

Cyan is Blue-Green

CyaNH₃TM

CyaNH3 FPSO Ultra-Brief

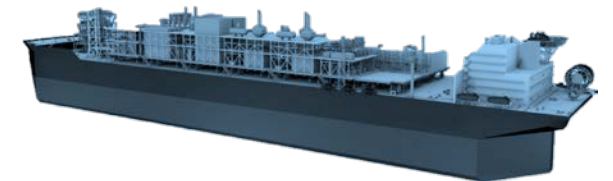
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Executive Summary

- Environmentalists are promoting green energy
 - Green kinetic energy is difficult to store, so some are promoting Green H_2 , which is also difficult to store, so
 - AEA and others are promoting NH_3 as a carrier for H_2
- While the world flares 3.2 tcf per year, which is
 - 263,000 tpd of GHG Carbon Credits => \$21 million /day
 - 265,000 tpd of NH_3 => \$159 million /day (\$600 /tonne)
- CyaNH3 LLC was conceived to develop and promote:
 - Solutions for monetizing flared /stranded gas to H_2 to NH_3 , which can morph in future to Green H_2 / NH_3 production



CyaNH₃TM

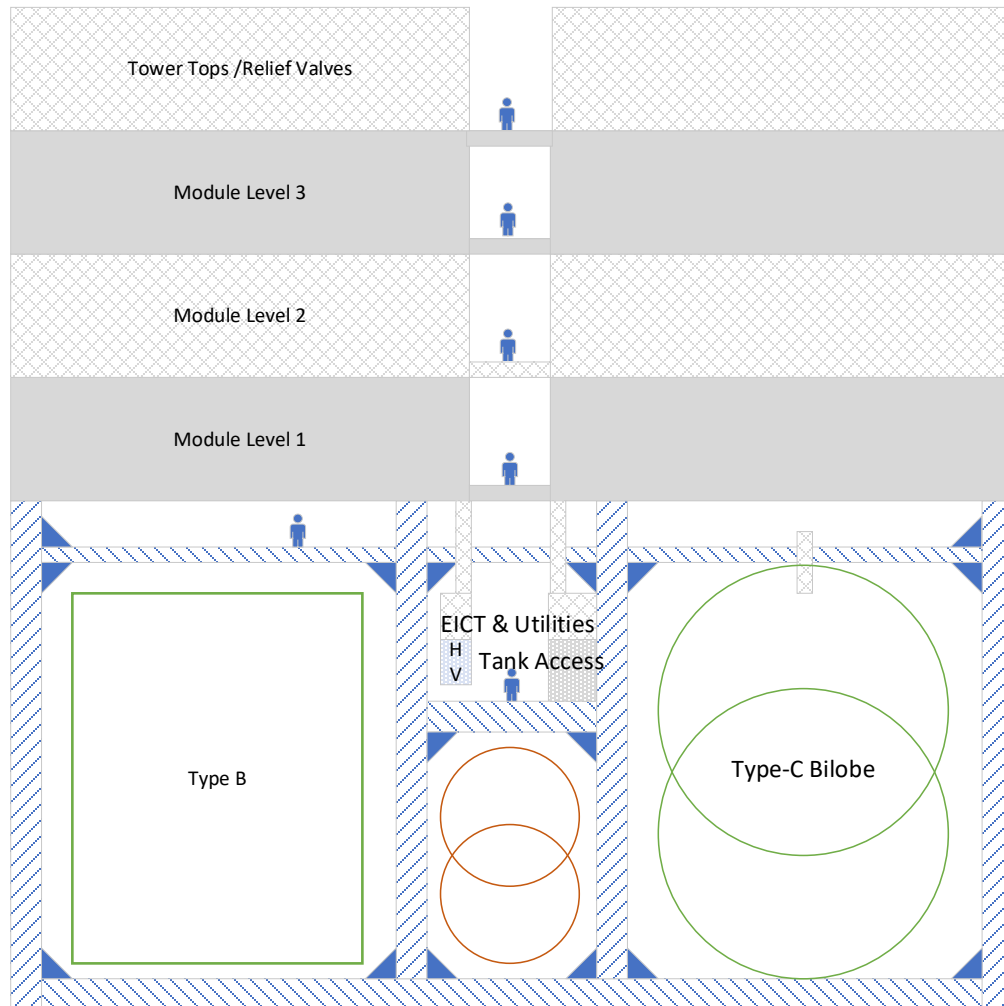


CyaNH₃

Cyan is Blue-Green

	Green H ₂ -> NH ₃	Gas -> H ₂ -> NH ₃
Energy Source	Green	Blue-Green
Sea Water Purification	Source of H ₂	Source of Steam
H ₂ Production	Electrolyzer	Steam Reforming
H ₂ /CO ₂ Separation	N.A.	PSA
H ₂ / N ₂ Storage	Address Green Energy Availability	Process Stability
N ₂ from Air	Same	
H ₂ -> NH ₃ Process	Same	
H ₂ Compression & Export	Same	
NH ₃ Storage & Export	Same	
Utilities	Similar	

