



Cyan is Blue-Green

CyaNH<sub>3</sub><sup>TM</sup>

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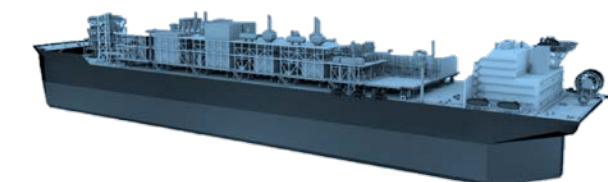
CyaNH<sub>3</sub> FPSO Ultra-Brief

# Executive Summary

- Environmentalists are promoting green energy
  - Green kinetic energy is difficult to store, so some are promoting Green H<sub>2</sub>, which is also difficult to store, so
  - AEA and others are promoting NH<sub>3</sub> as a carrier for H<sub>2</sub>
- While the world flares 3.2 tcf per year, which is
  - 263,000 tpd of GHG Carbon Credits => \$21 million /day
  - 265,000 tpd of NH<sub>3</sub> => \$159 million /day (\$600 /tonne)
- CyaNH<sub>3</sub> LLC was conceived to develop and promote:
  - Solutions for monetizing flared /stranded gas to H<sub>2</sub> to NH<sub>3</sub>, which can morph in future to Green H<sub>2</sub> /NH<sub>3</sub> production



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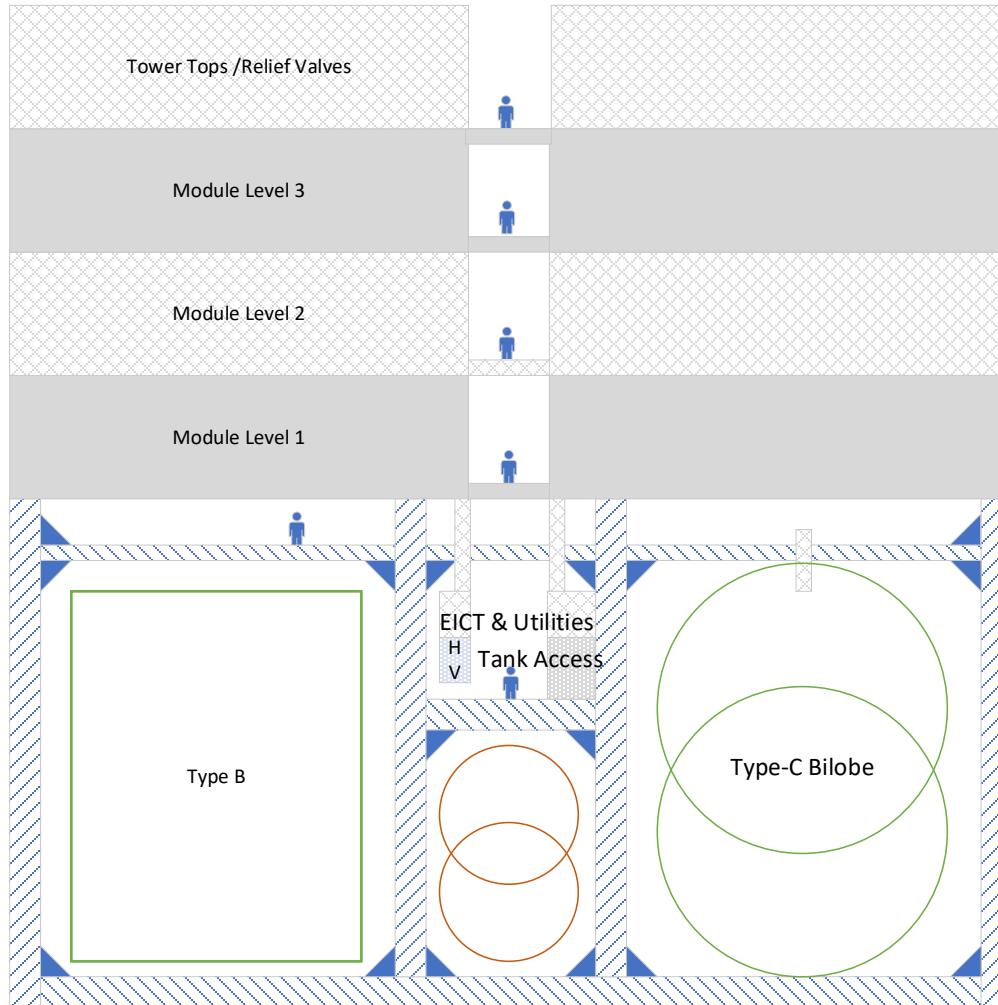


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# Cyan is Blue-Green

	Green H <sub>2</sub> -> NH <sub>3</sub>	Gas -> H <sub>2</sub> -> NH <sub>3</sub>
Energy Source	Green	Blue-Green
Sea Water Purification	Source of H <sub>2</sub>	Source of Steam
H <sub>2</sub> Production	Electrolyzer	Steam Reforming
H <sub>2</sub> /CO <sub>2</sub> Separation	N.A.	PSA
H <sub>2</sub> / N <sub>2</sub> Storage	Address Green Energy Availability	Process Stability
N <sub>2</sub> from Air		Same
H <sub>2</sub> -> NH <sub>3</sub> Process		Same
H <sub>2</sub> Compression & Export		Same
NH <sub>3</sub> Storage & Export		Same
Utilities		Similar

