



Path to Sustainability:

**ADAPTIVE DIGITAL POWER™**

Helping enable...

**Practical & Efficient  
NH<sub>3</sub> Implementation**

**STURMAN INDUSTRIES**





# Sturman Capabilities

130+ PATENTS

40+ Years Experience

450 Acre Colorado Innovation Park  
Campus

Redefining How  
Mechanical Things Work.....

*"It is the most exciting engine technology in the world that I know of. It has revolutionary implications in many uses, not only vehicles."*

Amory Lovins  
Chief Scientist & Chairman  
Rocky Mountain Institute



*"The most advanced R&D facility for controls research and development in the world."*

-Rob Wilson-  
Past Editor Diesel Progress Magazine



Proprietary





# Mechanical SYSTEM Transformation

Via **DIGITAL HYDRAULIC CONTROLS & OPTIMIZED SYSTEMS:**

- ✓ Ultra precise,
- ✓ Intelligent
- ✓ Flexible
- ✓ Powerful
- ✓ Proven

VALVES, ACTUATORS



& ELECTRONICS

STURMAN  
INDUSTRIES

Proprietary





# Digital Systems ADVANTAGE



1. Stable States
2. Compact Integration
3. Ultra Flexible & Precise
4. Intelligent
5. Breakthrough efficiency
6. Economical
7. Superior Products

for  
**INDUSTRY LEADING  
GROWTH & PROFIT**





## Some Collaborative Partners



**TENNECO**



**BORG WARNER**



**FEV**



The California **ENERGY** COMMISSION

**Universal Instruments**



**OAK RIDGE NATIONAL LABORATORY**  
Managed by UT-Battelle for the Department of Energy

New A.C.E Institute CO., LTD

**CLEMSON**  
UNIVERSITY



**JARI** 財団法人日本自動車研究所  
Japan Automobile Research Institute

**TERC**  
Environmental Improvement  
Through Research

◀ **H | A | R | C** ▶

TECHNISCHE UNIVERSITÄT  
CAROLO-WILHELMINA  
ZU BRAUNSCHWEIG

PAST COLLABORATION & // OR CUSTOMERS



Massachusetts  
Institute of  
Technology





# PROVEN PRODUCTION CORE TECHNOLOGY

- ❖ *LARGE SCALE PRODUCTION*
- ❖ *DIGITAL VALVE & INJECTORS*



2002 – 2011+



Truck

Marine, Locomotive, Automotive,  
+ Power Generation  
Application



Proprietary

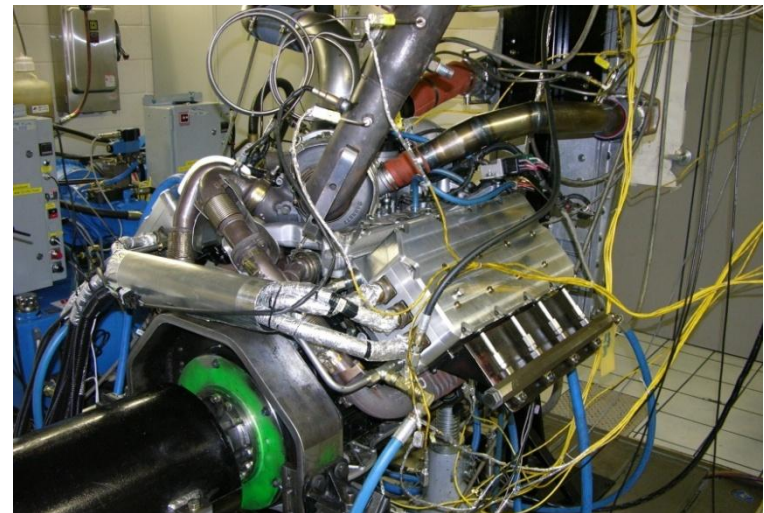
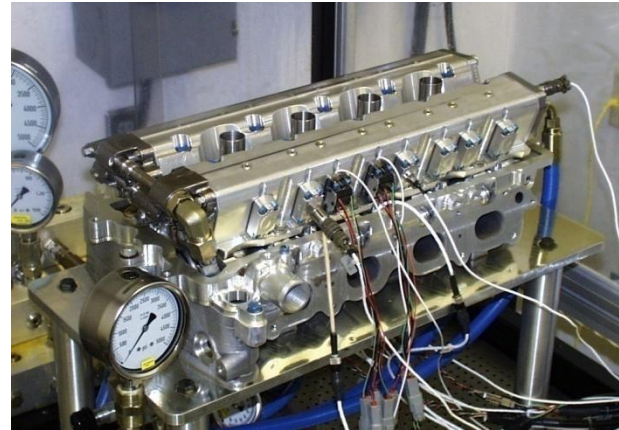




