

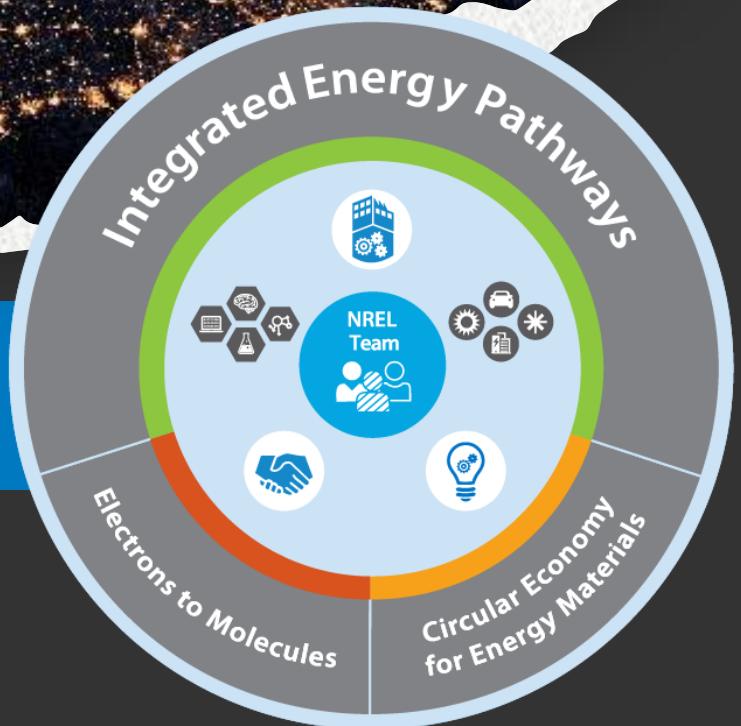


Industrial load flexibility, the US power grid and ammonia

Liz Wachs and Colin McMillan
Ammonia Energy Conference
November 16, 2022

NREL Vision

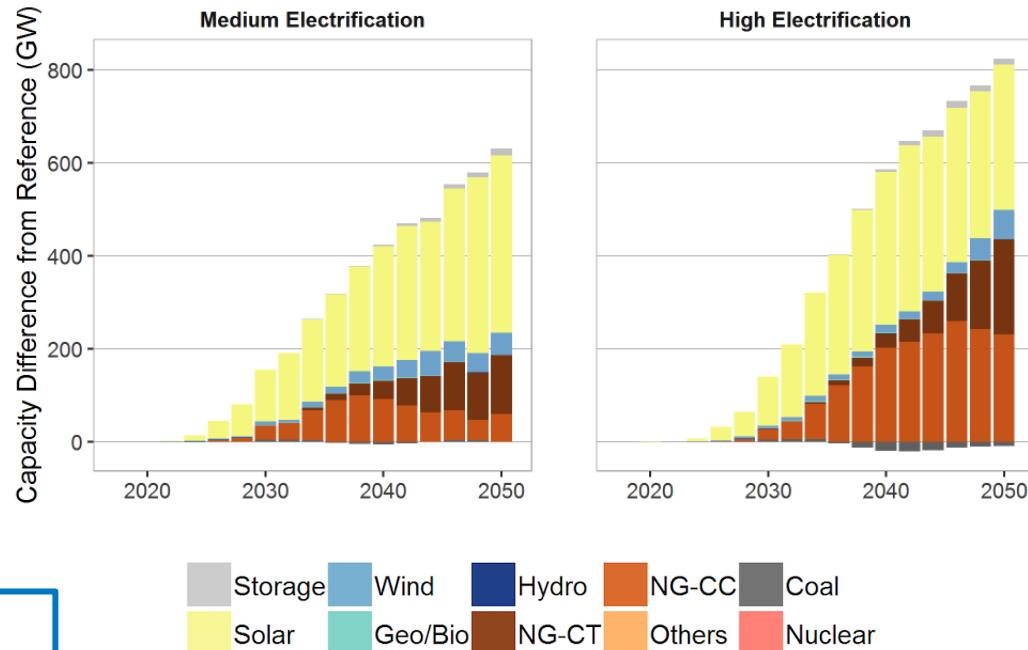
A clean energy future for the world



Flexible Loads in Context

- Variability in power supply changes grid characteristics (FERC, 2021)
 - Reserves & flexibility more important
- Electrification requires more generation capacity
 - Demand response frequently cheapest option

The combination of renewable energy transition and electrification makes flexible demand especially beneficial... but where is it and how can it be deployed?