Cyan_{NH3}60 FPSO functional specification

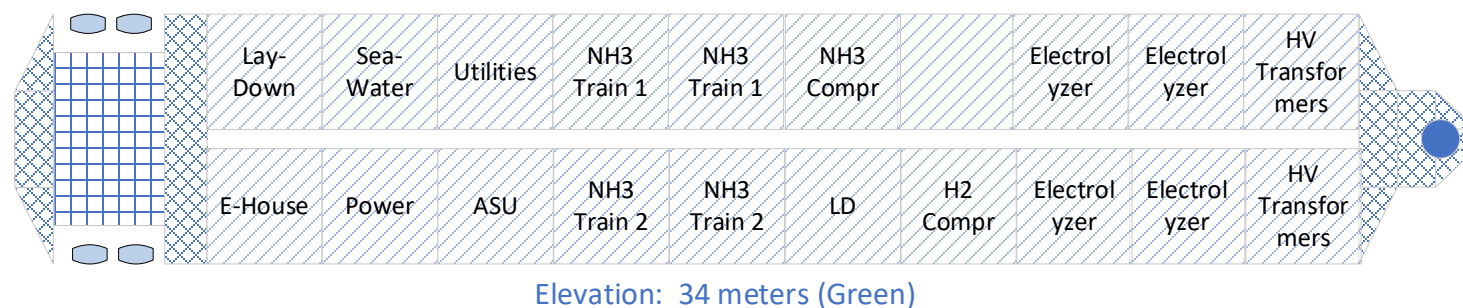


Principle Particulars	New Build Hull Design Parameters
Design Water Depth (m)	100 – 3000
Design Life	25-30 years
Fatigue Life	40-60 years
Length B.P. (m)	~ 360 (not to exceed)
Beam (m)	~ 65 (not to exceed)
Depth (m)	~ 36 (not to exceed)
Design Draft (m)	TBD
Deck Camber (m)	1-2%Beam
Topside Weight (t)	~ 60,000 (TBD)
Dead Weight (t)	TBD
Cargo Deck Area (m ²)	~19,000 - 23,000
Hull Configuration	Double with two inner bulkheads
Complement (P)	160
Storage NH ₃	Type B or C @ > 100,000 m ³ NH ₃
Mooring Type	Spread Mooring or Turret
US Geographical Areas	Lower US 48 Coast & Hawaii
International Areas	Australia, Brazil, Lower GOM, West Africa
Hull Design	API, ANSI, ABS, ISO
Life Boats	Free-Fall or Davit Launch
H ₂ & NH ₃ Export	Pipeline (H ₂) & Tankers (NH ₃)
Green H ₂ to NH ₃	Capacity TBD
Blue H ₂ to NH ₃	Likely Capacity ~ 5000 tpd

CyanNH₃60 FPSO (Patent Pending)



Elevation: 34 meters (Blue)



Elevation: 34 meters (Green)

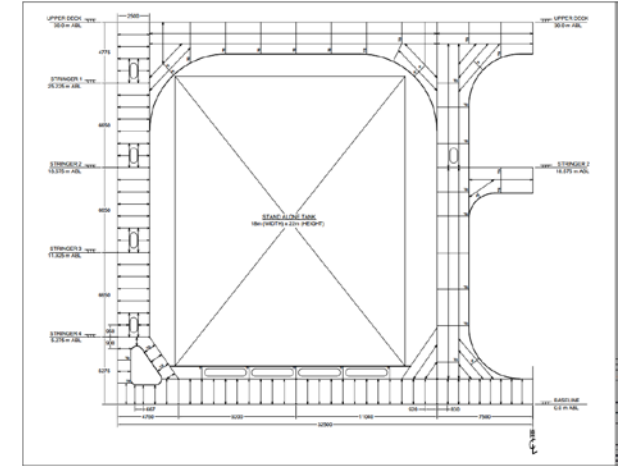
	FLNG	FNH ₃
Capacity (mmtpa)	1-2.5	0.7-1.5
Offloading Risk	High	Low
Products	LNG	H ₂ / NH ₃
CO ₂ Sequestration	Min.	Max.
Thermal Eff.	65-80*	57%
Value Add	Min.	4X


* Not acct for CO₂ Sequestration



Current Status

- Concluded to Date
 - Green H₂ study offshore Scotland for J-DeEP
 - Identified flaring & stranded gas opportunities
 - Conceptual design and estimate for small mobile onshore and offshore floating production and storage solution
 - Patent application for Cyan NH360 FPSO Hull
- Ongoing
 - Onshore pilot 50 tpd EPC; online ~ March 2023
 - FPSO Hull Design
 - Grant funding application for FPSO Feasibility Study





CyaNH₃™

Back-Up

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NH3 Supply and Demand

China	45,520
India	12,000
Russian Federation	10,300
North America	12,730
Indonesia	5,100
Trinidad and Tobago	4,466
Ukraine	4,160
Saudi Arabia	3,700
Egypt	2,950
Americas	2,139
AsiaPac	5,135
Europe	18,403
MENA	9,766

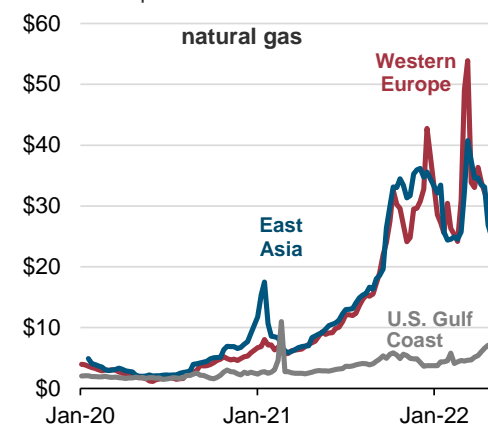
10% → War → Price

13% ← 2023 ?