# CyanNH<sub>3</sub>60 FPSO functional specification



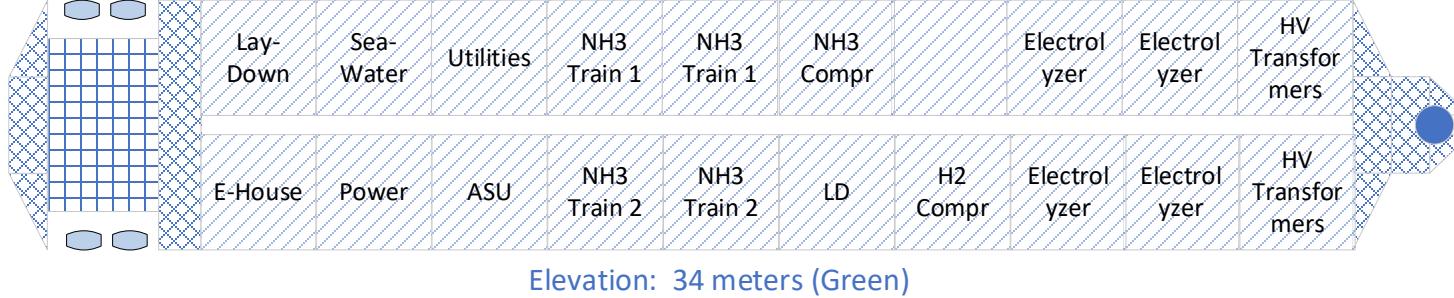
Principle Particulars	New Build Hull Design Parameters
Design Water Depth (m)	100 – 3000
Design Life	25-30 years
Fatigue Life	40-60 years
Length B.P. (m)	~ 360 (not to exceed)
Beam (m)	~ 65 (not to exceed)
Depth (m)	~ 36 (not to exceed)
Design Draft (m)	TBD
Deck Camber (m)	1-2%Beam
Topside Weight (t)	~ 60,000 (TBD)
Dead Weight (t)	TBD
Cargo Deck Area (m <sup>2</sup> )	~19,000 - 23,000
Hull Configuration	Double with two inner bulkheads
Complement (P)	160
Storage NH <sub>3</sub>	Type B or C @ > 100,000 m <sup>3</sup> NH <sub>3</sub>
Mooring Type	Spread Mooring or Turret
US Geographical Areas	Lower US 48 Coast & Hawaii
International Areas	Australia, Brazil, Lower GOM, West Africa
Hull Design	API, ANSI, ABS, ISO
Life Boats	Free-Fall or Davit Launch
H <sub>2</sub> & NH <sub>3</sub> Export	Pipeline (H <sub>2</sub> ) & Tankers (NH <sub>3</sub> )
Green H <sub>2</sub> to NH <sub>3</sub>	Capacity TBD
Blue H <sub>2</sub> to NH <sub>3</sub>	Likely Capacity ~ 5000 tpd

# CyanNH<sub>3</sub>60 FPSO (Patent Pending)



	FLNG	FNH3
Capacity (mmtpa)	1-2.5	0.7-1.5
Offloading Risk	High	Low
Products	LNG	H <sub>2</sub> / NH <sub>3</sub>
CO <sub>2</sub> Sequestration	Min.	Max.
Thermal Eff.	65-80*	57%
Value Add	Min.	4X

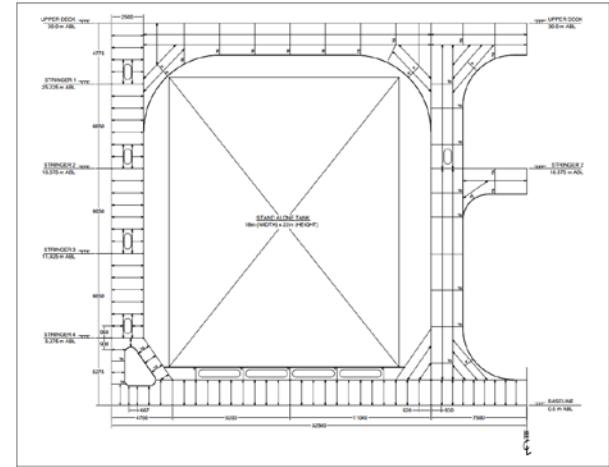
\* Not acc't for CO<sub>2</sub> Sequestration



CyanNH<sub>3</sub>

# Current Status

- Concluded to Date
  - Green H<sub>2</sub> study offshore Scotland for J-DeEP
  - Identified flaring & stranded gas opportunities
  - Conceptual design and estimate for small mobile onshore and offshore floating production and storage solution
  - Patent application for Cyan NH360 FPSO Hull
- Ongoing
  - Onshore pilot 50 tpd EPC; online ~ March 2023
  - FPSO Hull Design
  - Grant funding application for FPSO Feasibility Study