Murphy et al. 2021. Electrification Futures Study: Scenarios of Power System Evolution and Infrastructure Development for the United States.

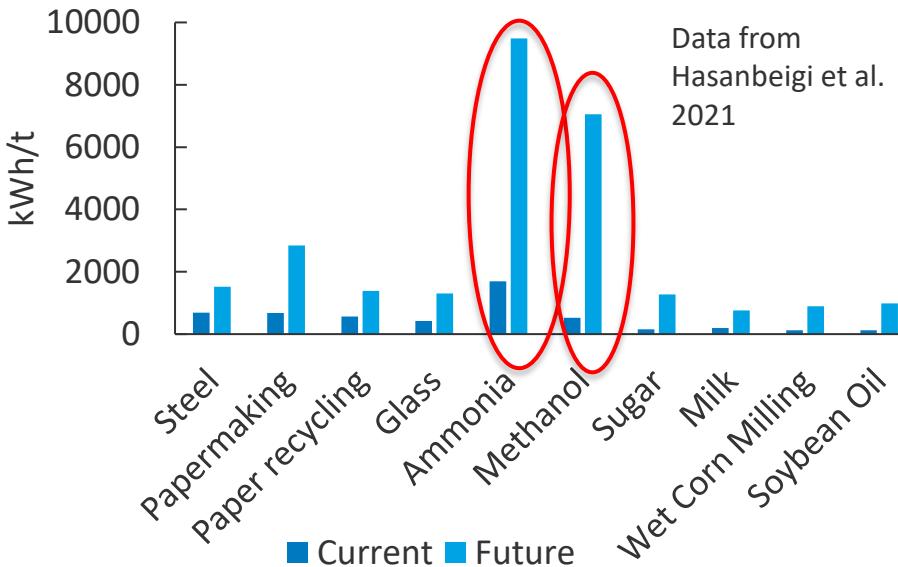
US >1,200 GW capacity Feb 2022

Electrification of Manufacturing

Electrification pathways increase industrial electricity demand & change use patterns