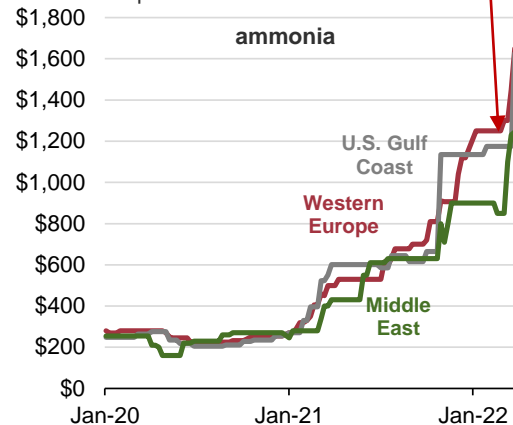


Weekly natural gas and ammonia prices (Jan 1, 2020–Apr 29, 2022)

U.S. dollars per million British thermal units

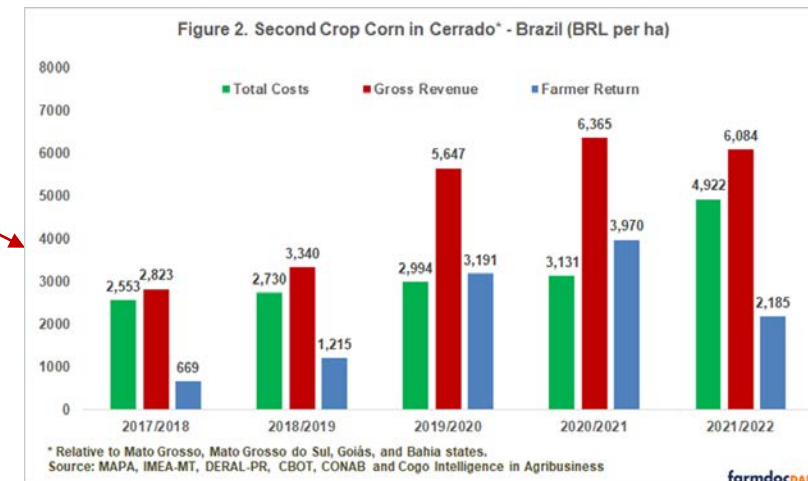


U.S. dollars per metric ton



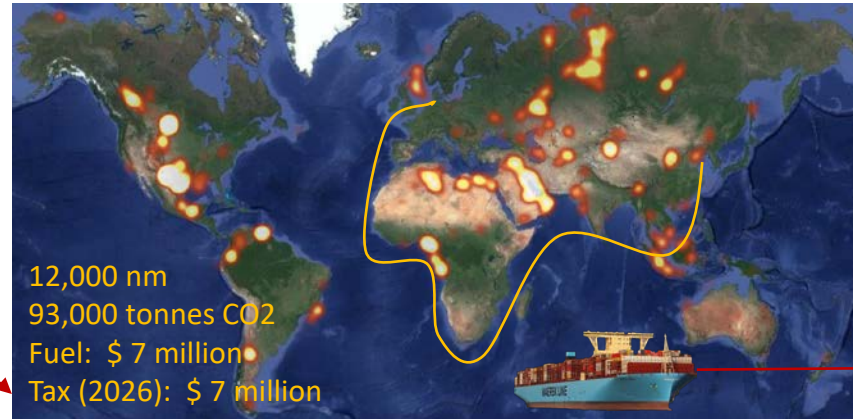
Value Add: @ \$1200 /tonne, gas is worth \$36 /mmbtu (4X Henry Hub)

Farmers globally reduce planting due to lower return

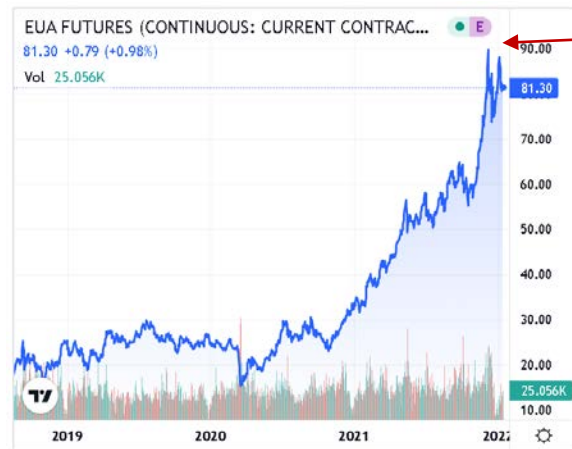


What do Natural Gas Flares & Ocean Going Tankers have in Common?