## Back-Up

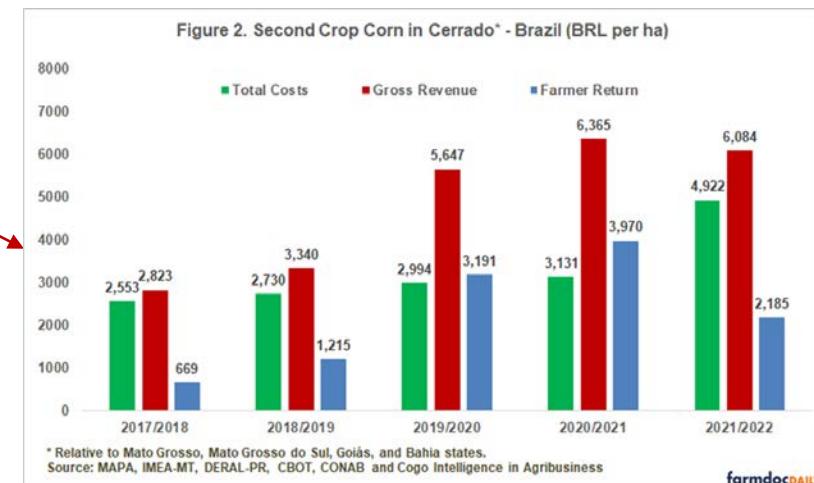
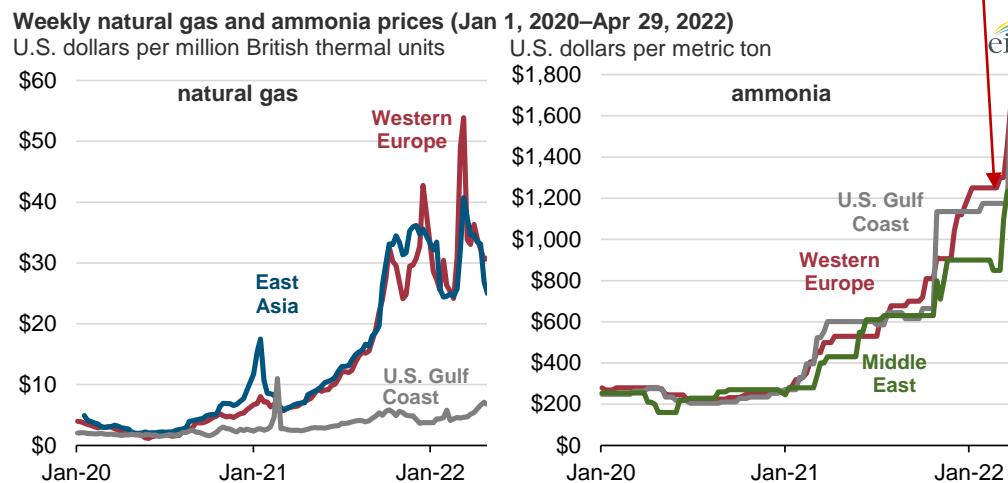
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# NH<sub>3</sub> Supply and Demand

China	45,520
India	12,000
Russian Federation	10,300
North America	12,730
Indonesia	5,100
Trinidad and Tobago	4,466
Ukraine	4,160
Saudi Arabia	3,700
Egypt	2,950
Americas	2,139
AsiaPac	5,135
Europe	18,403
MENA	9,766

War -> Price

2023 ?



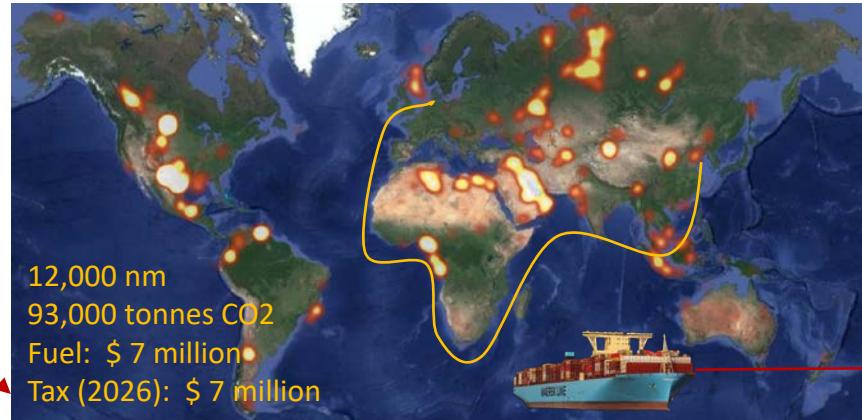
Value Add: @ \$1200 /tonne, gas is worth \$36 /mmbtu (4X Henry Hub)

Farmers globally reduce planting due to lower return

CyanH<sub>3</sub>

# What do Natural Gas Flares & Ocean Going Tankers have in Common?

	CO2 Emission per mmbtu by Fuel Type	
	Lb CO2	Kg CO2
Propane	139	63
Distillate Fuel Oil	163	74
Kerosene	161	73
Coal (All types)	211	96
Natural Gas [CH <sub>4</sub> ]	117	53
Gasoline	156	71
Heavy Fuel Oil (HFO) [C <sub>20</sub> H <sub>42</sub> ]	166	75
Ammonia [NH <sub>3</sub> ]	0	0



In 2026 EU to Impose 75 /tonne CO2 emitted in manufacture, transport and sale of any good sold into the EU

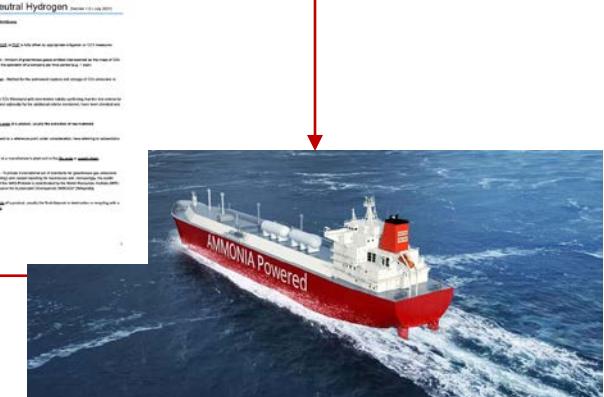
Need to clarify if this is considered carbon-negative as H<sub>2</sub> is produced from waste and resulting product reduces CO<sub>2</sub> emissions from ships.

