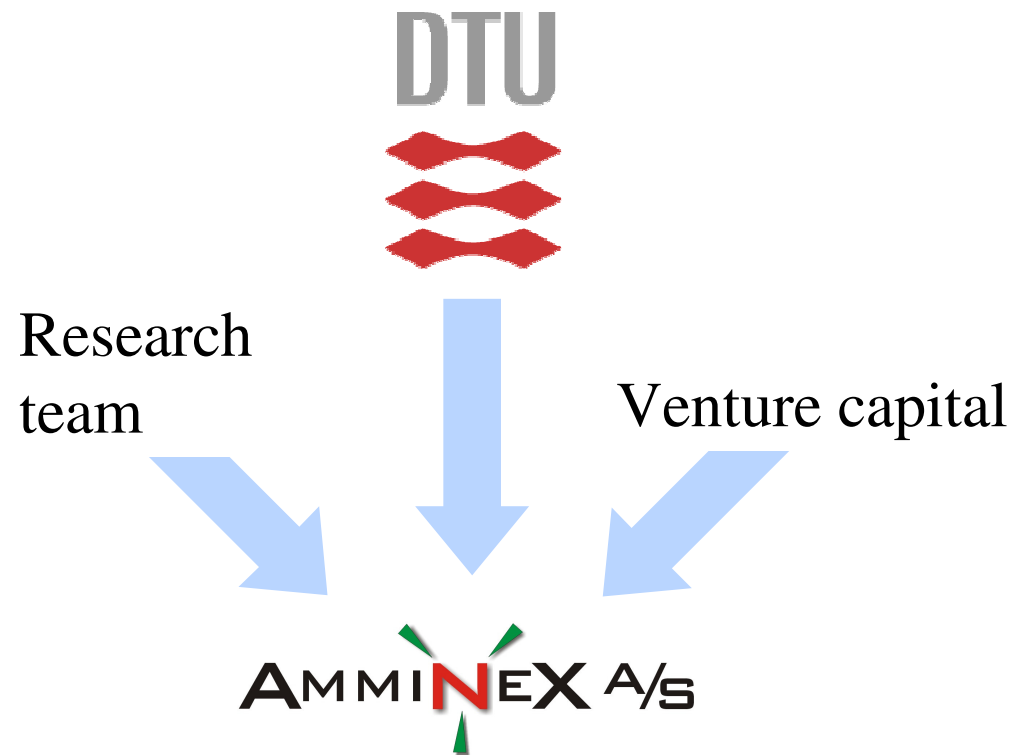


“Solidified” ammonia as energy storage material for fuel cell applications

Tue Johannessen
CTO



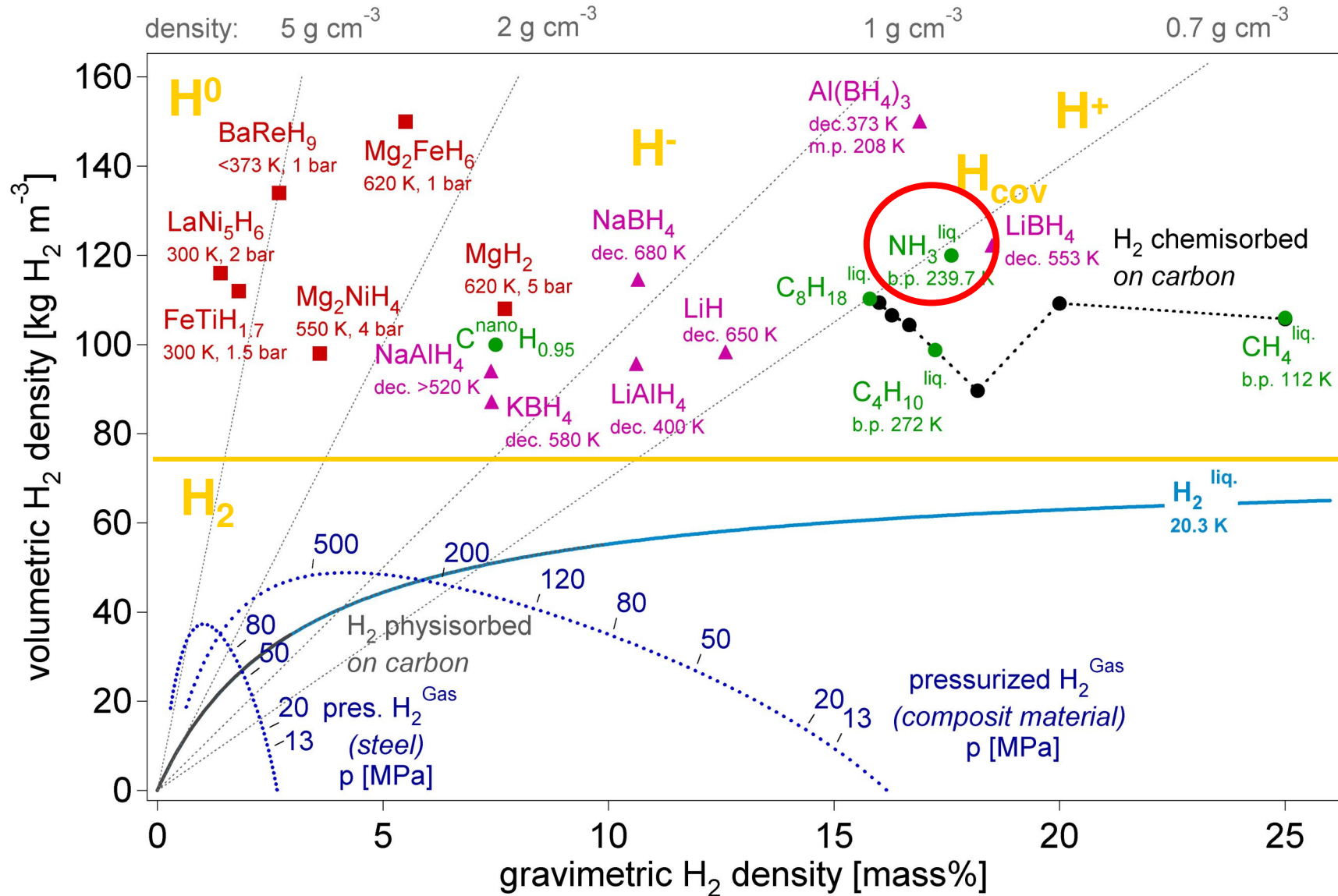
The founding of Amminex



Hydrogen storage – a challenging task

- Liquefied H₂
 - Boil-off, cost of liquefying, safety
- High pressure H₂
 - Cost of compression, safety, volumetric density
- Metal hydrides, e.g. MgH₂
 - Low bulk density, kinetics
- Complex hydrides, e.g. NaAlH₄, LiAlH₄
 - kinetics/catalyst, synthesis, reversibility
- Chemical hydrides
 - Expensive materials, reversibility, complex system
- Physisorption in porous materials
 - Material developments, synthesis, gravimetric and volumetric density