CO2 Emission per mmbtu by Fuel Type		
	Lb CO2	Kg CO2
Propane	139	63
Distillate Fuel Oil	163	74
Kerosene	161	73
Coal (All types)	211	96
Natural Gas [CH ₄]	117	53
Gasoline	156	71
Heavy Fuel Oil (HFO) [C ₂₀ H ₄₂]	166	75
Ammonia [NH ₃]	0	0



- CH₄ produces 30% less CO₂ than HFO. NH₃ produces none.
- [Mar 20: Mann Developing Ammonia engine](#)
- [Sept 21: Wartsila/ SHI collaborate on NH3 Engines for Newbuilds](#)
- [Mar 21: Sumitomo promotes Ammonia as Fuel](#)
- Maersk actively looking for NH₃
- MOL Building New NH₃ Carriers



In 2026 EU to Impose 75 /tonne CO2 emitted in manufacture, transport and sale of any good sold into the EU

Need to clarify if this is considered carbon-negative as H2 is produced from waste and resulting product reduces CO2 emissions from ships.

	Flare	HFO (ship)	Total
Tonne-CO ₂ /mmscf (equivalent)	53	75	128
Gas Energy converted to NH ₃	57%	(43)	
Future CO ₂ emission (tonne) if vented	53	32	85
CO2 converted to Urea or Sequestered	(53)	32	32
Net Carbon Credit		43 – 96 tonne	

Environmental Social Governance Math	
Potential Net reduction in CO2 if vented	34%
Potential Net reduction in CO2 if CO2 sequestered	75%



Source: Carbon factors provided by the U.S. Environmental Protection Agency



Offshore ammonia – part of the future

H2Carrier presentation



AMMONIA ENERGY
ASSOCIATION



Presented by Sebastian Kihle
16. December 2022



P2XFloater™ at a glance

Input



Remote environments

Superior wind efficiency in places without/limited grid connection



Combined environments

Continuous advantage through combining wind, solar, hydro and tidal



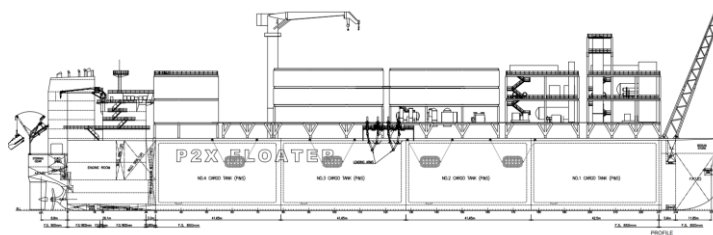
Power rich environments

Utilizing surplus electricity from existing production infrastructure



Utilizing curtailed, trapped and low cost green power

Production & Storage



- ✓ Hydrogen and Ammonia production from renewable electricity
- ✓ Minimal costly onshore infrastructure
- ✓ Built-in export facility ready for ammonia feeder vessels
- ✓ Cost competitive solution based on effective construction and scalability



Output



Liquid green ammonia

Refrigerated or pressurized



Transport and Shipping

Global export infrastructure in place through the LPG shipping market or dedicated feeder vessels



Exploitable side streams

Such as oxygen and warm water



Green ammonia to market



Proven technologies



Offshore energy production



FSRU-FLNG



By combining leading industry expertise from oil and gas sector with offshore renewables and hydrogen know-how we have developed a cutting-edge **Power-to-X** platform

The P2XFloater™ is an adaption and further enhancement of the trusted **FPSO** (Floating Production, Storage and Offtake) concept, a proven energy facility concept since the early 1970's and the later development of FSRU and FLNG units



