



# ***Enabling Efficient Engine Control***



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**Sturman Industries**

*“Leading the mechanical world into the Digital Age”*

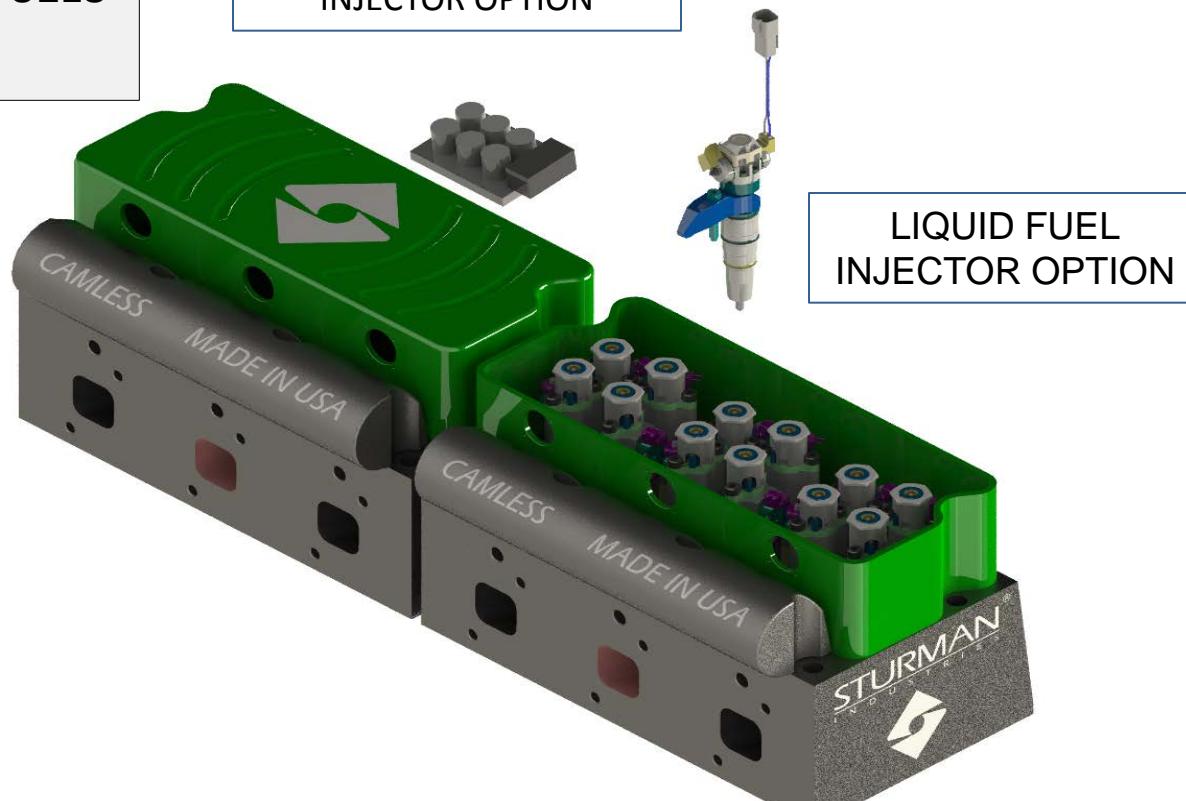


STURMAN 'ACE"

# AIR CONTROLLED ENGINE

- ✓ OPTIMALLY EFFICIENT ENGINE COMBUSTION SYSTEM
- ✓ USES LIQUID OR GASEOUS FUELS

NH<sub>3</sub> & NATURAL GAS  
INJECTOR OPTION



Engine  
Controller



## Sturman Solution: Air Controlled Engine (A.C.E.)

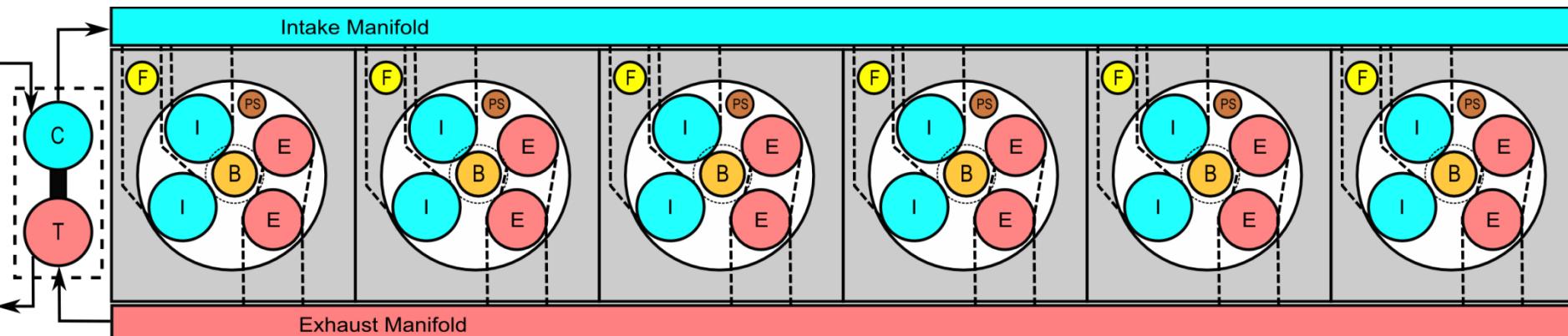
(Only one of the various versions is shown below)