Hydrogen storage materials

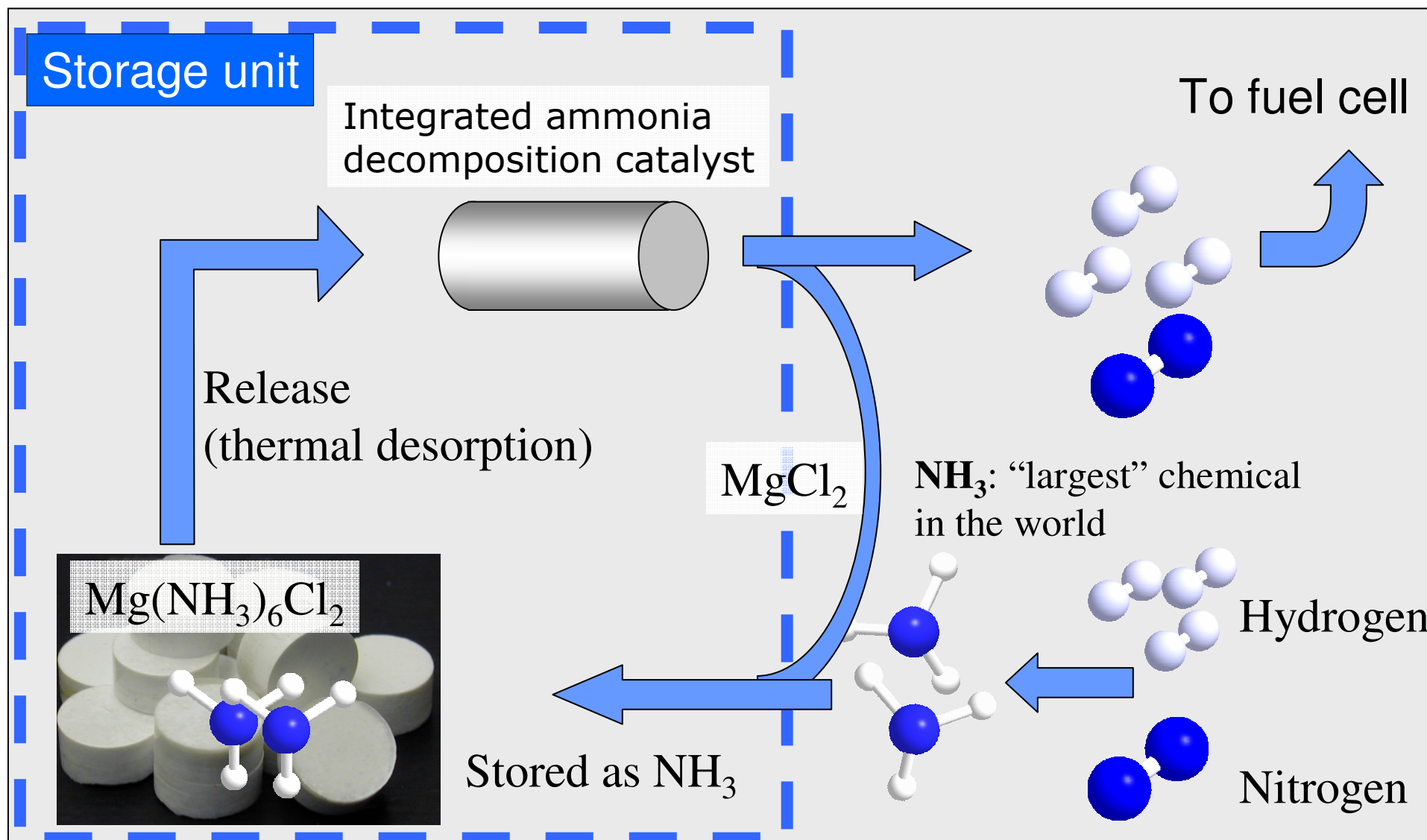


Why not ammonia?

- Dense liquid; ~ 18% of hydrogen
- Optimized catalyst exist
- Easy to reform to H₂
- But liq. NH₃ is normally considered too dangerous

!!??

The ammonia-based competitor to metal hydrides: *metal ammine complexes*



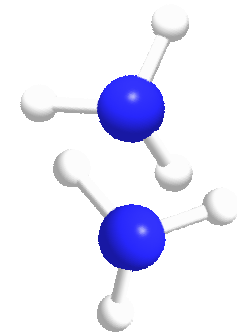
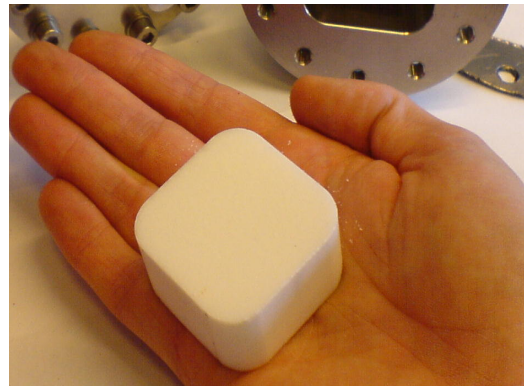
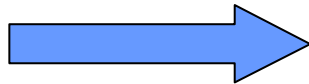
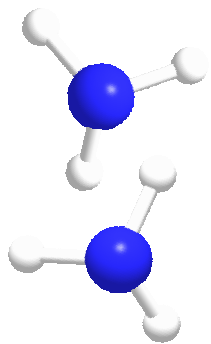
Dense and safe ammonia storage:

Controlled release from metal ammine complexes

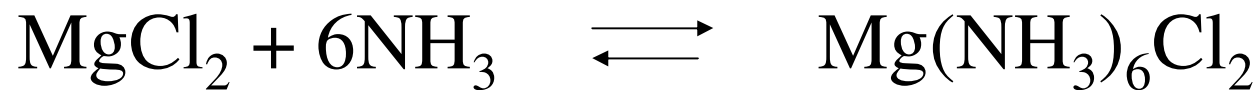
The ammonia content

Mg(NH₃)₆Cl₂: 38.1 mol NH₃/l

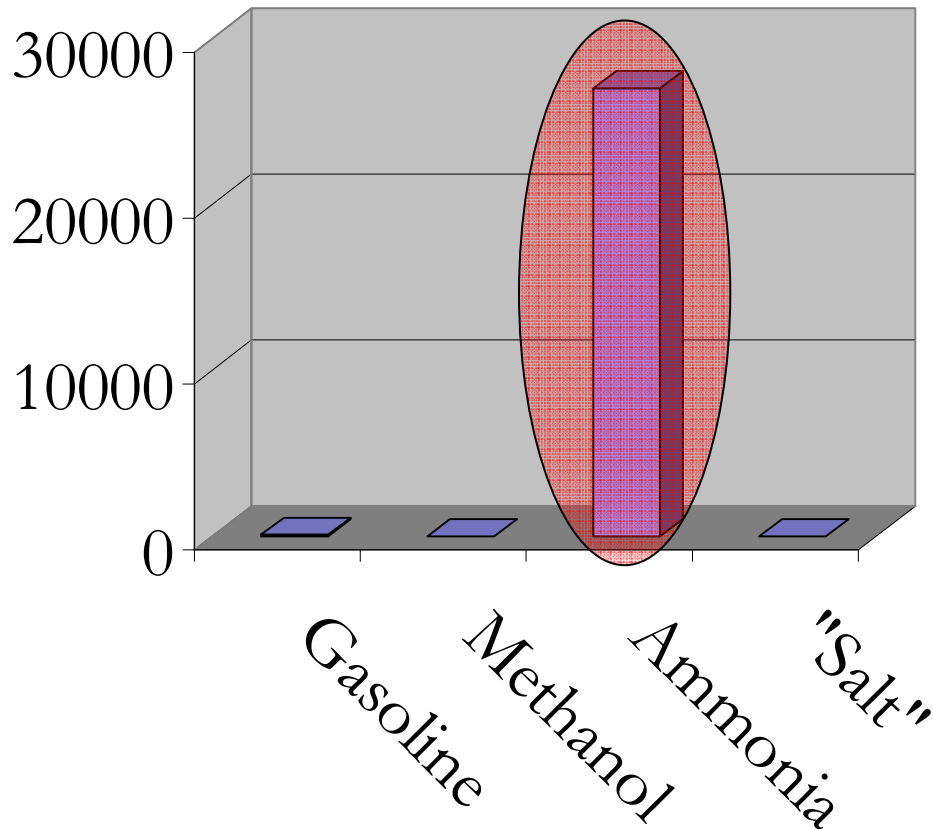
Liquid ammonia: 40.1 mol NH₃/l



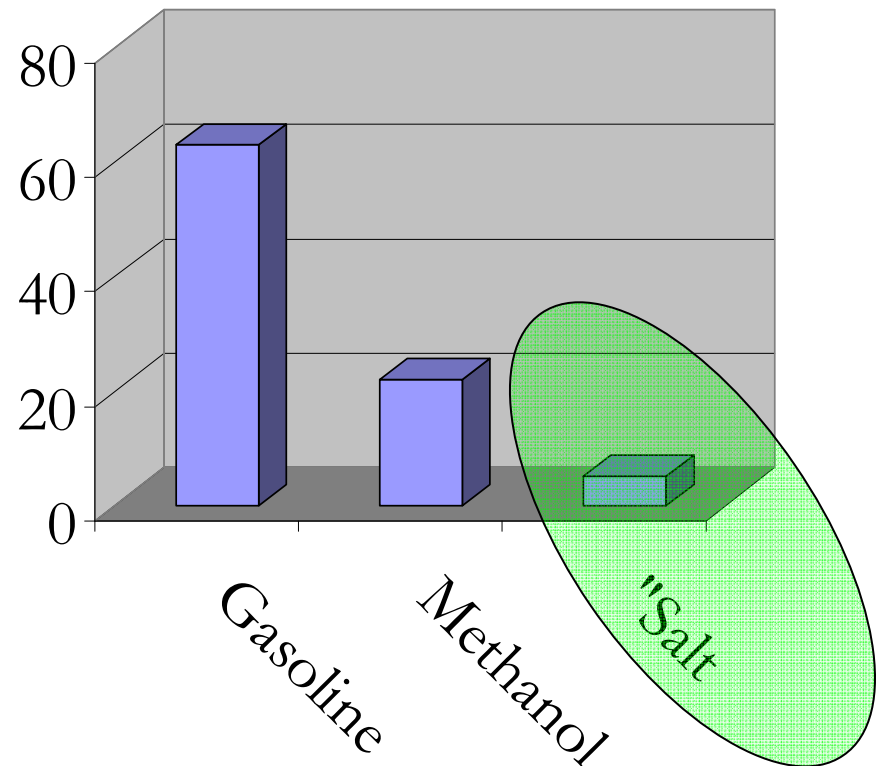
Reversible ammonia storage:



Volatility-to-toxicity ratio*

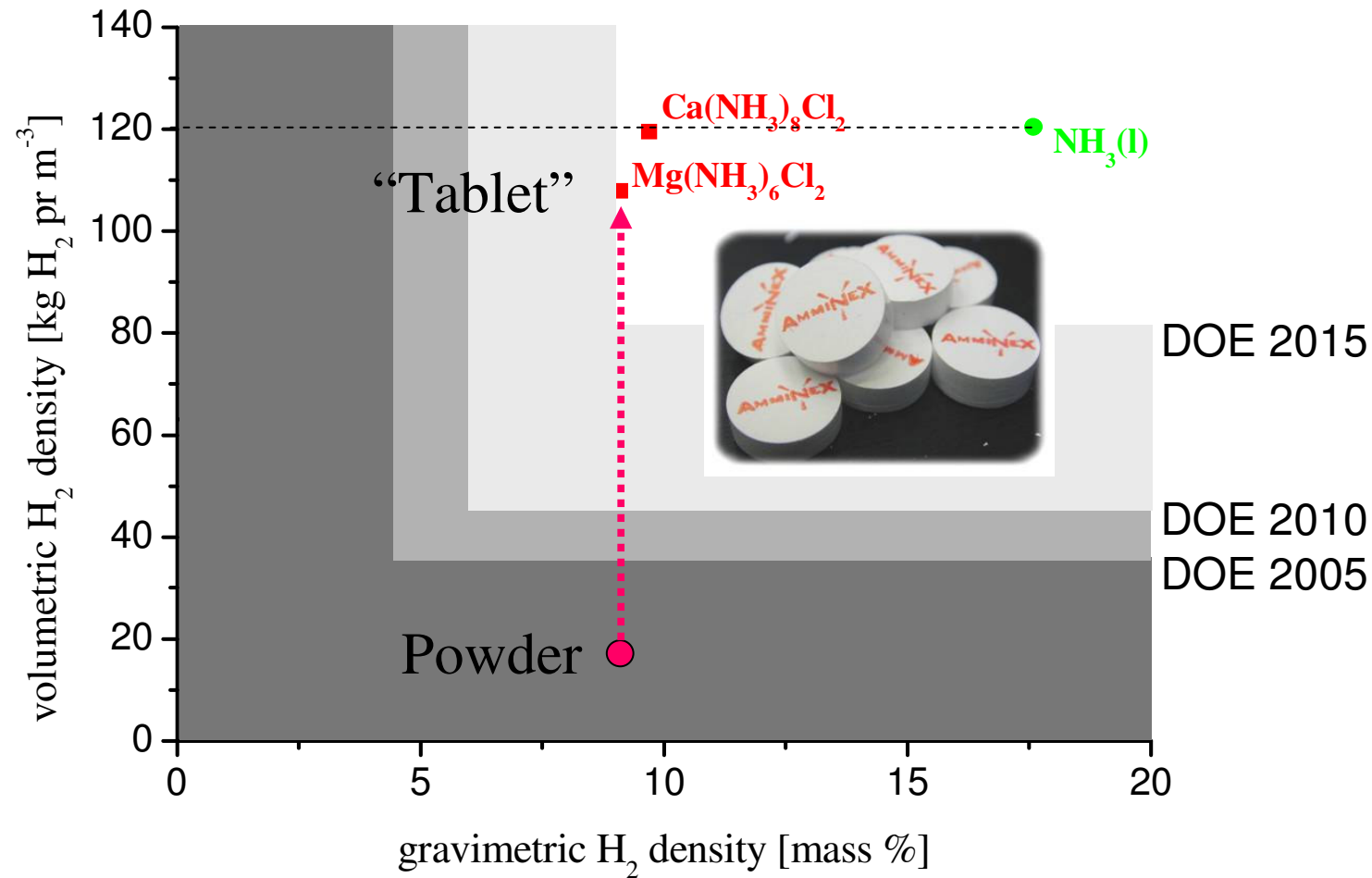


1 liter liquid ammonia
=> 1.1 liter storage material
=> 1.3 kg storage material
=> 4000 times lower volatility



* Vapor pressure
divided by
IDLH (NIOSH)
partial pressure

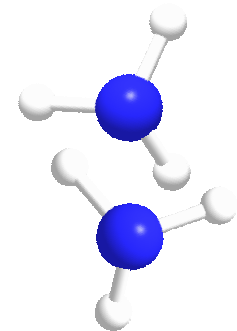
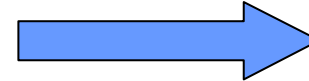
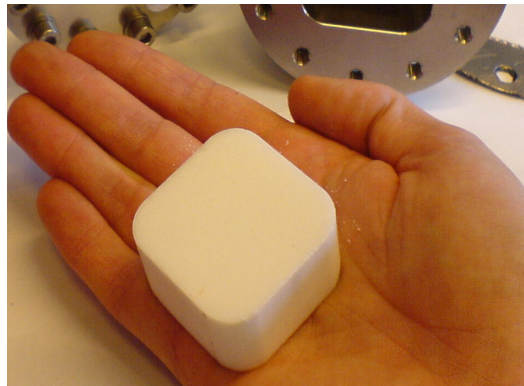
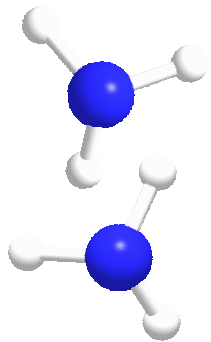
Storage capacity