Floating production, storage and off-take

**Transfer utility and
storage tanks**

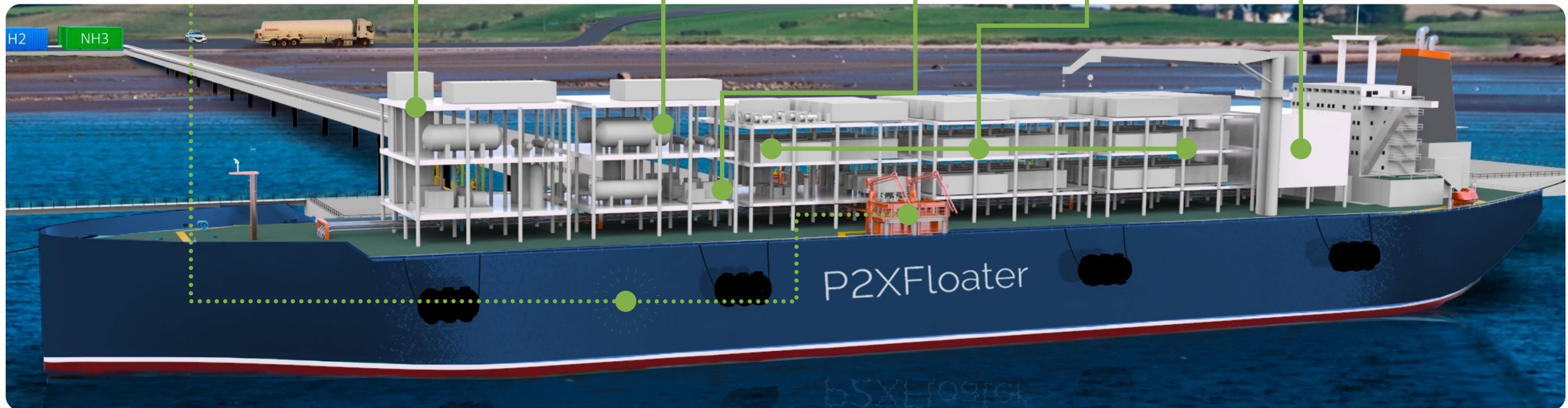
**Ammonia
production**

**Nitrogen
production**

**Skid-mounted
electrolyzers**

**Power distribution
and automation**

**Desalination
unit**





P2XFloater advantages

Time and cost

P2XFloater™ has a significant cost advantage due to a **fast track** centralized EPCI process with an **optimized design** and construction period

Public and regulatory affairs

The P2XFloater™ is designed according to pre-defined **classification standards** to ease regulatory requirements

Mobile asset

The P2XFloater™ is able to **relocate** if circumstances regarding the power source should change

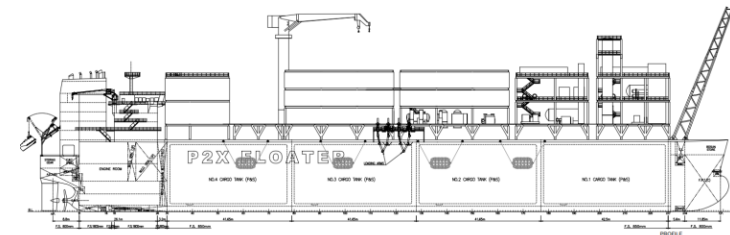
Environmental footprint

Upcycling of an existing VLGC vessel utilizes **existing resources** with **no permanent structural foundations**

Decommissioning

The P2XFloater™ has a **positive terminal value** as opposed to decommissioning costs

We design, build, install and operate Power-to-X infrastructure that turns renewable energy into globally, tradable commodity: green ammonia





P2X value chain



H2Carrier's End-to-End management

Development



EPCI



Operation



Decommissioning



Power supply and feasibility studies



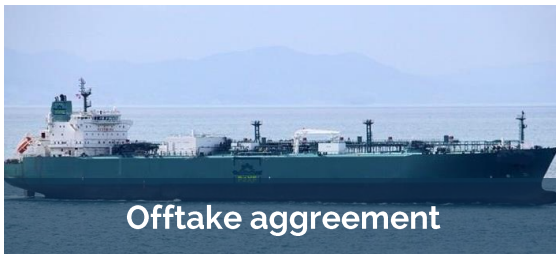
EPCI contract



O&M services



Ship recycling contract



Offtake agreement



H2&NH3 plant planning



Distribution

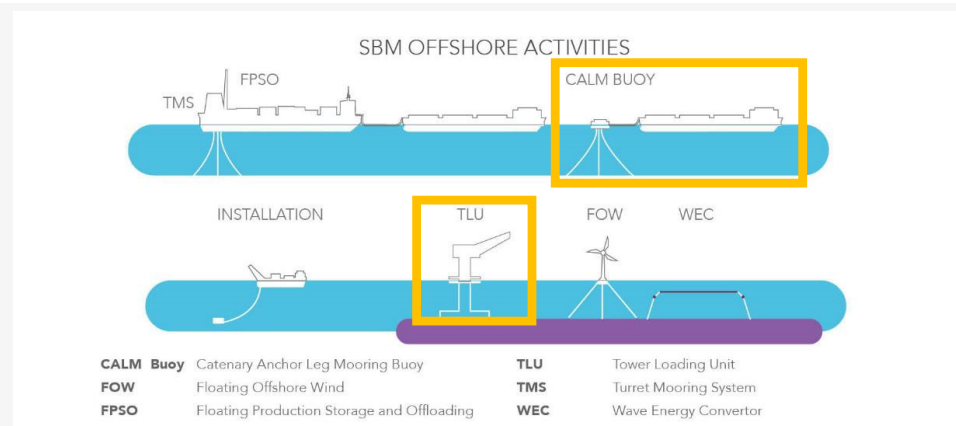


Imodco

Terminals for New Energies

Imodco, An SBM Offshore Company.

Imodco is the **Marine Terminals** product line of **SBM Offshore**, capitalizing on over 60 years of experience and over 450 marine terminals sold (more than 300 still in operation).



