



Ammonia, Carbon Capture and Gas Turbine ensure U.S. Energy Independence

Edgar Vercruyse

Luc Vercruyse

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<http://www.probatex.info>

Probatex and Ammonia

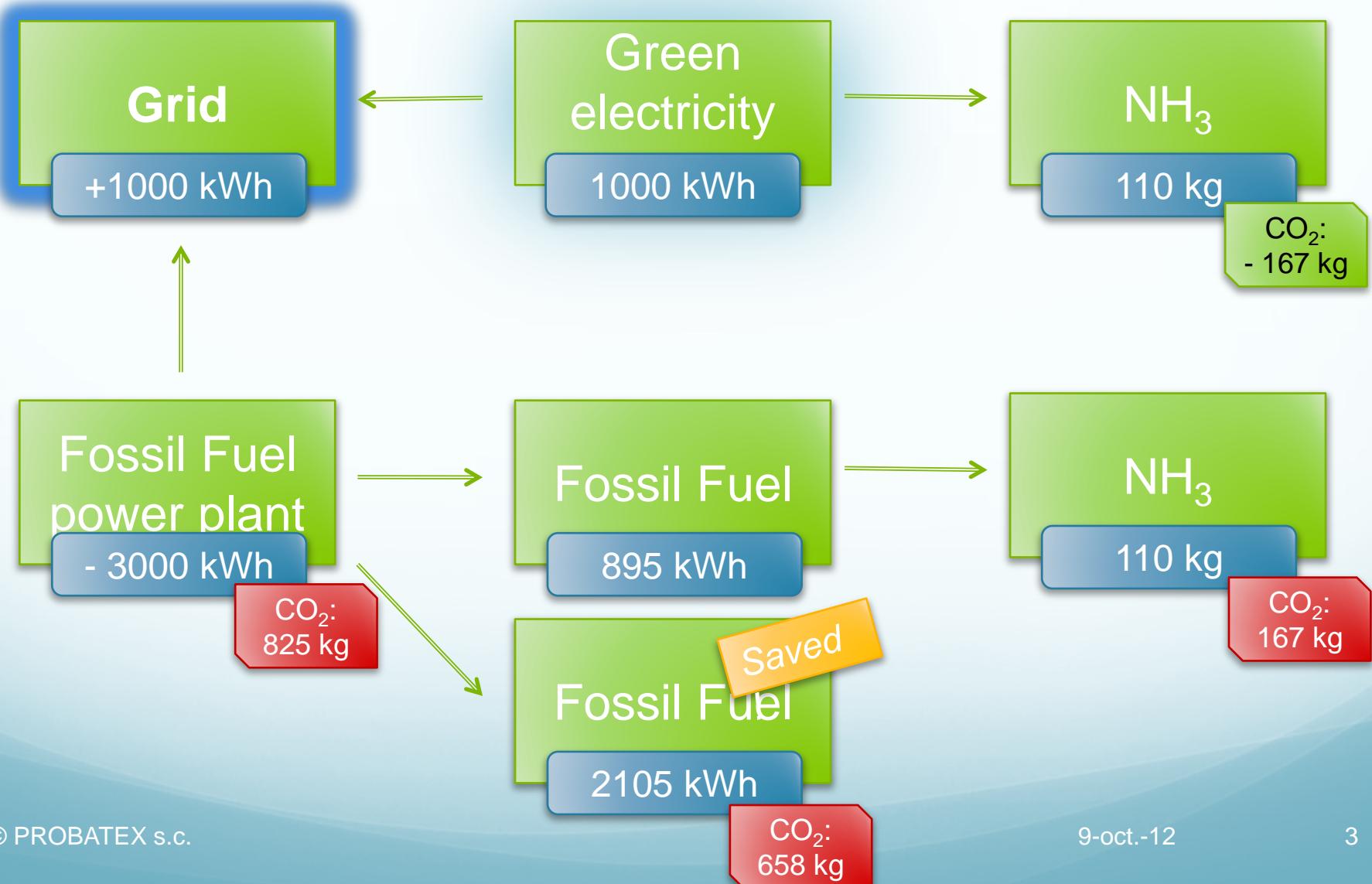
- Because we share the major concern : **climate change**
- Because **renewable energies** must take there part but need to be **complemented** by fast responding stored energies.
- Because we believe that **ammonia** has great **fuel** properties.
- Because ammonia production technology is already well developed.