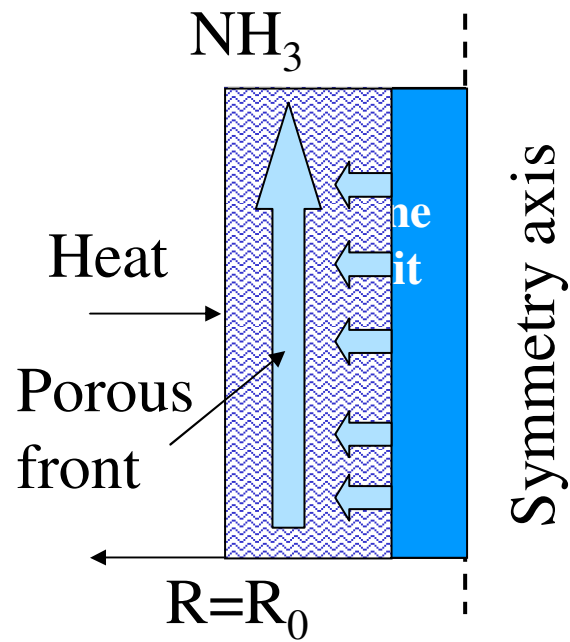
*Low-pressure storage tank not included

The 100 g sample

- 100g “block”
- 51.7g NH₃ stored
- 74 liter NH₃(g) at STP
- **890 bar “NH₃” (1330 bar “H₂” eq.)**