# Digital Hydraulic Controls - Engine Development

- An intelligent combination of Digital Technology
- Incorporating digital **AIR** control
  - **Control** over air delivery and flow
  - **Enables** multiple fuels
  - High **efficiency** power
  - **Safe** engine braking
- Harnessing existing digital **FUEL** control
  - **Control** over fuel delivery
  - **Improved** fuel usage
  - **Multiple** fuel and **renewable** potential
  - **Existing** technology

2006 - 2011+



Proprietary







# Japan's NEW ACE Automotive Research Center

## Diesel Combustion by means of Variable Valve Timing

\* Hideaki Osada\*1, Yuzo Aoyagi\*1, Takuya Yamaguchi\*1 and Masayuki Kobayashi\*1

Eddie Sturman\*2 and Eric Drummond\*2

Akira Noda\*3, Yuichi Goto\*3 and Hisakazu Suzuki\*3

*\*1New ACE Institute Co., Ltd.*

2530 Karima, Tsukuba-shi, Ibaraki Pref. 305-0822, Japan

*\*2Sturman Industries*

One Innovation Way, Woodland Park, CO 80863, U.S.A.

### ABSTRACT

*The Digital Hydraulic Variable Valve Actuation (DHVVA) - one of the enabling technologies for the reduction of exhaust emissions utilizing flexible valve lift and timing.*

*The timings of intake valve close (IVC) are significant to increase volumetric efficiency*

*VVA is one of the effective technologies  
for the next step of emissions reduction and fuel consumption  
improvement for diesel engines.*

*DHVA simplicity*







JSAE 20077207  
SAE 2007-01-1930

## US 2010 Emissions Capable Camless Heavy-Duty On-Highway Natural Gas Engine

James P. Chiu  
Southwest Research Institute  
Joshua D. Taylor  
National Renewable Energy Laboratory  
Chun Tai  
Todd Reppert  
Volvo Powertrain North America  
Lane Christensen  
Sturman Industries, Inc.

*High conversion efficiencies are  
possible through proper control of air-fuel ratio.*