→ Probatex is engaged in the ammonia fuel promotion and development.

- First study (last year) : Where to produce ammonia from renewable sources ?
- Second study (current): Ammonia from coal and usage in Remote Gas Turbines (CCGT).

Last year summary

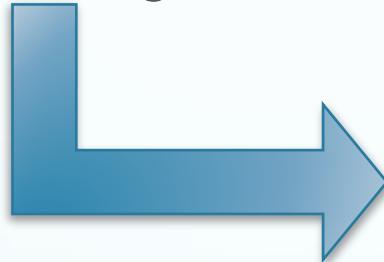
1. NH₃ versus the Grid



Last year summary

2. Green NH₃ production constraints

- To get competitive NH₃, the source of electricity shall be continuous.
- A large scale production plant is required.

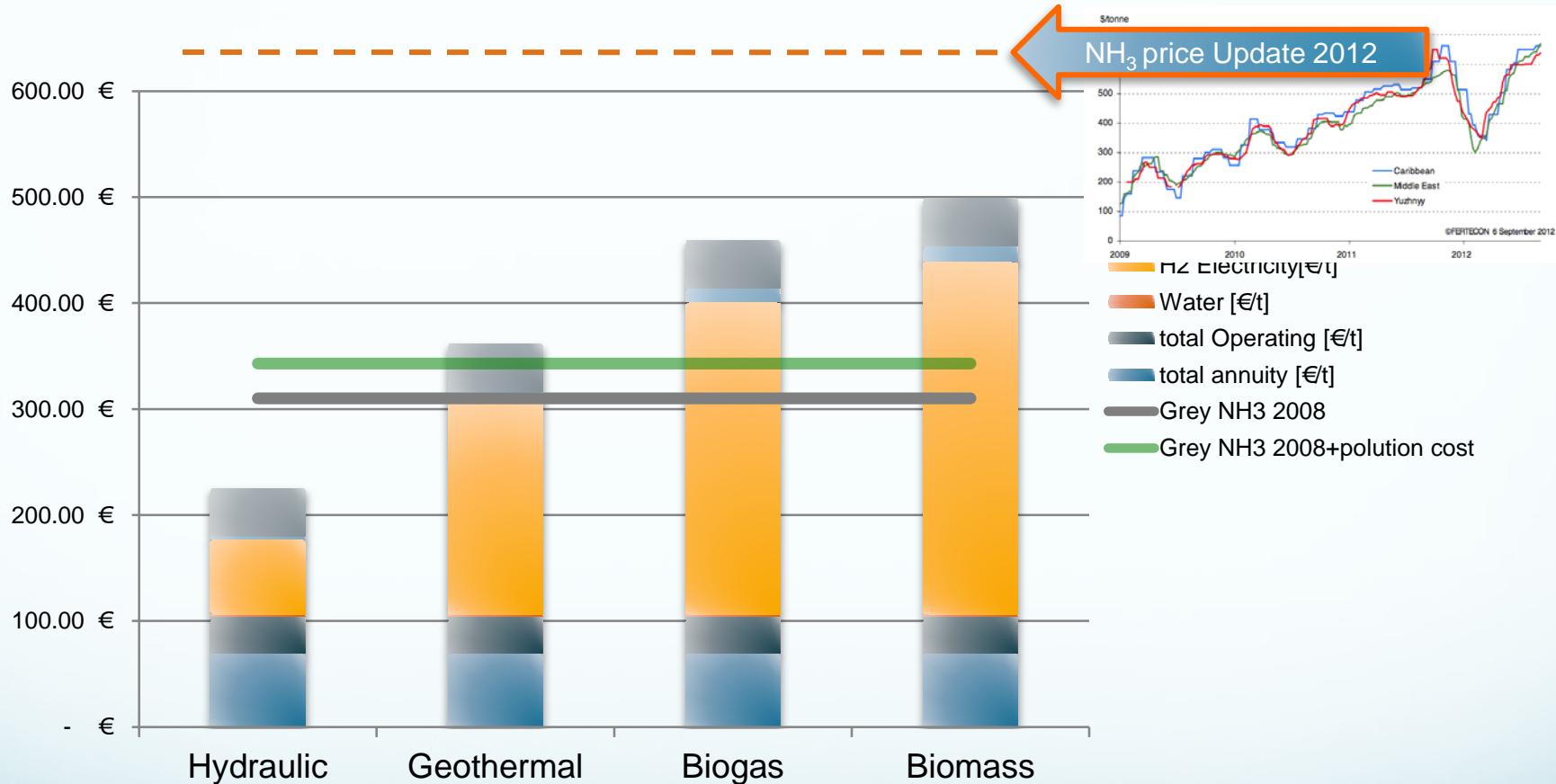


Selection of 4 sources:

- hydropower,
- geothermal power,
- biogas,
- biomass

Last year summary

3. Evaluation of the production cost



| | | | | |
|------|----|-----|-----|----------------------------------|
| -118 | 19 | 116 | 156 | Subsidy req. €/t _{NH3} |
| -172 | 27 | 170 | 228 | Subsidy req. \$/t _{NH3} |

8th NH₃ conference: a trigger for new developments