- Reduce Fuel Consumption
- Increase torque, power
- Downsize
- Increase range
- Environmentally clean (no EGR/SCR needed)
- For mobile and stationary
- Economical
- Concepts with Air Hybrid available

- All Fuels
- Compression ignition / H.C.C.I.
- Camless Hydraulic Valve Actuation
- Infinitely variable effective compression ratio
- Closed Loop Combustion Control
- Modify existing head or new head
- Efficient flexible multi-cycle

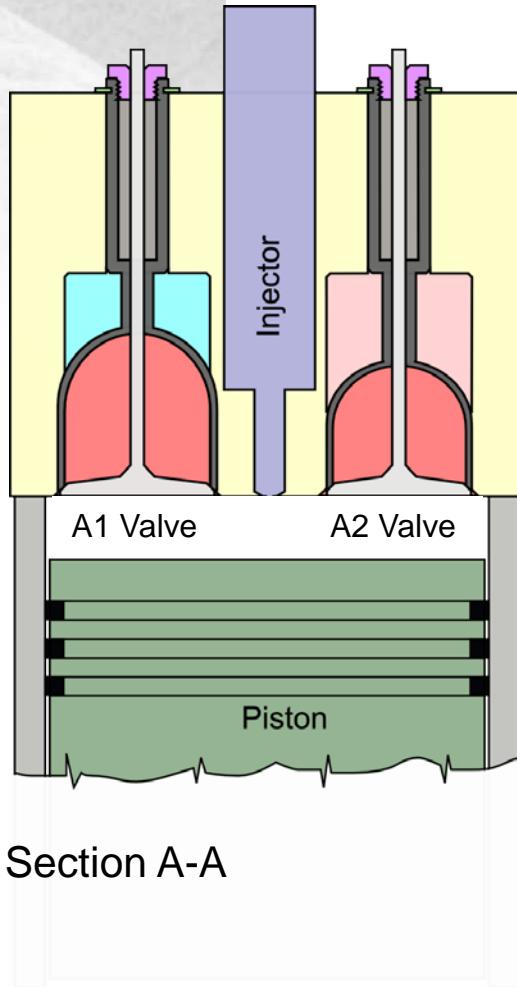
C: compressor, T: turbine, I: intake valve, E: exhaust valve, B: Bell valve, PS: press. sensor, F: Fuel fumigation



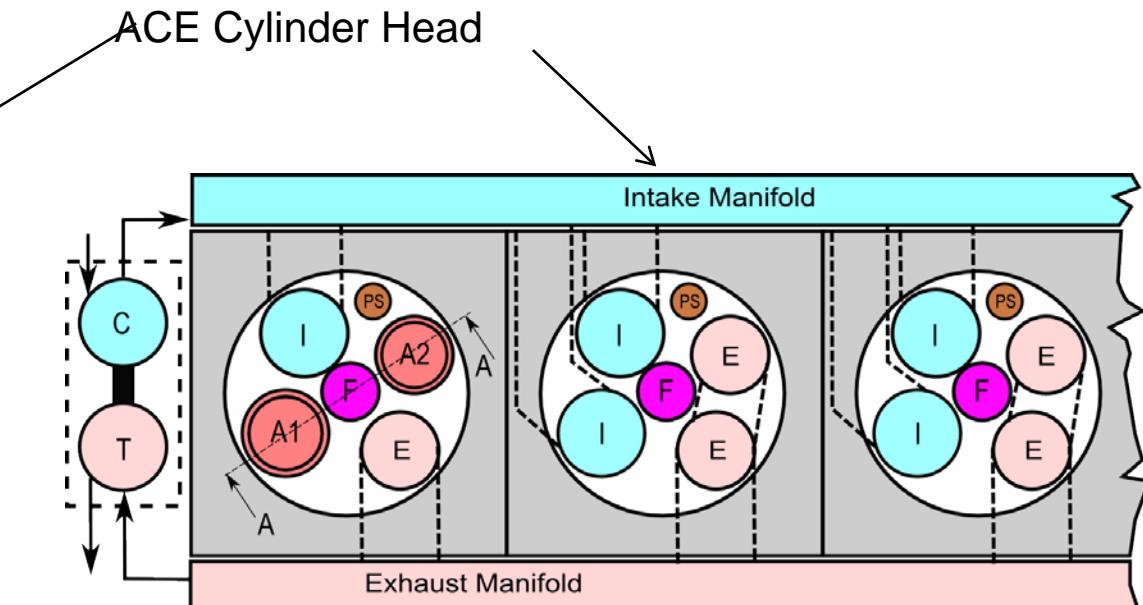
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## Currently Tested Single Cylinder ACE Configuration