0.06
TOTAL RECORDABLE
INJURY FREQUENCY RATE
(per 200,000 hours)



6,426
PEOPLE

7

EPCI projects currently
under execution

>50

Floating production systems
executed and delivered

15

Floating units currently
in operation

>350

Cumulative years of
operating experience

99%

Oil production uptime

2 million

Tonnes per year of CO₂
captured and reinjected

US\$ 29.5 b

Record Backlog half 2021

US\$ 8.7 b

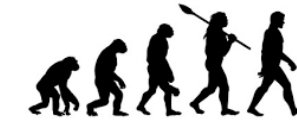
Net cash from L&O in 2020

60%

R&D investments dedicated to
non-carbon technologies

Offshore Industry Experience

Life Cycle Cost ↑



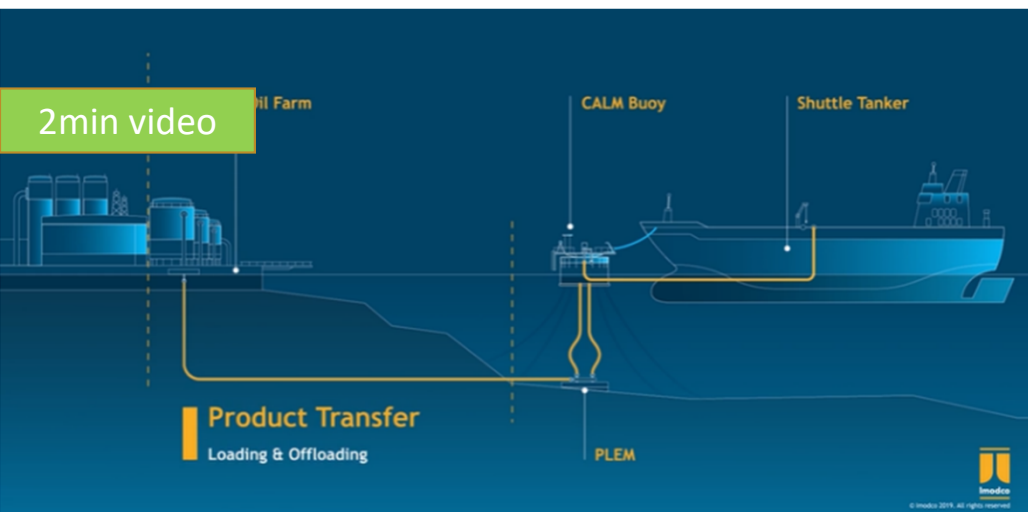
Improvement is Lower
LCC & higher uptime



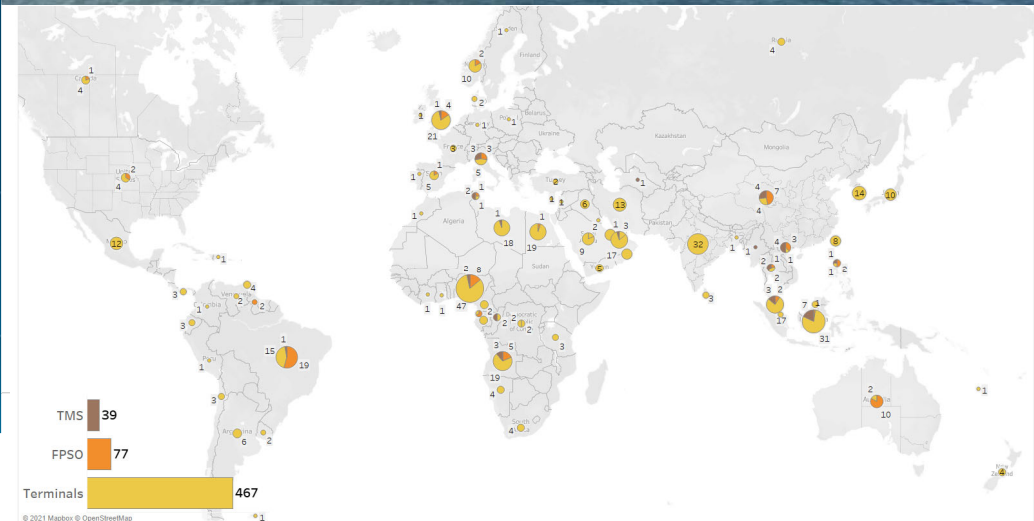
For Green Hydrogen,
Use of Experience will be
Key to its Success