- Mr. R. James Woolsey, Jr. (former CIA chairman) point out major reasons to get rid of Oil economy:
 - Climate change;
 - Ecological disasters
 - Geopolitical reason
 - Commercial balance (money escape)
- It is easy and efficient to power CCGT with NH₃

→ The question is : How to assemble these requests and statements ?

Global context

The Shale Gas & Natural Gas trend

- Shale Gas boom in US currently puts Natural Gas prices under pressure.

But:

- Japan has decided to quit nuclear power
- In Europe, the global trend is to reduce or eliminate nuclear power plants.
 - Germany will close its last nuclear plant in 2022.
 - Belgium will close its last nuclear plant in 2025.
 - Nuclear capacities will be replaced by Natural Gas CCGT in order to open the grid to wind and solar energies.
- Russia spend money for pipelines to secure its deliveries

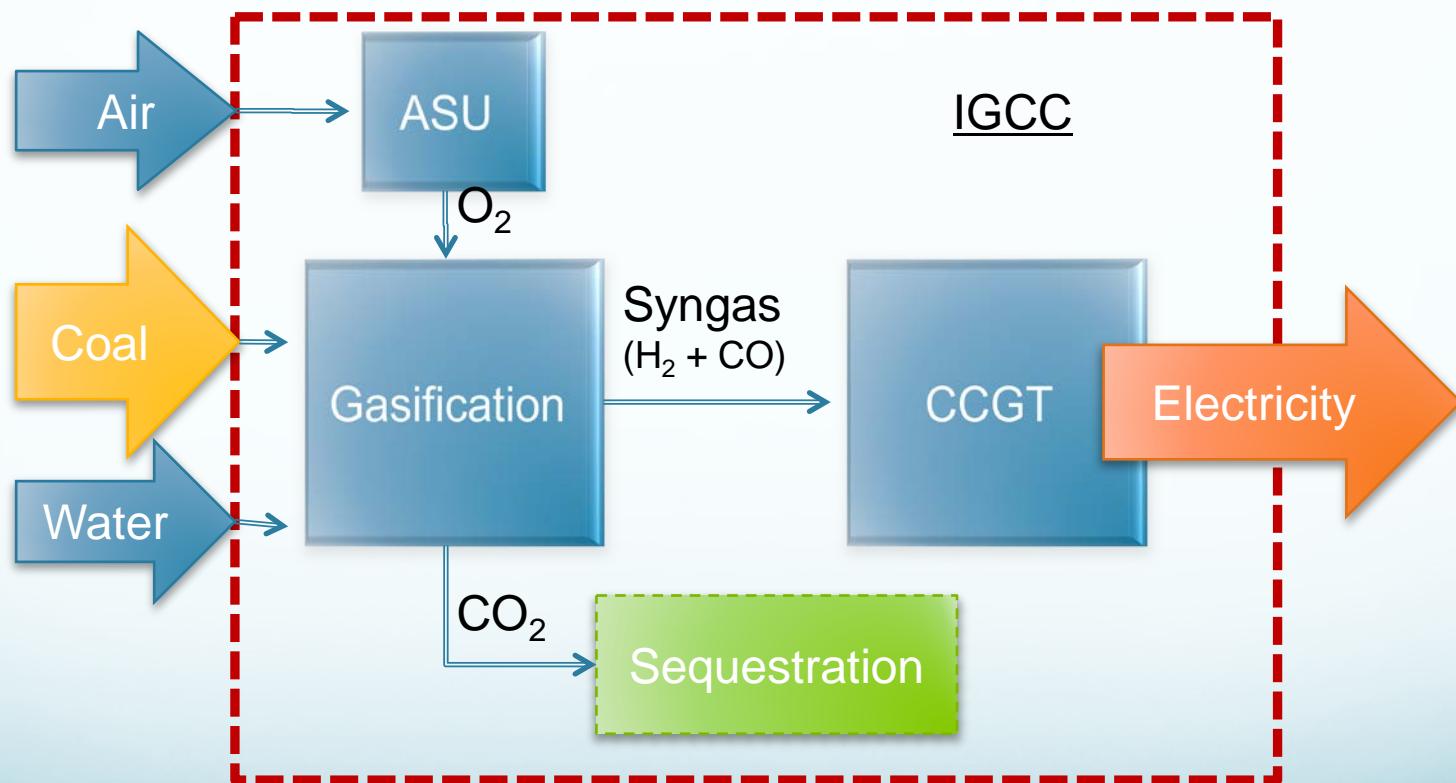
→ Natural gas prices are expected to raise again in a mid term.