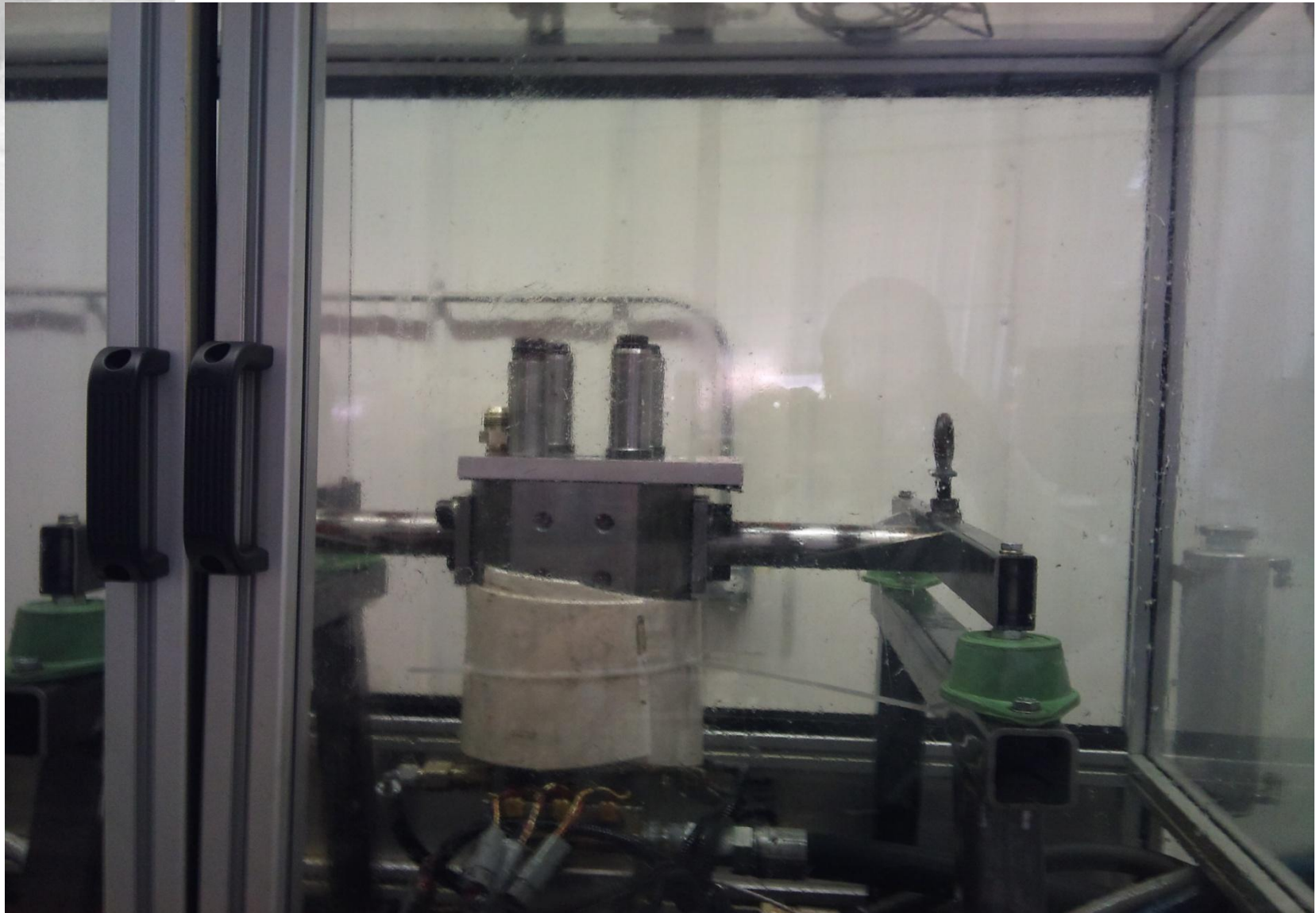
*The HVA system  
can also enable the use of high compression ratio pistons*

*The results show a weighted 13-mode NO<sub>x</sub>  
emission level of 0.005 g/kW-hr, which easily meets  
the NO<sub>x</sub> emissions target of 0.27 g/kW-hr (0.2 g/bhp-hr).*