	Flare	HFO (ship)	Total
Tonne-CO <sub>2</sub> /mmscf (equivalent)	53	75	128
Gas Energy converted to NH <sub>3</sub>	57%	(43)	
Future CO <sub>2</sub> emission (tonne) if vented	53	32	85
CO <sub>2</sub> converted to Urea or Sequestered	(53)	32	32
Net Carbon Credit			43 – 96 tonne
Environmental Social Governance Math			
Potential Net reduction in CO <sub>2</sub> if vented			34%
Potential Net reduction in CO <sub>2</sub> if CO <sub>2</sub> sequestered			75%

Source: Carbon factors provided by the U.S. Environmental Protection Agency

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- CH<sub>4</sub> produces 30% less CO<sub>2</sub> than HFO. NH<sub>3</sub> produces none.
- [Mar 20: Mann Developing Ammonia engine](#)
- [Sept 21: Wartsila/ SHI collaborate on NH<sub>3</sub> Engines for Newbuilds](#)
- [Mar 21: Sumitomo promotes Ammonia as Fuel](#)
  - Maersk actively looking for NH<sub>3</sub>
  - MOL Building New NH<sub>3</sub> Carriers





# Offshore ammonia – part of the future

H2Carrier presentation



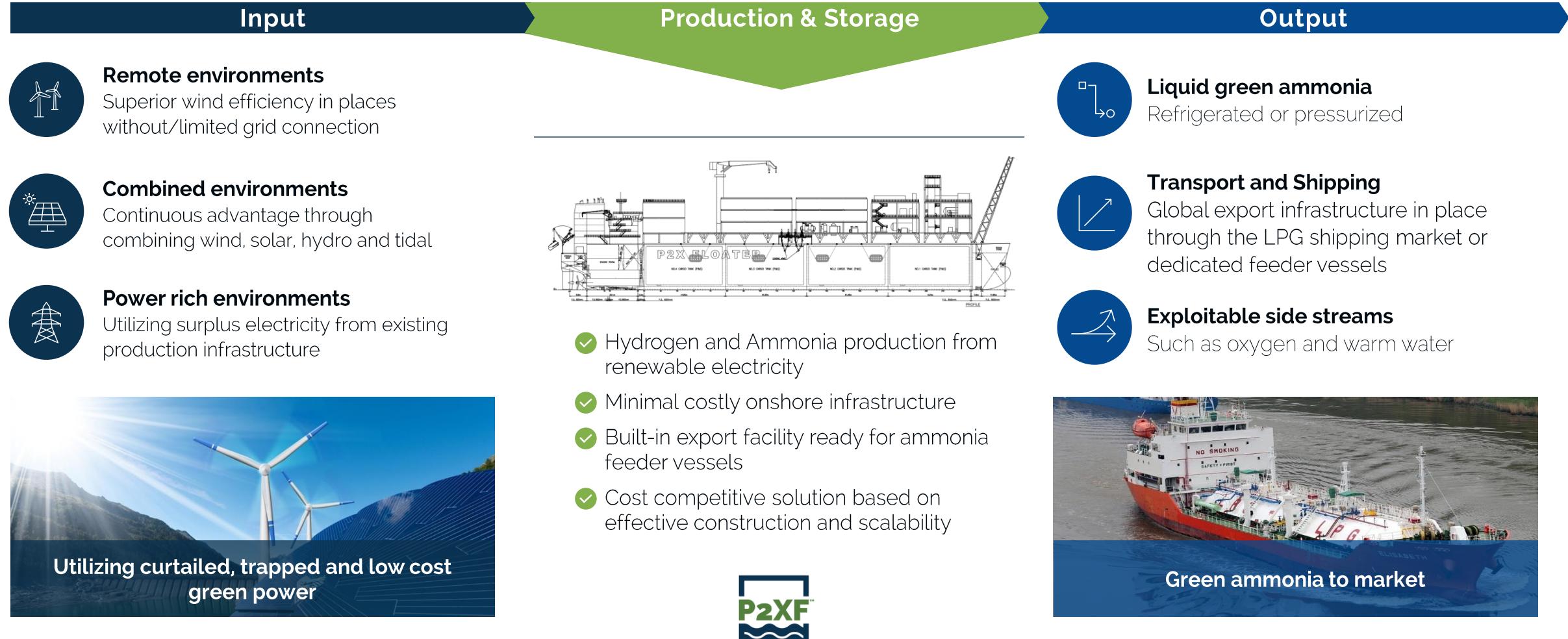
AMMONIA ENERGY  
ASSOCIATION



Presented by Sebastian Kihle  
16. December 2022



# P2XFloater™ at a glance



Green ammonia to market



## Proven technologies



### Offshore energy production



### FSRU-FLNG

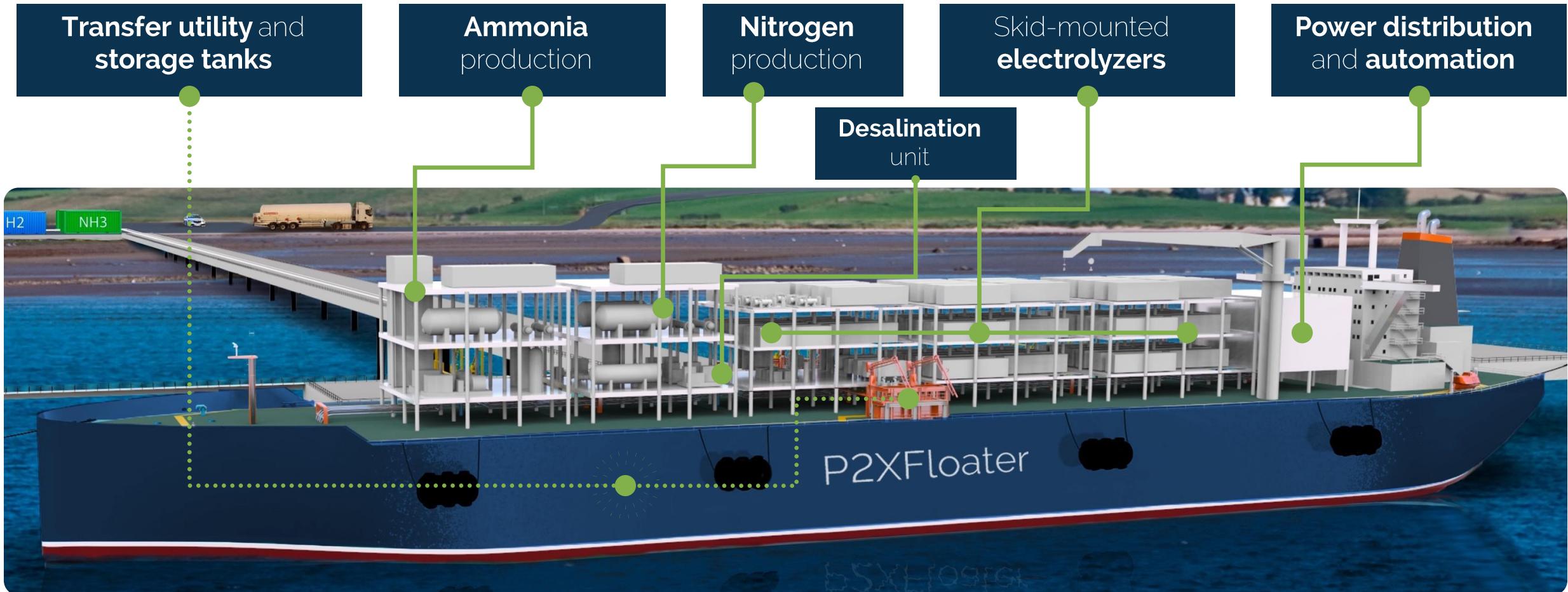


By combining leading industry expertise from oil and gas sector with offshore renewables and hydrogen know-how we have developed a cutting-edge **Power-to-X** platform