■ 60 years of Fluid Cargo Transfer at sea

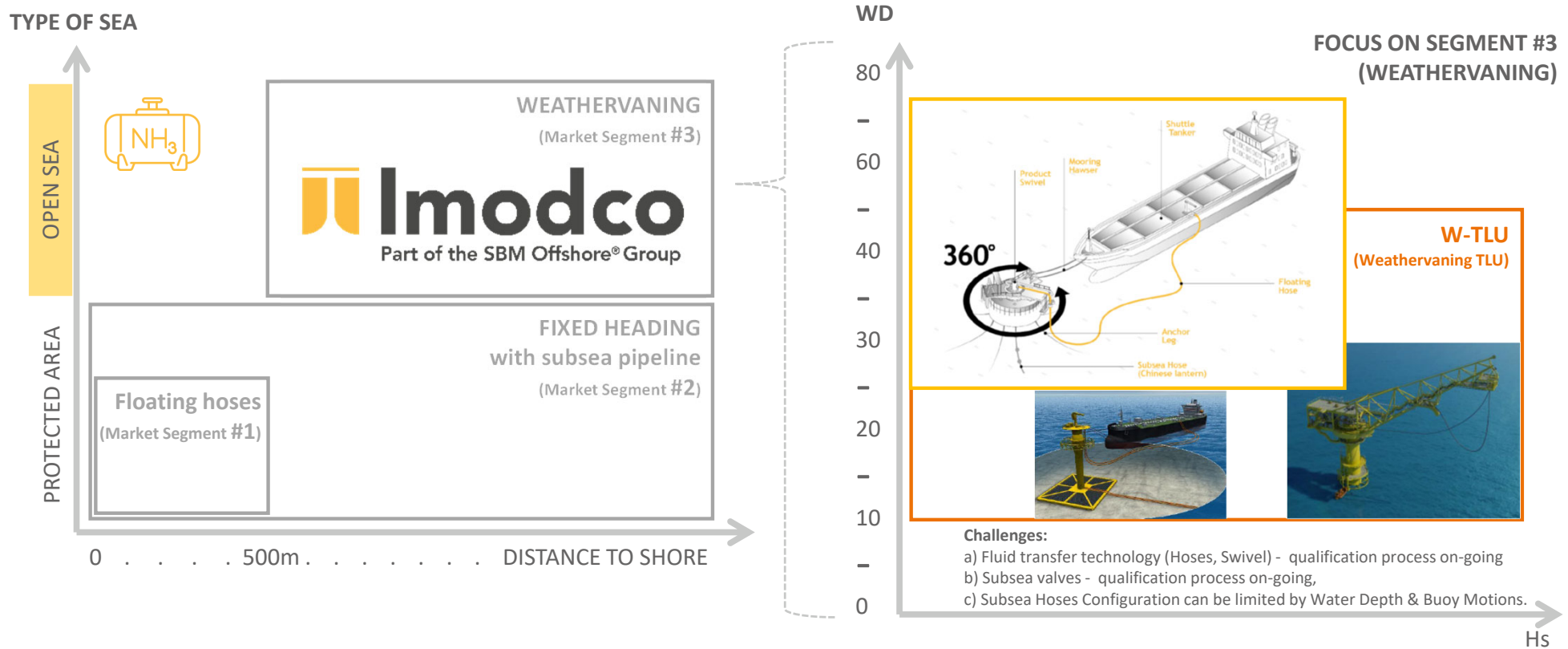
- From/to Shore to/from vessels
 - First Transfer via CALM buoy in 1959
 - 470 out of 620 CALM delivered by Imodco
 - Over 400 CALM in operation today
- Standard operation for most fluid
 - Applicable to Ammonia and any LOHC



Imodco
Part of the SBM Offshore® Group

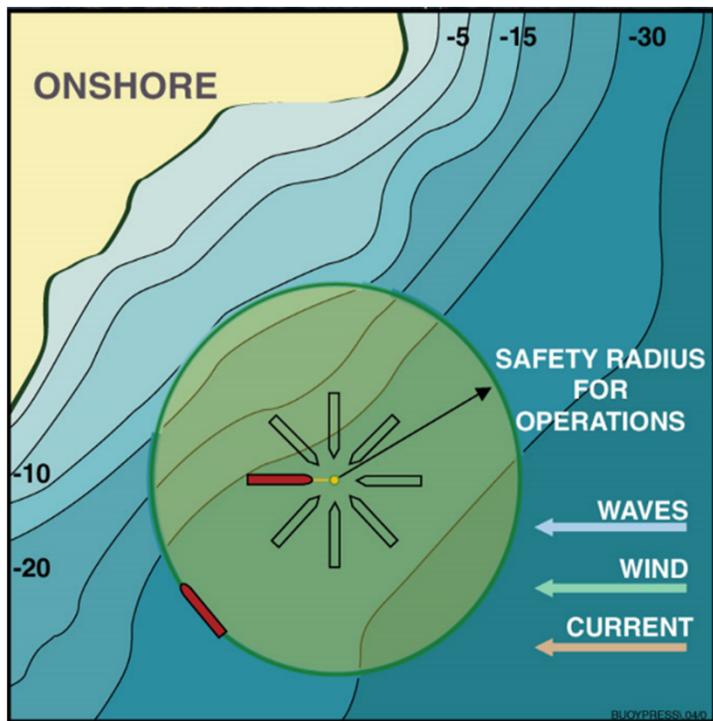


Jetty-less Terminals for Ammonia – Technical Segmentation



Advantages of Jetty-less Terminals for new infrastructure

When a New Terminals is required and no jetty or quay is available, Jetty-less Terminals are most of the time, the “Best project NPV” – e.g. best CAPEX/Uptime compromise design option