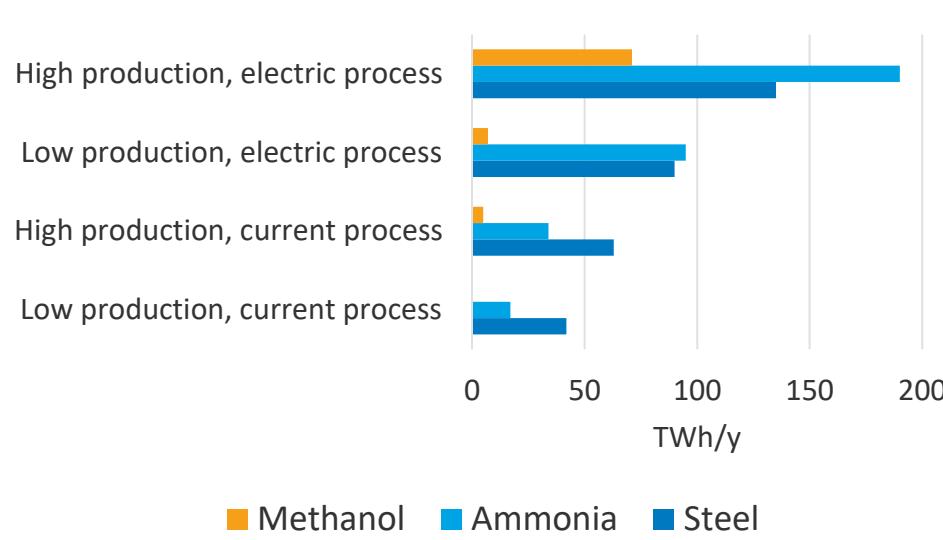
Electricity Intensities, Current and

Electrified



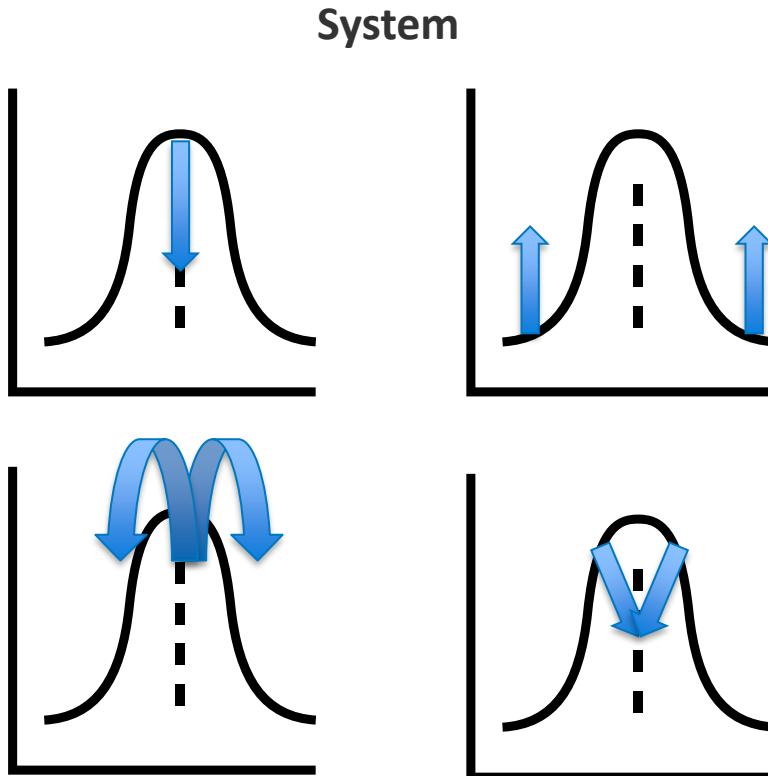
Total Electricity Use by Industry, Current and

Electrification Scenarios



Ammonia production based on electrolytic hydrogen could overtake steel as largest manufacturing electricity user at current capacity levels

What is Demand-Side Load Flexibility?



Operations

- Energy storage systems
- Co-generation/hybrid systems
- Load shedding
- Load shifting
- Energy efficiency
- Waste heat recovery

Commodification

- Interruptible rates
- Direct load control
- Time of Use/Real-time Rates
- Ancillary services markets
- Arbitrage

Low-cost, efficient, fast, provided by industry

Today

High-carbon energy system

Fossil based generation
Supply-side flexibility
inelastic demand

High-carbon Industry

Carbon-intensive
Passive market participation
(consumption only)

High-carbon economy

Growth at environment expense
Benefits, costs unequally
distributed

Flexibility Transition

Sustainable, inclusive industrial development

Just transition

Low-carbon energy system

Decentralized production
Variable supply renewables
Demand-side flexibility

Low-carbon industry

Low-carbon
*Active energy market
participation*

Low-carbon economy

Sustainable growth
Benefits, disbenefits equally
distributed

Future

Visionary ideal: win-win-win

Framework: Technological Innovation Systems

Dimension	Category	Functions
Actors	<ul style="list-style-type: none">Companies, institutes of learning, government, NGOs, other stakeholders	F1: Entrepreneurship F2: Knowledge development F3: Knowledge diffusion
Institutions	<ul style="list-style-type: none">Hard: laws and regulationsSoft: Customs, norms, routines	F4: Guidance of the search F5: Market formation
Interactions	<ul style="list-style-type: none">NetworksBetween individuals	F6: Resources Available F7: Creation of legitimacy
Infrastructure	<ul style="list-style-type: none">PhysicalKnowledgeFinancial	F8: Positive Externalities (Hekkert et al. 2007; Bergek et al. 2008; Markard and Truffer 2008)

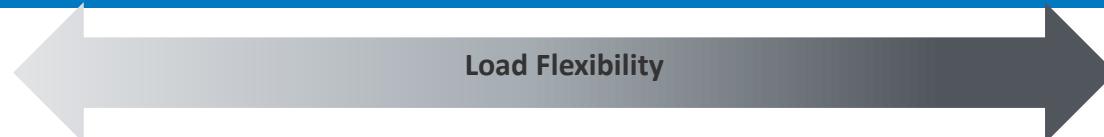
A structural-functional approach to detect barriers and opportunities for innovation

Interviews

- 20 interviews with 22 stakeholders
 - Semi-structured
- 4 categories: markets, industry, steel, green ammonia
- Grid operators, industry associations, universities, regulatory, consulting, start-ups, utilities
- Engineers, managers, professors, consultants, economists, vice presidents, directors, presidents, researchers, CEOs

Conversations with stakeholders throughout value chain

Characteristics of Inflexible Load TIS



Actors: Chemical companies, refineries

Interactions: Failure to find compensation agreement

Institutions

Hard: EHS, demand charges; fixed rates; DR opt-out

Soft: continuous operation, standard operating procedures, focus on yield maximization, stakeholder opposition to 'double payment', lack of knowledge/instruction on dynamic operations