**The P2XFloater™** is an adaption and further enhancement of the trusted **FPSO** (Floating Production, Storage and Offtake) concept, a proven energy facility concept since the early 1970's and the later development of FSRU and FLNG units



# Floating production, storage and off-take





# P2XFloater advantages

## Time and cost

P2XFloater™ has a significant cost advantage due to a **fast track** centralized EPCI process with an **optimized design** and construction period

## Public and regulatory affairs

The P2XFloater™ is designed according to pre-defined **classification standards** to ease regulatory requirements

## Mobile asset

The P2XFloater™ is able to **relocate** if circumstances regarding the power source should change

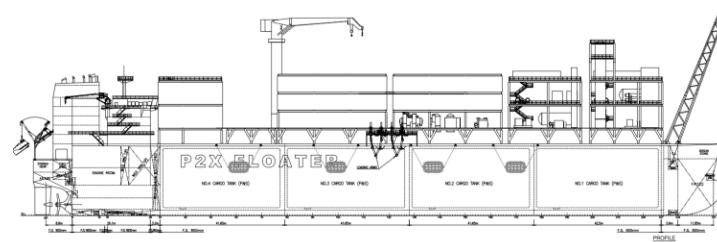
## Environmental footprint

**Upcycling** of an existing VLGC vessel utilizes **existing resources** with **no permanent structural foundations**

## Decommissioning

The P2XFloater™ has a **positive terminal value** as opposed to decommissioning costs

**We design, build, install and operate Power-to-X infrastructure that turns renewable energy into globally, tradable commodity: green ammonia**





# P2X value chain



## H2Carrier's End-to-End management

Development



EPCI



Operation



Decommissioning

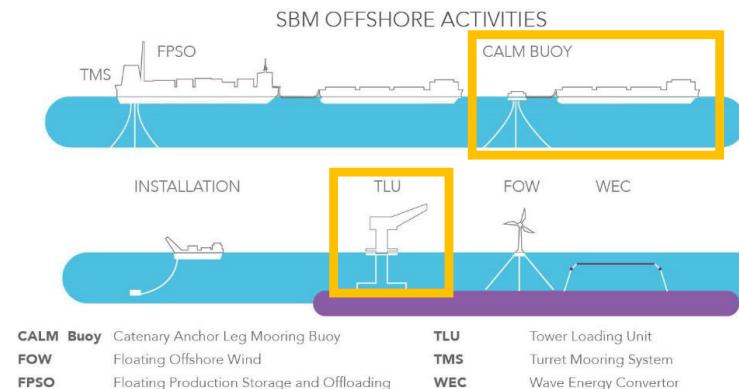




lmodco  
Terminals for New Energies

# Imodco, An SBM Offshore Company.

Imodco is the **Marine Terminals product line of SBM Offshore**, capitalizing on over 60 years of experience and over 450 marine terminals sold (more than 300 still in operation).