# Adaptive Digital Power™





# ADPt™ – Auto Ignition



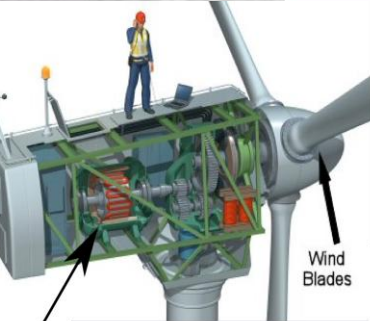
ADPt\_033011 Bench 30 sec\_revB\_HD.wmv



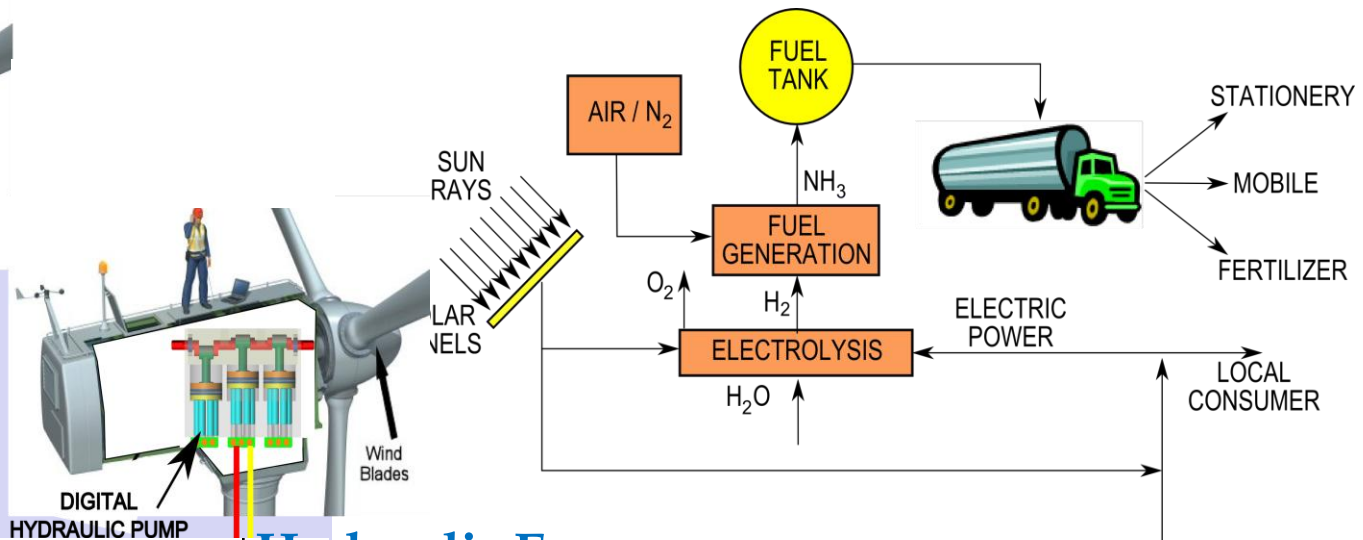




# Digital Hydraulic NH3 System Solution

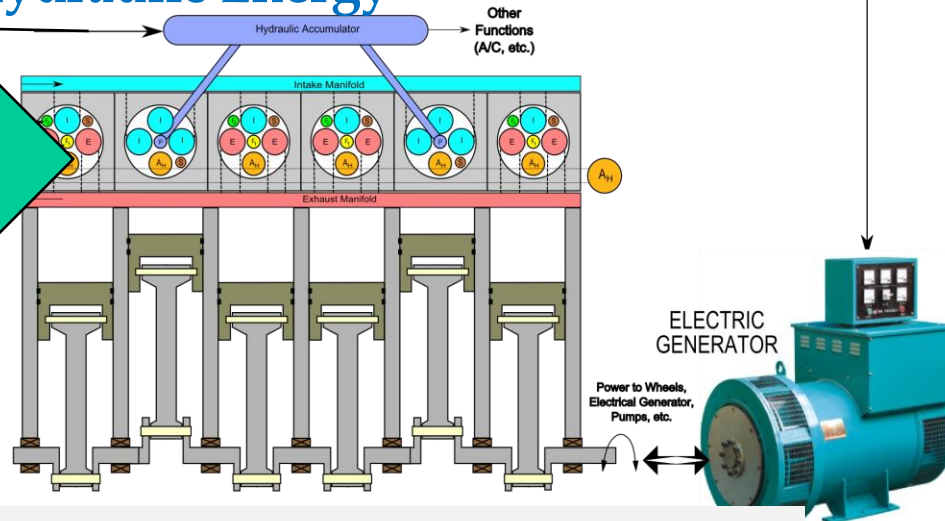


Conventional  
replaced  
with  
**ADAPT™**



**Hydraulic Energy**

**Stored  
Air**



**Sturman Adaptive Digital Engine™**



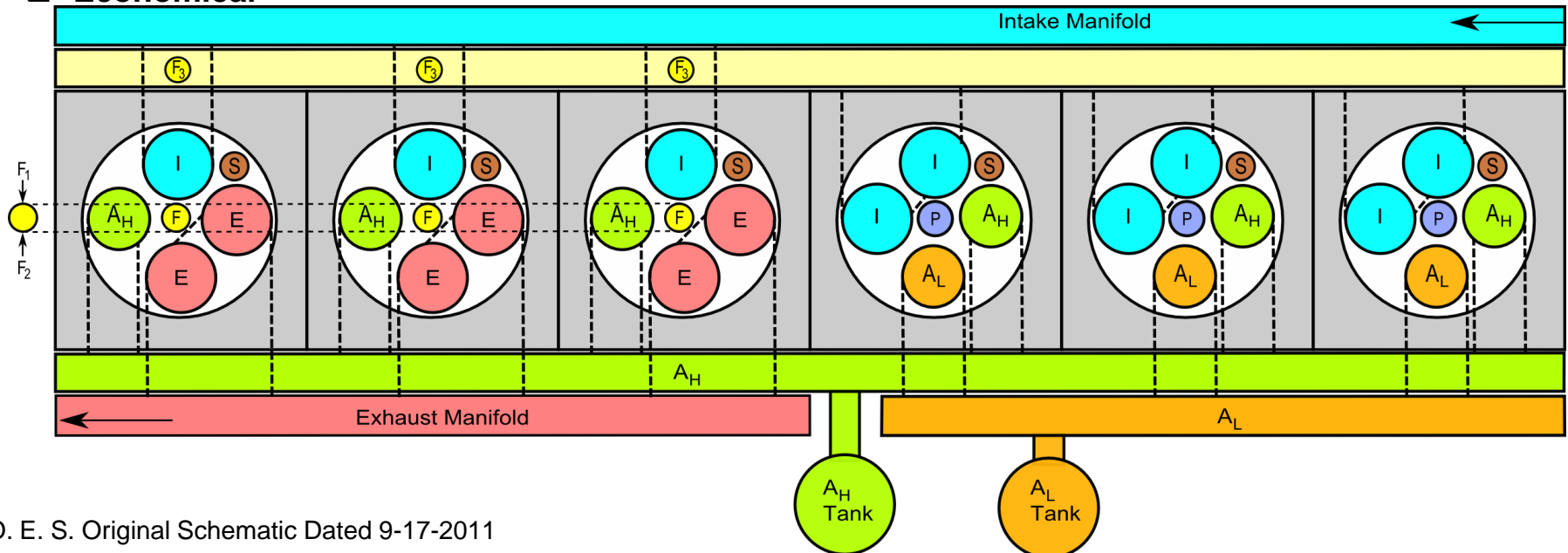


# Sturman Air Controlled Engine

## Alternative Configuration for the "A.C.E."

- ☐ Hydraulic Hybrid
- ☐ Air Hybrid
- ☐ Multi Fuels
- ☐ Integrated Hydraulic Pump
- ☐ Sturman Cycle
- ☐ Camless
- ☐ Digital Valves
- ☐ New or Retrofit
- ☐ Low Emissions
- ☐ High Efficiency
- ☐ Economical

- ☐ S = Pressure Sensor
- ☐ P = Hydraulic Pump
- ☐ I = Intake Valve
- ☐ F = Injector for Fuels 1 & 2
- ☐ F<sub>1</sub> = Fuel 1 Feed
- ☐ F<sub>2</sub> = Fuel 2 Feed
- ☐ F<sub>3</sub> = Injector for Fuel 3
- ☐ A<sub>L</sub> = Air Low Pressure
- ☐ A<sub>H</sub> = Air High Pressure
- ☐ E = Exhaust Valve