Coal trend

- US has the biggest coal reserves in the world.
- Coal is disliked due to its high carbon content
- But CO₂ capture and sequestration technology and capacities are available.
- Gasification technologies improve the efficiency of both gas cleaning and CO₂ capture. Refer to IGCC (Integrated Gasification Combined Cycle)

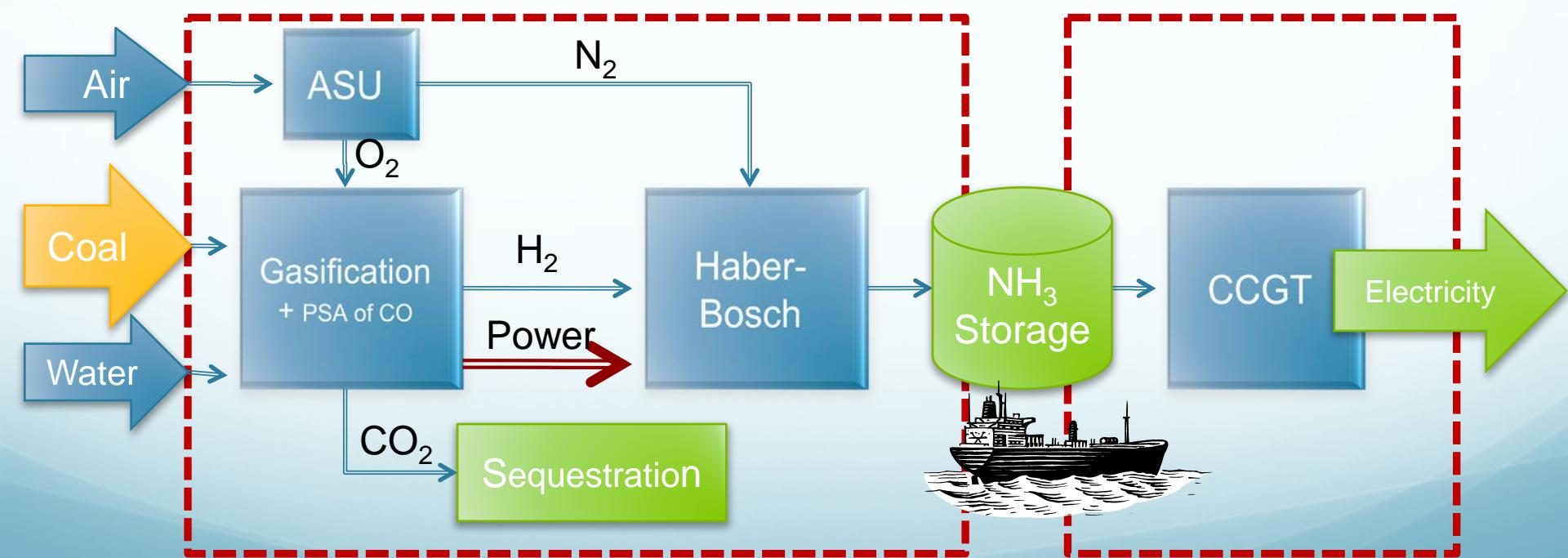
Concept (1/2):IGCC

- The proposed process is inspired by the IGCC technology



Concept (2/2)

- Compared to the IGCC, the syngas from the gasification is used to produce ammonia instead of being burned directly in the Gas Turbine.
- NH_3 can be stored and transported.
- NH_3 can be burned on demand in a CCGT power plant