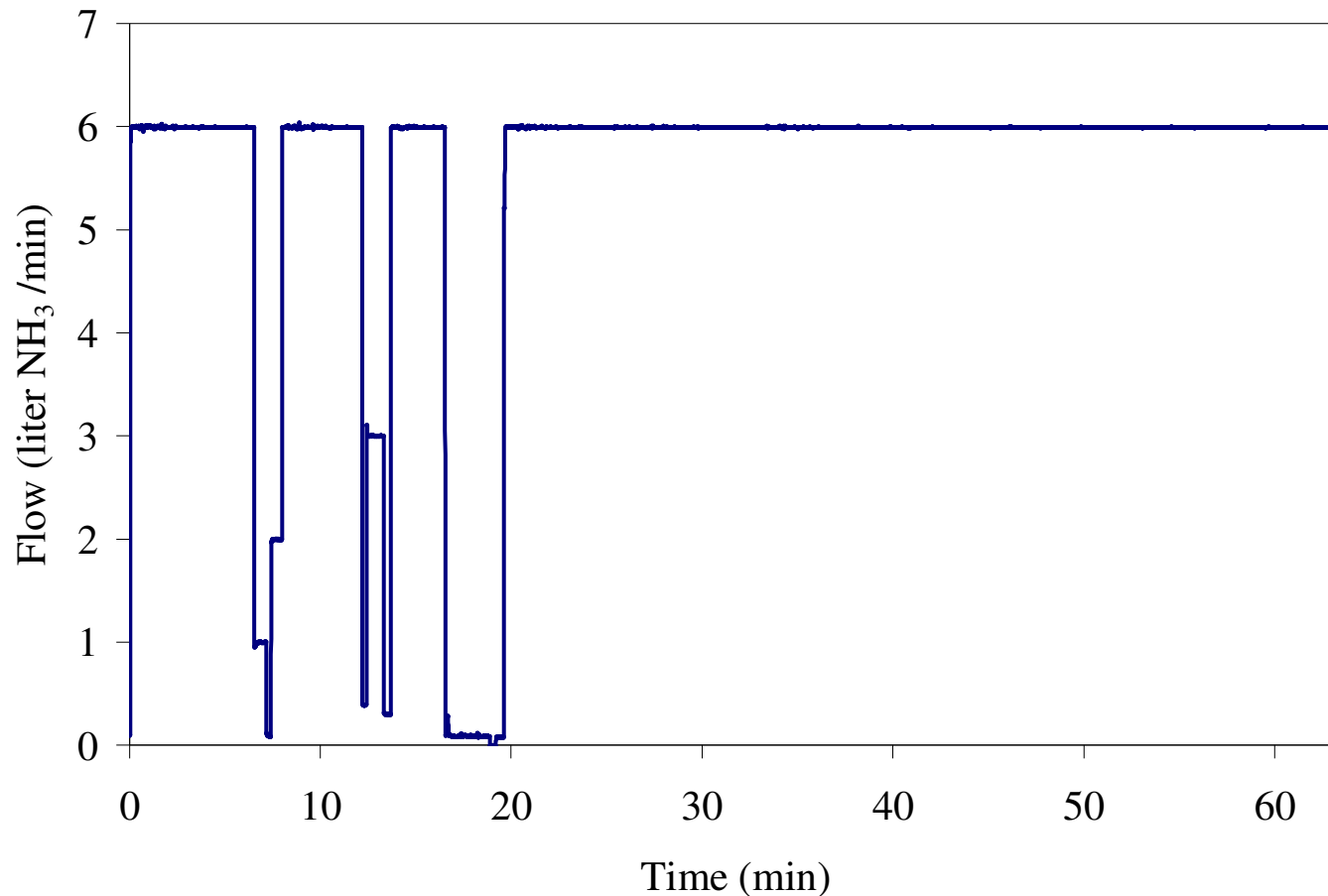


Getting NH_3/H_2 out of dense rods: a self-generated nanoporosity



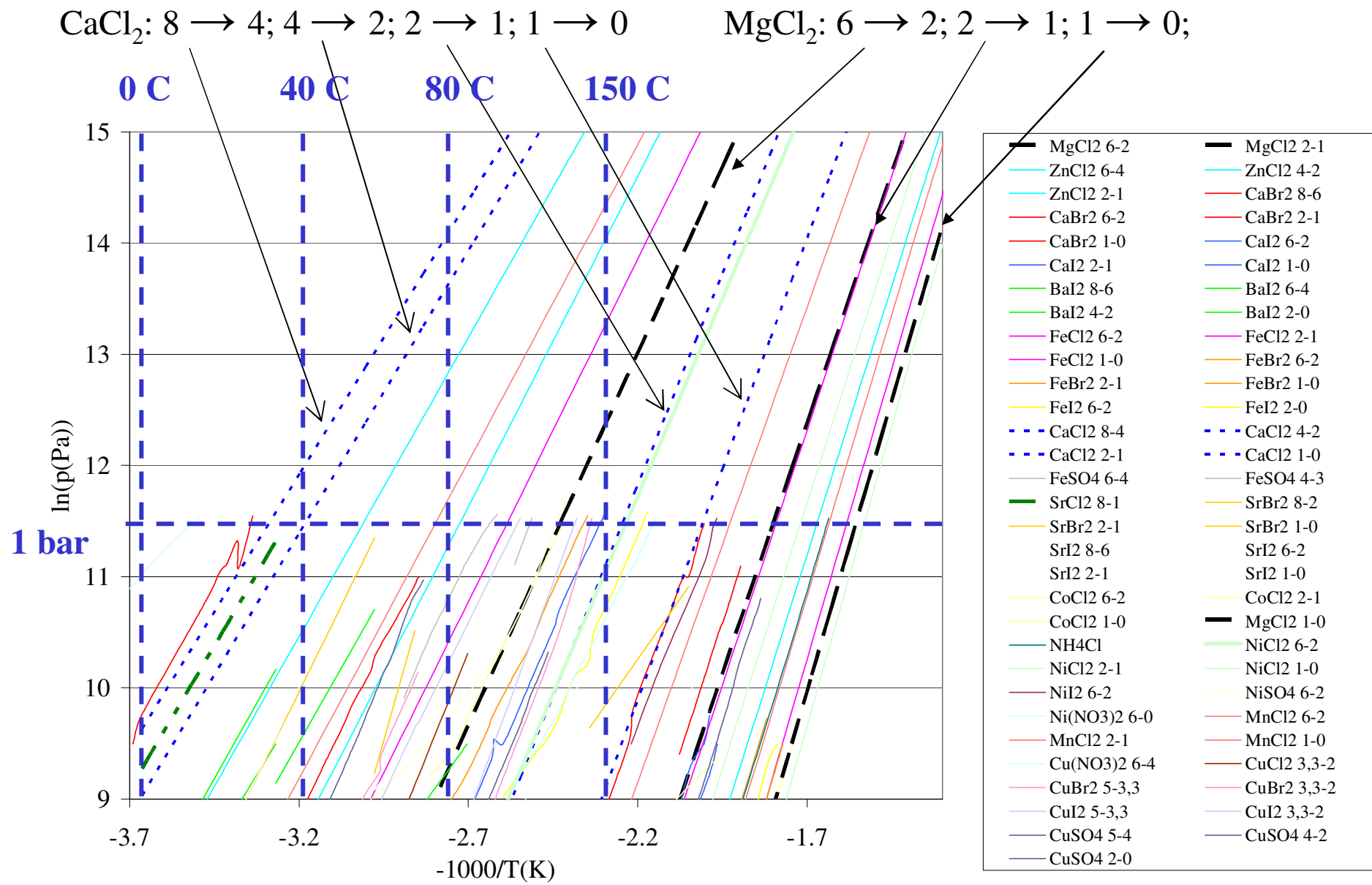
High release rate demonstrated (2kg demo unit)

A stable flow of 6 liter/minute was demonstrated for several hours.
Dynamic response possible.