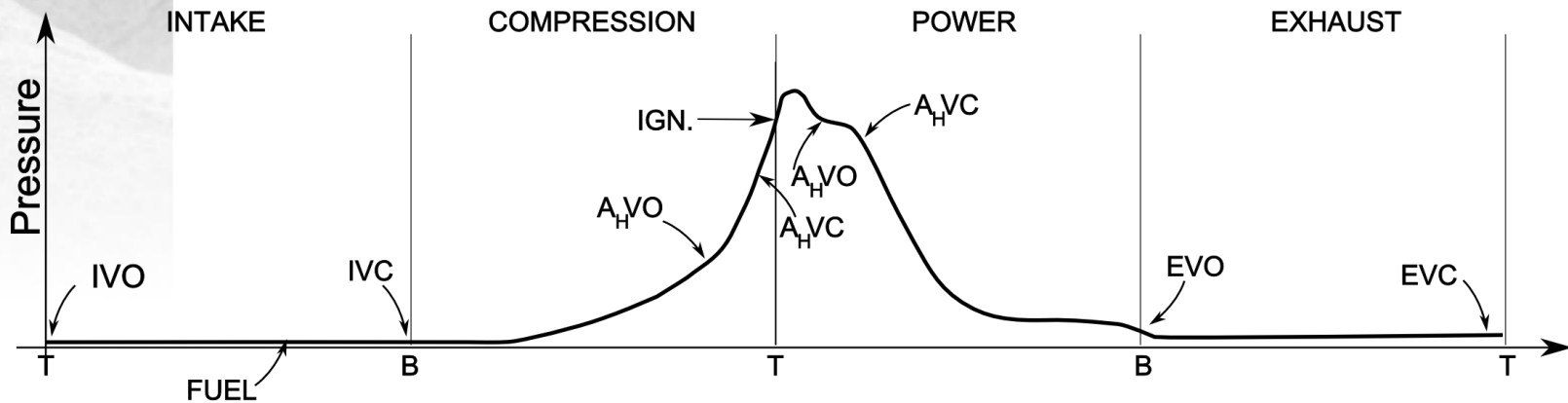
O. E. S. Original Schematic Dated 9-17-2011



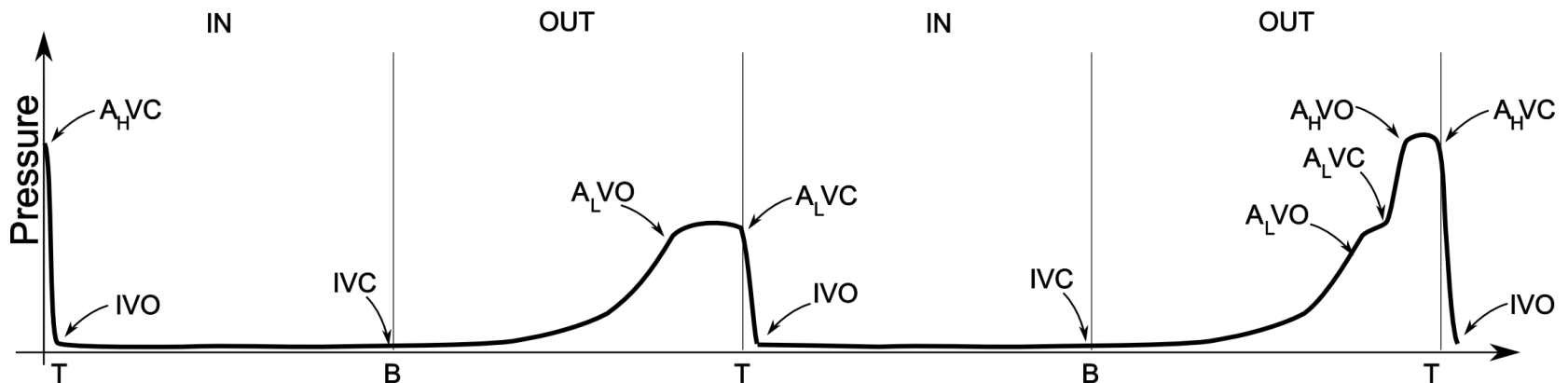


## Thermodynamic Cycle for Above Configuration of “A.C.E.”

### COMBUSTION CYLINDER ( 4 - STROKE )



### COMPRESSION CYLINDER ( 2 - STROKE )







## *Saving Their Future* ..... Mike Bowman





# Working Together for ECO-NOMIC SOLUTIONS

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