Process efficiency

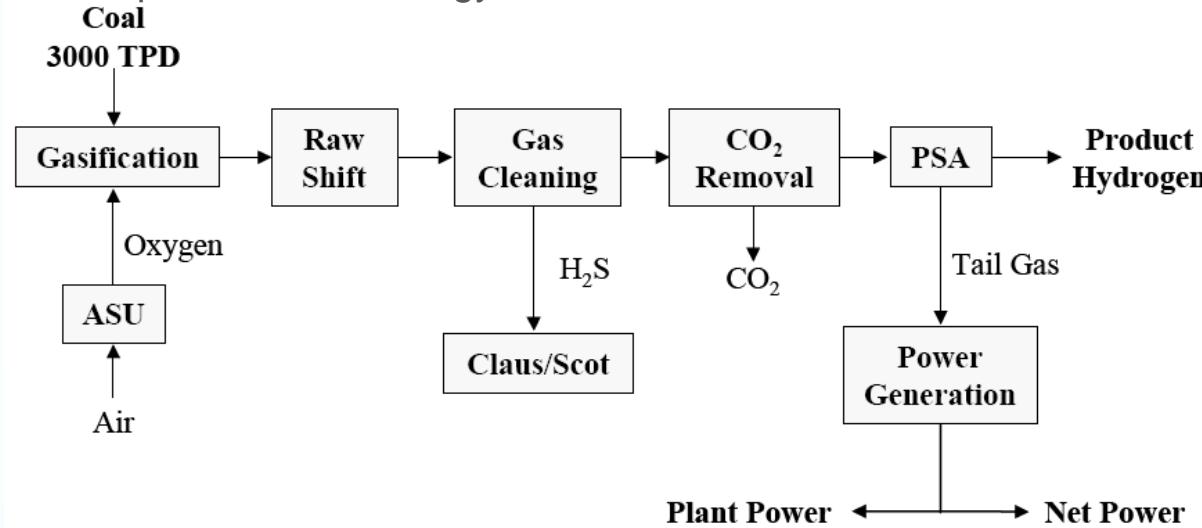
| Efficiency: Coal to electricity | |
|--|--------------|
| Coal to hydrogen (incl. CCS), % HHV | 59 |
| Hydrogen to ammonia, % LHV | 81.8 |
| Ammonia to electricity, % LHV | 60 |
| Total energy efficiency, % | 28,98 |

| Coal-fired power plant | Efficiency, % LHV |
|--|--------------------------|
| Pulverised coal PCC without CCS [1, USA] | 39 |
| IGCC without CCS | 39 |
| IGCC with CCS | 32-35 |

Cost computation

1. Assumptions

- Gasification process: GE Energy



Gray D., Tomlinson G., *Hydrogen from coal*, Mitretek Technical Paper, MTR 2002-31, July 2002

- Computation made for a reference coal and for 5 coal types produced in the US.