**7**  
EPCI projects currently under execution

**15**  
Floating units currently in operation

**99%**  
Oil production uptime

**>50**  
Floating production systems executed and delivered

**>350**  
Cumulative years of operating experience

**2 million**  
Tonnes per year of CO<sub>2</sub> captured and reinjected



## Offshore Industry Experience

Life Cycle Cost



Jetty



Jetty-less  
Fixed Heading

For Green Hydrogen,  
Use of Experience will be  
Key to its Success

*Improvement is Lower  
LCC & higher uptime*



Jetty-less SPM  
Weathervaning



## ■ 60 years of Fluid Cargo Transfer at sea

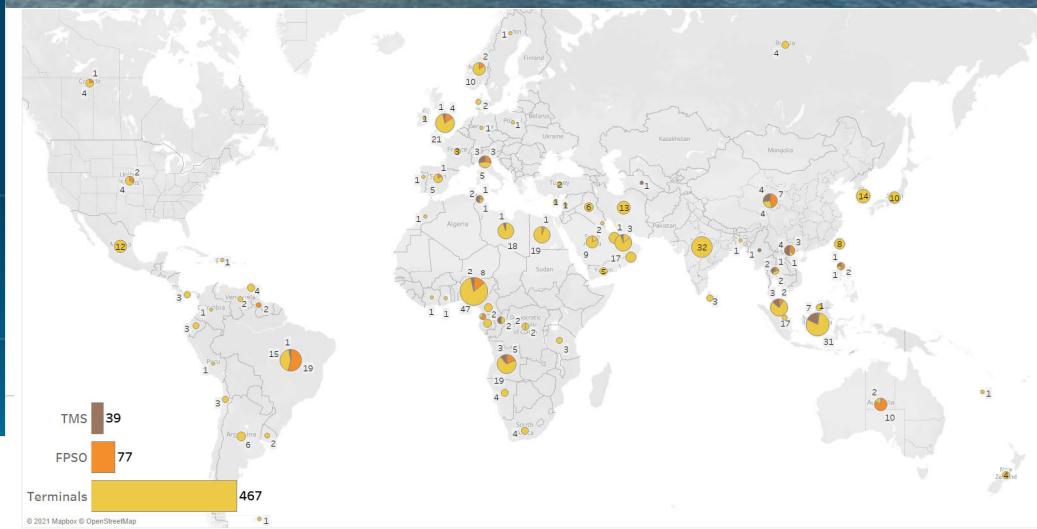
- **From/to Shore to/from vessels**
  - First Transfer via CALM buoy in 1959
  - 470 out of 620 CALM delivered by Imodco
  - Over 400 CALM in operation today
- **Standard operation for most fluid**
  - Applicable to Ammonia and any LOHC



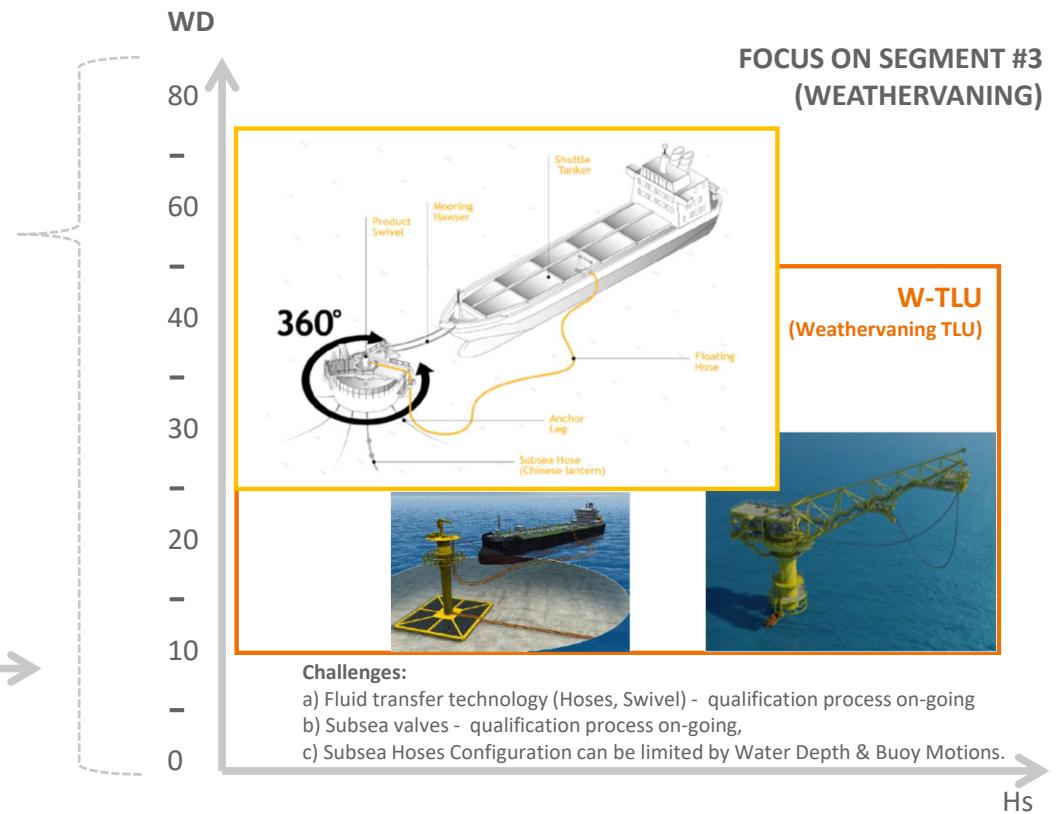
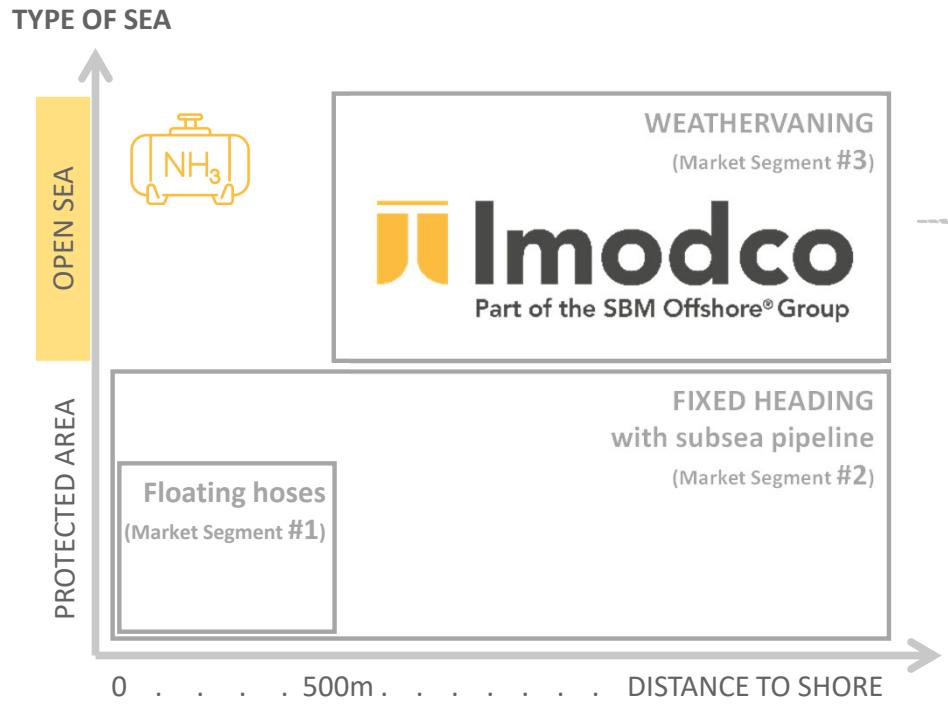
**I**modco  
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[Catenary Anchor Leg Mooring \(CALM\) Terminal \(vimeo.com\)](https://vimeo.com)