Infrastructure

Physical: Process health and safety issues if interrupted;

thermal chemical process; lack of smart sensors, meters, storage

Knowledge: Highly optimized continuous/steady; ISO infrastructure

Financial: Large capex, low specific electricity consumption

industry and market dimensions can both complicate industrial flexibility

TIS - Market

- F1: Entrepreneurship
- F2: Knowledge development
- F3: Knowledge diffusion
- F4: Guidance of the search
- F5: Market formation
- F6: Resources Available
- F7: Creation of legitimacy, organization
- F8: Development of Positive Externalities



*Hurdles: Lack of profit, not focus of R&D, market operators
agnostic to resource type, operational difficulties and resistance*

TIS – Flexible Green Ammonia



Strong interest and movement here not yet aided by regulations, certifications; flexibility link with VRE, not always with power grid

Trends

Markets

- Stable/declining industry DR participation *except* cryptocurrency, data centers.
- longer downtimes when called
- more calls to emergency resources



Green Ammonia

- Significant increase in interest
- Interest from utilities
- Speaking invitations, attendance
- Funding, conversations

‘We do have people on curtailable rates, the contract says if the grid is getting overloaded we've got to shut you down, that actually happened last year and they were very angry about it. It's not like a sophisticated operation, based on the day ahead, they'll call you up’
–Interviewee 19, Markets

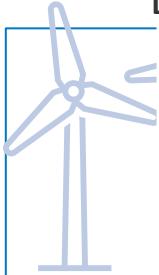


NREL Image

Stable industrial DR; momentum building in green ammonia sector

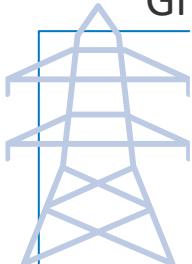
Decarbonization Pathways for Ammonia

Distributed green ammonia



- New producers
- New locations
- Limited grid connection

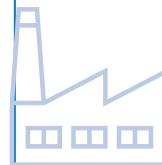
Green ammonia for power plants



- Existing producers?
- Existing locations and similar infrastructure?
- Retrofit of existing power plants
- Peaking plants running on green fuels

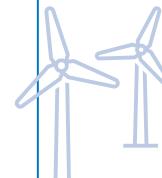
Producers/actors
Infrastructure/location
Flexibility

Blue ammonia



- Existing producers
- Existing locations and similar infrastructure
- Demand response possible

Green ammonia from purchased H₂



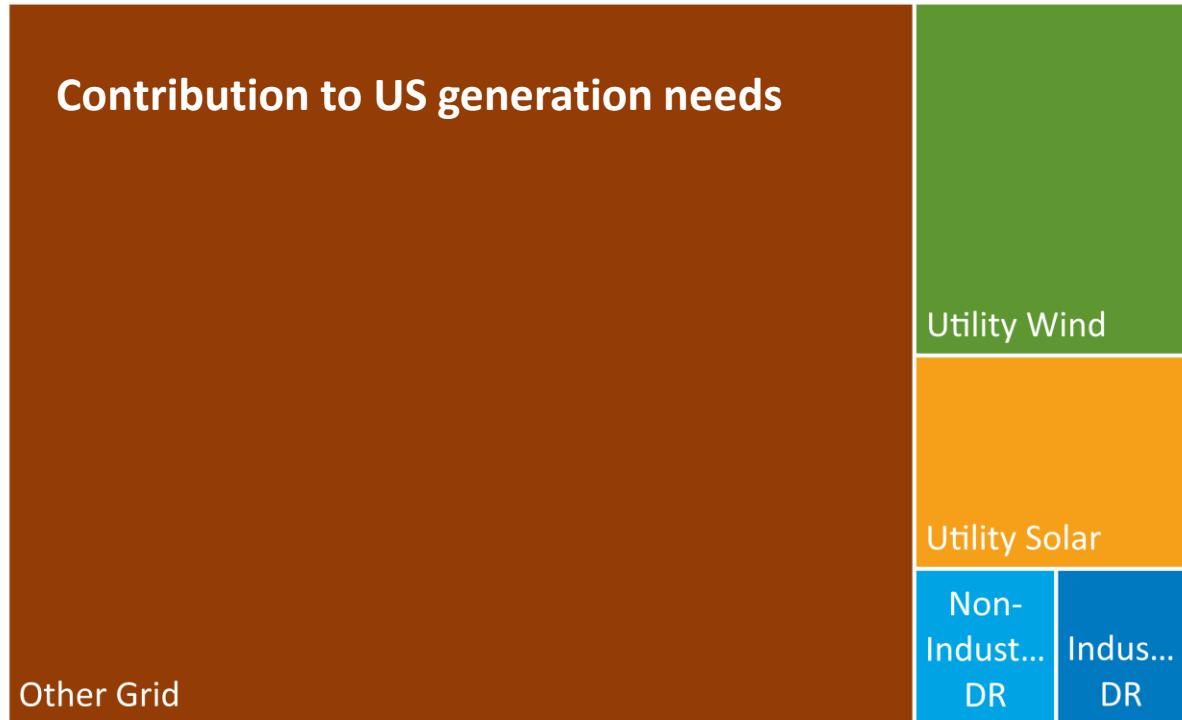
- Large-scale, centralized production... by whom?
- Locations close to hydrogen hubs
- Grid flexibility from hydrogen hubs rather than ammonia