| Coal origin | Reference Coal | US Central Appalachian | US Northern Appalachian | Illinois Basin | Powder River Basin | Uinta Basin |
|----------------|----------------|------------------------|-------------------------|----------------|--------------------|-------------|
| Year/reference | 1998 [36] | 2012 [48] | 2012 [48] | 2012 [48] | 2012 [48] | 2012 [48] |
| Price [\$/t] | 27.30 | 61.84 | 70.99 | 51.26 | 9.37 | 39.13 |
| HHV [Btu/lb] | 10,665 | 12,500 | 13,000 | 11,800 | 8,800 | 11,700 |

Cost computation

2. Cost of Hydrogen produced from Coal gasification

- Production cost

| | Reference Coal | US Central Appalachian | US Northern Appalachian | Illinois Basin | Powder River Basin | Uinta Basin |
|--------------------------------|----------------|------------------------|-------------------------|----------------|--------------------|-------------|
| Coal consumption [t/d] | 3,000 | 2,560 | 2,461 | 2,711 | 3,636 | 2,735 |
| Coal cost [\$/d] | 81,900.00 | 158,284.81 | 174,714.48 | 138,981.61 | 34,066.12 | 107,011.11 |
| Annuity [\$/d] | 152,355.99 | 152,355.99 | 152,355.99 | 152,355.99 | 152,355.99 | 152,355.99 |
| Water cost [\$/d] | 9,000.00 | 9,000.00 | 9,000.00 | 9,000.00 | 9,000.00 | 9,000.00 |
| CO ₂ Storage [\$/d] | 47,526.09 | 47,526.00 | 47,526.00 | 47,526.00 | 47,526.00 | 47,526.00 |
| Total daily cost [\$/d] | 290,782.08 | 367,166.79 | 383,596.47 | 347,863.59 | 242,948.11 | 315,893.10 |
| H ₂ cost [\$/t] | 1,034.44 | 1,306.18 | 1,364.63 | 1,237.51 | 864.28 | 1,123.78 |

- Taking into account an avoided cost associated to the removal of CO₂
 - Value of a ton of CO₂: 24\$
 - Amount of CO₂ removed = the CO₂ emitted if the H₂ is produced from Natural Gas

→ The avoided cost per ton of H₂ is 75.90\$

| | Reference Coal | US Central Appalachian | US Northern Appalachian | Illinois Basin | Powder River Basin | Uinta Basin |
|-------------------------------------|----------------|------------------------|-------------------------|----------------|--------------------|-------------|
| Adjusted H ₂ cost [\$/t] | 958.54 | 1,230.28 | 1,288.72 | 1,161.61 | 788.37 | 1,047.87 |

Cost computation

3. Cost of Ammonia

- Production cost (based on 1560 t/d)

| Reference Coal | US Central Appalachian | US Northern Appalachian | Illinois Basin | Powder River Basin | Uinta Basin |
|-----------------------------------|------------------------|-------------------------|----------------|--------------------|---------------|
| H2 cost [\$/t] | 958.54 | 1,230.28 | 1,288.72 | 1,161.61 | 788.37 |
| H2 cost [\$/d] | 269,446.08 | 345,830.89 | 362,260.56 | 326,527.69 | 221,612.20 |
| Annuity cost [\$/d] | 44,812.86 | 44,812.86 | 44,812.86 | 44,812.86 | 44,812.86 |
| Operating cost [\$/d] | 24,799.81 | 24,799.81 | 24,799.81 | 24,799.81 | 24,799.81 |
| NH3 production cost [\$/d] | 344,557.65 | 344,558.65 | 344,559.65 | 344,560.65 | 344,561.65 |
| NH3 production cost [\$/t] | 217.20 | 266.13 | 276.66 | 253.77 | 186.56 |
| | | | | | 233.29 |

- Including transportation over 1000 miles and storage during 45 days for FOB delivery and use in the US.

| Reference Coal | US Central Appalachian | US Northern Appalachian | Illinois Basin | Powder River Basin | Uinta Basin |
|-------------------------------|------------------------|-------------------------|----------------|--------------------|---------------|
| FOB cost of NH3 [\$/t] | 288.80 | 337.73 | 348.26 | 325.37 | 258.16 |
| | | | | | 304.89 |