Single Point Mooring (SPM) – weather-vaning systems

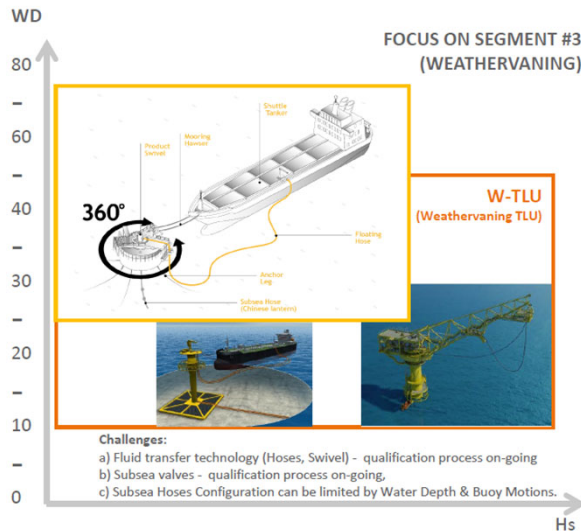


- ✓ No port
- ✓ Simpler construction permitting
- ✓ No dredging
- ✓ Lower cost
- ✓ Shorter delivery time
- ✓ High Uptime
- ✓ Simpler decommissioning

DnV and ABS: Approval in Principle of Ammonia SPM Terminals

Ammonia SPM terminals:

- CALM Terminal
- TLU terminal



CALM AiP covers TLU AiP

as CALM has more elements to qualify

Statement no. P42646-3

APPROVAL IN PRINCIPLE

This is to state that the design principles of the

Imodco Ammonia CALM Terminal

Have been assessed by DNV AS and found to comply with current rules of this Society.

The design principles, specified in /1/, /2/ and /3/ have been assessed for compliance with the following class notations:

❖OI Floating Offshore Installation, [Ammonia Loading Buoy], Field(qualifier), POSMOOR(Near), UWILD

Subject to satisfactory detailed design verification, taking into account the limitations below, and surveillance during construction, installation and commissioning, DNV considers that a Class Certificate with the requested Class Notations can be issued for the Floating Injection Unit.

Project owner: Imodco Terminals S.A.

Limitations: This statement does not constitute classification of the design to DNV Rules for Classification, however DNV have no major comments to the received documentation. General comments to the design as well as relevant assumptions are stated in the associated Report on Approval in Principle /1/.

Reference documents:

- /1/ Report on Approval in Principle No. P42646-1,
- /2/ DNV-RU-OU-0103, "Floating LNG/ LPG production, storage and loading units" July, 2022
- /3/ DNV-OS-E403, "Offshore loading and infrastructure buoys", July 2022

Hovik, 2022-08-29
for DNV AS
Digitally signed by: Hovik, 2022-08-29
Location: DNV Hovik, Norway
Signing Date: 01.09.2022

Inger-Helene Hals
Head of Section

Barros, Pedro
Digitally signed by Barros, Pedro
Date: 2022.08.29 12:08:43 +02'00'

Pedro Barros
Project Manager

DNV AS - Veritasveien 1, N-1322 Hovik, Norway. Tel: +47 67 57 99 00

Electronically published by ABS London.
Reference: T2307571, dated 21-OCT-2022.

APPROVAL IN PRINCIPLE



as requested by:

Imodco Terminals SA

Date of Issuance: 21 Oct 2022

Certificate Number: T2307571

ABS has reviewed the documentation as specified in the ABS letter dated 20 October 2022 Task No. T2307571) in accordance with the ABS 2017 *Guidance Notes on Review and Approval of Novel Concepts*, and considers that the conceptual engineering as proposed is feasible for the intended application, and the facilities as presented are, in principle, in compliance with the applicable requirements of the ABS Rules for Building and Classing Single Point Moorings, and ABS Guide

Facility: CALM Buoy Ammonia Terminal, SE19276

Description: Concept of a CALM Buoy for the transfer of Ammonia

New Technology Maturity Level: CALM Buoy system – Feasibility Stage

To achieve final class approval of the subject design, the conditions and requirements as specified in the Approval Road Map [ref to ABS Review Itr T2307571], must be satisfied.

Stefano Penco
Vice President of Engineering, ABS

By:

Roderick Yam
Principal Engineer, ABS

Note: This certificate evidences compliance with one or more of the Rules, Guides, standards or other criteria of American Bureau of Shipping or a statutory, industrial or manufacturer's standards and is issued solely for the use of the Bureau, its committees, its clients or other authorized entities. Any significant changes to the aforementioned product without ABS approval will result in this certificate becoming void. This certificate is governed by the terms and conditions in the ABS Rules.

ENG-ATT-00307

Revision 0

Page 1 of 1



Imodco

Part of the SBM Offshore® Group

Philippe Lavagna

Product Account Manager – New Energies Terminals

Contact: Philippe.lavagna@sbmoffshore.com

Imodco Terminals S.A

Imodco Terminals Services S.A

Head Office

5 route de Fribourg
CH-1723 Marly
Switzerland

Operations Office

11, avenue Albert II
Le Neptune 6
MC98000 - Monaco

Tel: +377 9205 1500
Fax: +377 9205 0480
contact@imodco.com
www.imodco.com

February 2019

*The sole intention of this factsheet is to
share general information.*

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