Different pathways have diverse flexibility outcomes; might not add to grid load, flexibility need

Flexibility Transition - Conclusions

- US flexibility transition not just beginning...
- Most via interruptible programs
 - Not flexibility justice/2-sided market
- Regulatory frameworks do not target industry
 - Agnostic resource type
 - **No one's focus**
- **Transition motivated by sustainability**
 - **But no direct linkage between flexibility/ghg**

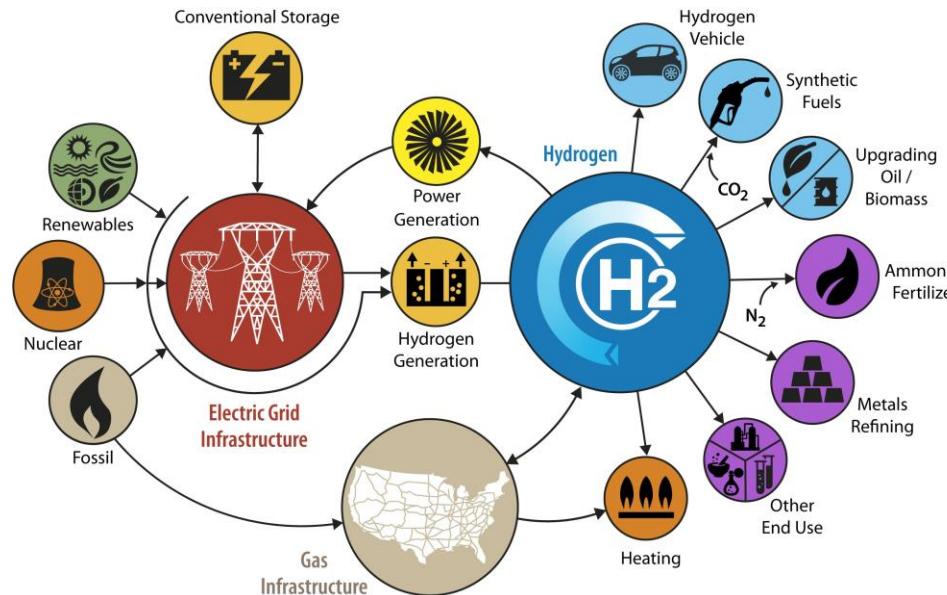
- Industry DR
- Non-Industry DR
- Utility Solar
- Utility Wind
- Other Grid



We did not find a TIS functioning around flexible industrial loads

Green Ammonia - Conclusions

- Electrolytic H₂ to ammonia – ‘power to X’
 - Large scale production challenging
 - Smaller scale production is new paradigm...
 - for flexibility, practices, infrastructure, institutions
 - grid connection?
 - Grid factor for CO₂ must be low
 - Integration to the grid → demand for capacity, flexibility in DR
 - Changing production locations
 - Changing producers



Different practices and paradigms for flexibility

Graphic by Al Hicks / NREL

TIS - Conclusions

No TIS functioning around flexible industry loads

Context important

- Clarity lacking on designs
- Tapestry of regulations – context-specific strategies
- Communication necessary

Flexibility commodification now based on \$ alone

- Higher flexibility need/transition tied to ESG
- No explicit tie to resource mixture
- Cannot help facilities meet scope 2 emissions goals

Electrification and power-to-X change practices

- New paradigms for flexibility

Thank You

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