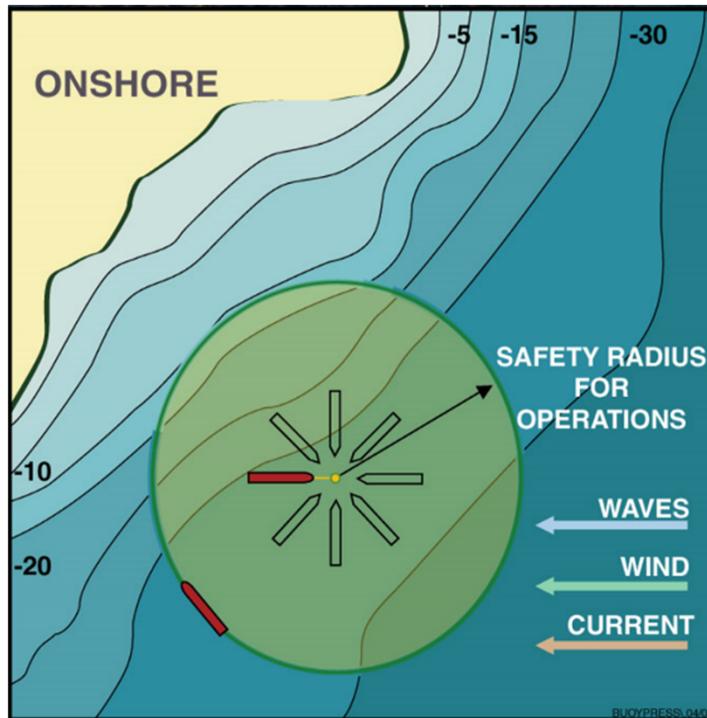


## Jetty-less Terminals for Ammonia – Technical Segmentation

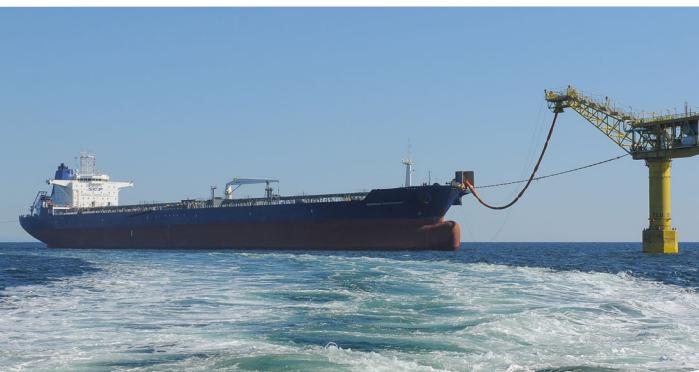


## Advantages of Jetty-less Terminals for new infrastructure

*When a New Terminals is required and no jetty or quay is available, Jetty-less Terminals are most of the time, the “Best project NPV” – e.g. best CAPEX/Uptime compromise design option*