- Including insurance and freight for CIF delivery in Europe. Estimated according to the freight and insurance cost observed for Ammonia US imports: 70\$/t_{NH3}

| Reference Coal | US Central Appalachian | US Northern Appalachian | Illinois Basin | Powder River Basin | Uinta Basin |
|-------------------------------|------------------------|-------------------------|----------------|--------------------|---------------|
| FOB cost of NH3 [\$/t] | 358.80 | 407.73 | 418.26 | 395.37 | 328.16 |
| | | | | | 374.89 |

Cost computation

4. Cost of electricity in US

- Production cost from ammonia produced from US coal



| | Reference Coal | US Central Appalachian | US Northern Appalachian | Illinois Basin | Powder River Basin | Uinta Basin |
|------------------------------|----------------|------------------------|-------------------------|----------------|--------------------|-------------|
| Electricity cost [\$/MWh] | 116.67 | 134.20 | 137.98 | 129.77 | 105.68 | 122.43 |

- Comparison with other conventional electricity sources

| Electricity production | Cost [\$/MWh] |
|---------------------------|------------------------|
| Natural Gas CCGT | 79 |
| Natural Gas CCGT with CCS | 96 |
| NH ₃ CCGT | 106(+10%) to 138(+43%) |

Cost computation

5. Cost of electricity in EU



- Production cost from ammonia produced from US coal

| Reference Coal | | US Central Appalachian | US Northern Appalachian | Illinois Basin | Powder River Basin | Uinta Basin | |
|------------------|----------|------------------------|-------------------------|----------------|--------------------|-------------|--------|
| Electricity cost | [\$/MWh] | 132.62 | 148.40 | 151.80 | 144.41 | 122.73 | 137.81 |

- Comparison with other conventional electricity sources

| Production way | Production cost \$/kWh in 2008 | Production cost \$/kWh in 2011 | Country |
|--------------------------------------|--------------------------------|--------------------------------|-------------|
| Hydroelectric | 74 | 75 | Sweden |
| Solid biomass | 129 | 131 | Netherlands |
| Biogas | 79 | 80 | France |
| On-shore wind | 90 | 91 | France |
| Off-shore wind | 138 | 139 | Germany |
| Photovoltaic | 287 | ≈150 | France |
| Natural Gas CCGT (incl. carbon Cost) | 90 | 91 | Belgium |

CO₂ market engineering

CO₂ Market

Green certificates

CO₂ Quota

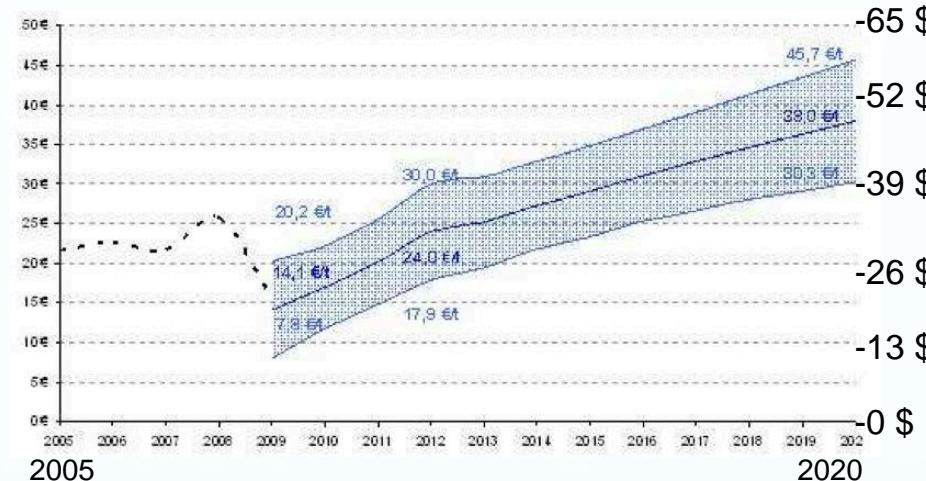
Emmission trading

Carbon tax

- Ammonia is a carbon free fuel. This is strong added quality compared to fossil fuels. This quality can be translated into a negative cost associated to the avoided CO₂ emissions. It is estimated at **24 \$/t_{CO2}**. This is the value of the Carbon tax that applies in Australia.
- But the exact figures differs from one market to another depending whether a carbon tax is due or if the consuming industry is subject to emission quota.
- In all cases this avoided cost is expected to raise and will have a positive impact on the final price of electricity produced from ammonia.