Several classes of materials

- Low “volatility” – higher operating temperature
 - High-T PEM, alkaline, SOFC
- Higher “volatility” – low operating temperature
 - Standard PEM systems



“Canisters”

- Conceptually demonstrated: 1g “tablet”
- 30g pineapple slices for H₂-generator prototype
- 100g “blocks”
- 2kg canister prototype

In-situ ammonia recharging demonstrated



Energy density: Comparison with normal batteries



13.0 kJ/mL (theoretical)

5.2 kJ/mL (assuming **40%** energy usage)

Car battery (5.5L Lead-Cd)

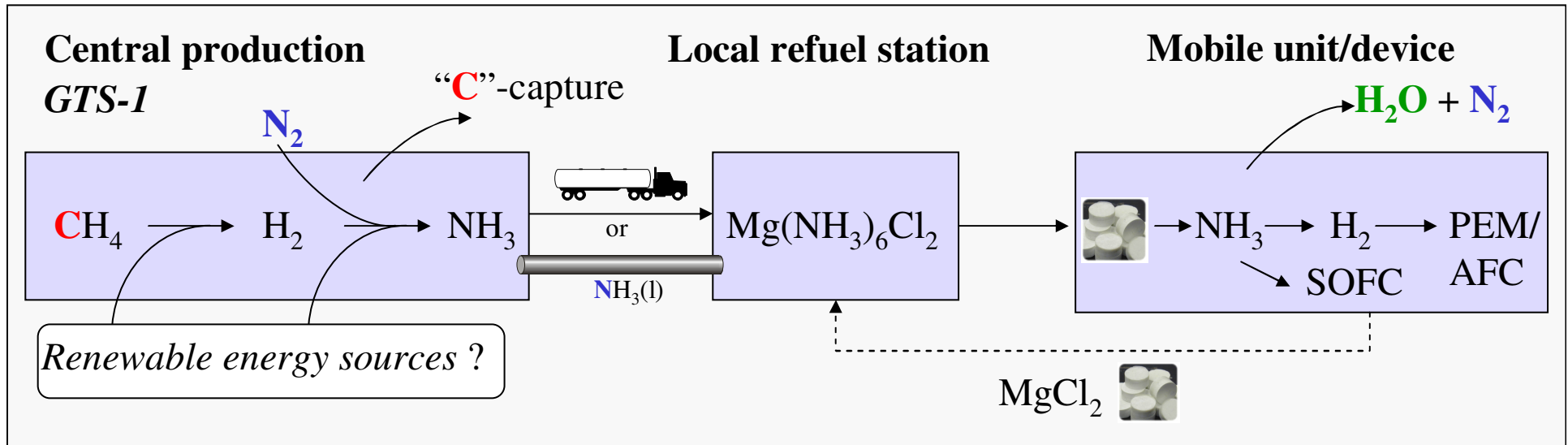
45 Ah, 12 V \Rightarrow 1944 kJ

374 mL equivalent ammine salt

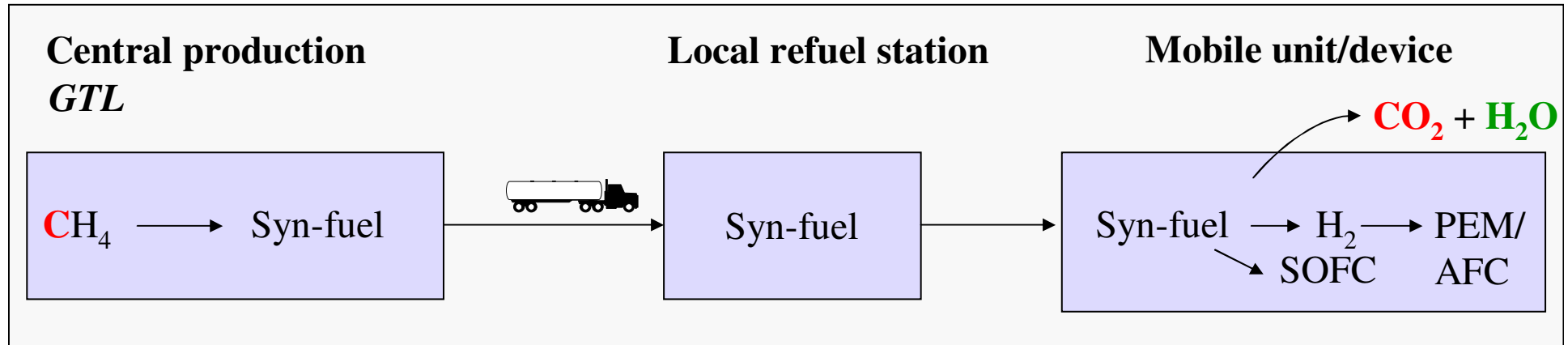


0.8-1 kWh out of fuel cell ~ 1 liter storage unit

Possible infrastructure ?



GTL/CTL: CO₂ remains a challenge



Summary

Current status

- High demonstrated density
 - **9.1 w/w % H₂; 108 kg H₂/m³**
- Reversible
- Fast release kinetics
- Simple to handle in open atmosphere; low pressure
- Low cost
- CO₂-free energy carrier

On-going work

- Heat management/ optimization
- PEM integration
- SOFC integration
- Packaging/re-charging





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Ammonia-enabling technology