Single Point Mooring (SPM) – weather-vaning systems

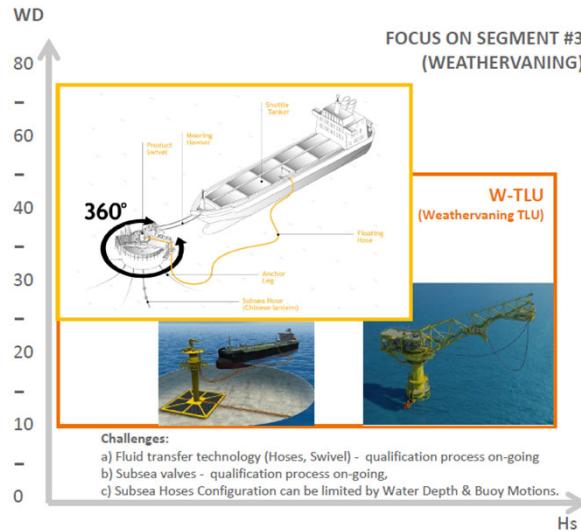


- ✓ No port
- ✓ Simpler construction permitting
- ✓ No dredging
- ✓ Lower cost
- ✓ Shorter delivery time
- ✓ High Uptime
- ✓ Simpler decommissioning

# DnV and ABS: Approval in Principle of Ammonia SPM Terminals

## Ammonia SPM terminals:

- CALM Terminal
- TLU terminal

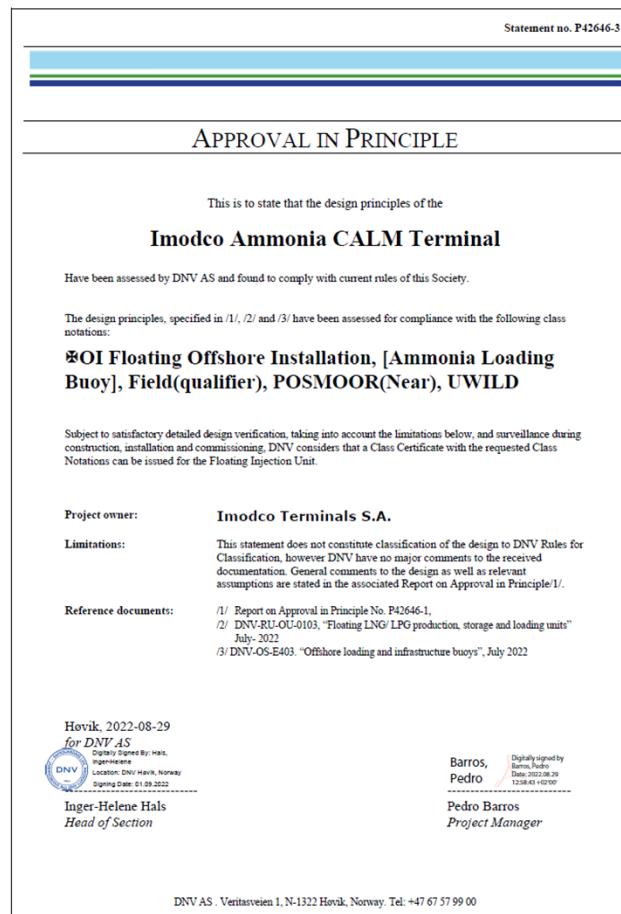


CALM AiP covers TLU AiP

as CALM has more elements to qualify



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Electronically published by ABS London.  
Reference T2307571, dated 21 OCT 2022.

## APPROVAL IN PRINCIPLE



as requested by:  
Imodco Terminals SA

Date of Issuance: 21 Oct 2022  
Certificate Number: T2307571

ABS has reviewed the documentation as specified in the ABS letter dated 20 October 2022 Task No. T2307571 in accordance with the ABS 2017 *Guidance Notes on Review and Approval of Novel Concepts*, and considers that the conceptual engineering as proposed is feasible for the intended application, and the facilities as presented are, in principle, in compliance with the applicable requirements of the ABS Rules for Building and Classing Single Point Moorings, and ABS Guide

Facility: CALM Buoy Ammonia Terminal, SE19276

Description: Concept of a CALM Buoy for the transfer of Ammonia

New Technology Maturity Level: CALM Buoy system – Feasibility Stage

To achieve final class approval of the subject design, the conditions and requirements as specified in the Approval Road Map [ref to ABS Review ltr T2307571], must be satisfied.

Stefano Penco  
Vice President of Engineering, ABS

By:

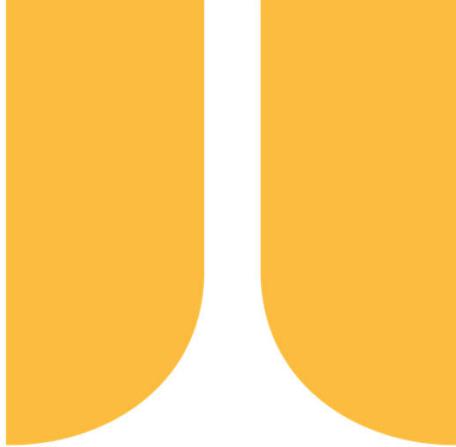
Roderick Yam  
Principal Engineer, ABS

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ENG-ATT-00307

Revision 0

Page 1 of 1



# Imodco

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Philippe Lavagna

Product Account Manager – New Energies Terminals

Contact: [Philippe.lavagna@sbmoffshore.com](mailto:Philippe.lavagna@sbmoffshore.com)

Imodco Terminals S.A

Imodco Terminals Services S.A

Head Office

5 route de Fribourg  
CH-1723 Marly  
Switzerland

Operations Office

11, avenue Albert II  
Le Neptune 6  
MC98000 - Monaco

Tel: +377 9205 1500

Fax: +377 9205 0480

[contact@imodco.com](mailto:contact@imodco.com)

[www.imodco.com](http://www.imodco.com)

February 2019

*The sole intention of this factsheet is to share general information.*

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