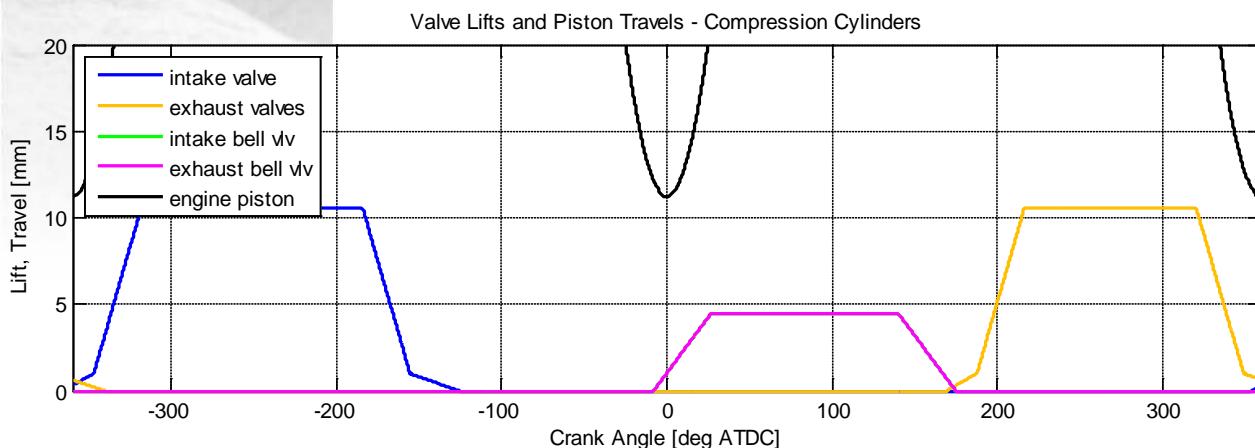
- One of six cylinders of baseline engine converted to ACE cylinder
- One intake valve in ACE cylinder converted to sealed volume called 'intake bell volume' sealed with 'intake bell valve' or 'A1 valve'
- One exhaust valve in ACE cylinder converted to sealed volume called 'exhaust bell volume' sealed with 'intake bell valve' or 'A2 valve'
- Infinitely variable valve timing on ACE cylinder with HVA
- Diesel fuel injector kept in original bore



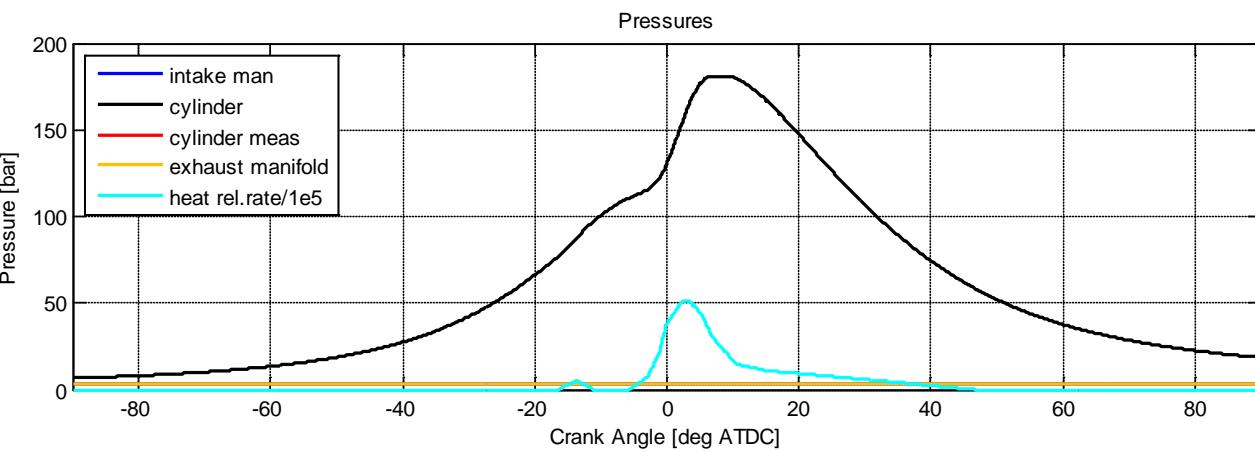


## Simulation of ACE, high load

Use the heat release trace determined for Test Point #270



- Baseline compr. ratio = 13.4
- IMEP = 21.4 Bar
- Indicated Efficiency = 44.5 %
- Peak Cyl. Pressure = 177 Bar
- Peak Cyl. Tempr. = 1715 K
- Excess air ratio (Lambda) = 2.5
- Load is limited by Lambda
- Lambda is limited by turbocharger



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# Thank You

## Thank you for your attention

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