CO₂ Market forecast and expectations

- Current quotation on BlueNext (environmental trading market)
 - EUA (European Union Allowance) (sept 21): 7.40€ = 9.62\$
(1 EUA = 1 t_{CO2})
- Perspective of the price of European CO₂ quota (tCO₂)



Source: Conseil économique pour le développement durable, n°12, 2012

- Cost of Avoided CO₂ for IGCC with CCS (source DOE.NETL) : 35 to 46 \$/t_{CO2}
- A mature CO₂ market should tend to align these figures.
- Noticeable market news :
Australia and EU tend to merge their markets.

EU ETS links to Australia: Lifted up from Down Under

On August 28th 2012, the European Commission and the Australian Department for Climate Change announced that they will link their carbon markets. This link will take place in two stages: Australia will retain a fixed emission price of AU\$23/tCO₂ (-€17.00) until 2015. Then, from July 1st 2015 onwards, when the Australian Emission Trading Scheme (AETS) is introduced, EUAs will be eligible for Australian firms' domestic compliance, up to a usage limit of 50%. From 2018, the EU ETS facilities will become able to surrender Australian emissions allowances (AEUs) for their compliance purposes.

Source:
Tendances Carbon n°72, sept 2012

Conclusion

Going green deserves a serious debate. We have to pave the way for adequate solutions for the CO₂ emissions problem.

The first positive answer is given by the renewable and CO₂-free energies: hydraulic, geothermal, biomass, wind and solar.

They are commonly accepted around the world.

Their *intermittent* action is so far complemented by the *continuous* action of *storable* fossil energies which, unfortunately, are also responsible for CO₂ emissions.

The CO₂ emissions problem is consequently not completely solved.

This study proposes *green ammonia from coal* as a substitute fuel for the fossil energies.

The CO₂-free emissions, storability and competitiveness represent its main *worldwide* benefits.

Green ammonia production *costs* ranging from 258 to 349 \$/t FOB US port must be compared with the non-green ammonia market *price* assessed at 560 \$/t FOB US port.

Biogas, off-shore wind and solar energy costs in Europe, respectively 80, 139, 289 \$/MWh, have to be compared with green ammonia energy costs ranging from 123 \$/MWh for coal from the Powder River Basin to 152 \$/MWH for coal from US Northern Appalachian.

The United States, China and Russia are all potential *producers* of green ammonia from coal. All these countries would find additional benefits in green ammonia since it replaces imported fossil fuels, ensures national energy independence, extends the energy-mix target, presents competitive green ammonia versus non-green ammonia on the international market and promotes the coal economy. Huge coal reserves, geographical situation, technology, economy and ecological concerns place the United States in a leading position in this respect.

On the other hand potential *consumer-countries* will find additional benefit in the extension of the green-energy-mix target.

Last but not least, the 'CO₂ quota regulations' of some countries might be extended to other countries in order to reach an *international agreement* beneficial to all. Widely accepted in the European Community, the CO₂ quota regulations represent a serious asset for a green ammonia trade kick-off between the United States and the European Union

Conclusion

- on the ammonia market
 - production cost ranging from 258 to 349 \$/t
 - Market price 600 to 700 \$/t
- on the electricity market, competitiveness will depend on
 - the price of coal vs the price of natural gas
 - technology
 - carbon policy (taxes, incentives, quota)
- benefits for States:
 - with coal reserves (e.g. US): valorization
 - without coal reserves (e.g. EU): extension of the green energy mix, energy security.
- benefits for industry
 - for coal mining industry
 - for electricity producers in countries with a lack of energy resources.
- **Benefits for the environment and all of us, thanks to CO₂ removal !**

Thank you for your attention!



The full report is available on <http://www.probatex.info/nh3>

Contact: nh3@probatex.info