



Path to Sustainability:

ADAPTIVE DIGITAL POWER™

Helping enable...

**Practical & Efficient
NH3 Implementation**

STURMAN INDUSTRIES



Sturman Capabilities

130+ PATENTS

40+ Years Experience

450 Acre Colorado Innovation Park
Campus

“It is the most exciting engine technology in the world that I know of. It has revolutionary implications in many uses, not only vehicles.”

Amory Lovins
Chief Scientist & Chairman
Rocky Mountain Institute



**Redefining How
Mechanical Things Work.....**



“The most advanced R&D facility for controls research and development in the world.”

-Rob Wilson-
Past Editor Diesel Progress Magazine



Proprietary



Mechanical SYSTEM Transformation

Via **DIGITAL HYDRAULIC CONTROLS & OPTIMIZED SYSTEMS:**

- ✓ Ultra precise,
- ✓ Intelligent
- ✓ Flexible
- ✓ Powerful
- ✓ Proven



STURMAN
INDUSTRIES

Proprietary





Digital Systems ADVANTAGE



1. Stable States
2. Compact Integration
3. Ultra Flexible & Precise
4. Intelligent
5. Breakthrough efficiency
6. Economical
7. Superior Products



for
**INDUSTRY LEADING
GROWTH & PROFIT**

Some Collaborative Partners



TENNECO



BORG  WARNER



FEV



The California ENERGY COMMISSION



Westport



CLEMSON
UNIVERSITY



New A.C.E Institute CO., LTD

 財団法人日本自動車研究所
Japan Automobile Research Institute

TERC
Environmental Improvement
Through Research

 HARC



TECHNISCHE UNIVERSITÄT
CAROLO-WILHELMINA
ZU BRAUNSCHWEIG



PAST COLLABORATION &/OR CUSTOMERS

MIT

Massachusetts
Institute of
Technology



AVL



PROVEN PRODUCTION CORE TECHNOLOGY

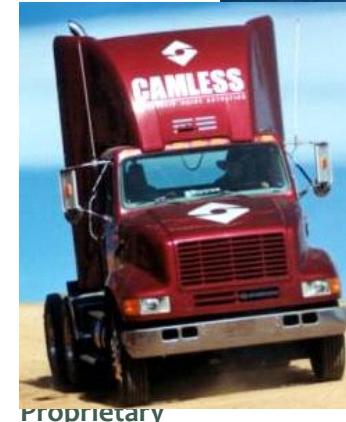
- ❖ **LARGE SCALE PRODUCTION**
- ❖ **DIGITAL VALVE & INJECTORS**



2002 – 2011+



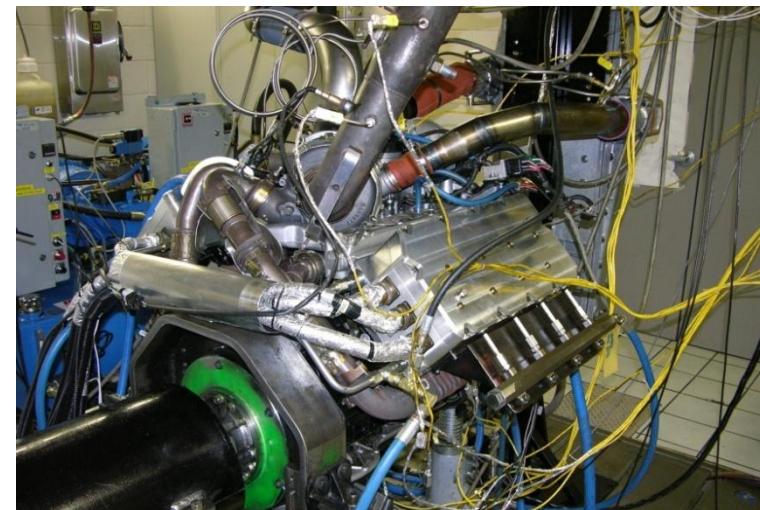
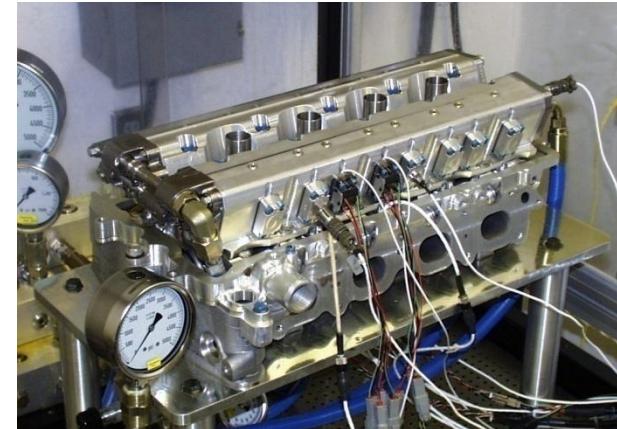
Truck
Marine, Locomotive, Automotive,
+ Power Generation
Application





Digital Hydraulic Controls - Engine Development

- An intelligent combination of Digital Technology
- Incorporating digital **AIR** control
 - **Control** over air delivery and flow
 - **Enables** multiple fuels
 - High **efficiency** power
 - **Safe** engine braking
- Harnessing existing digital **FUEL** control
 - **Control** over fuel delivery
 - **Improved** fuel usage
 - **Multiple** fuel and **renewable** potential
 - **Existing** technology



2006 - 2011+

Proprietary



Japan's NEW ACE Automotive Research Center

Diesel Combustion by means of Variable Valve Timing

* Hideaki Osada*1, Yuzo Aoyagi*1, Takuya Yamaguchi*1 and Masayuki Kobayashi*1

Eddie Sturman*2 and Eric Drummond*2

Akira Noda*3, Yuichi Goto*3 and Hisakazu Suzuki*3

**1New ACE Institute Co., Ltd.*

2530 Karima, Tsukuba-shi, Ibaraki Pref. 305-0822, Japan

**2Sturman Industries*

One Innovation Way, Woodland Park, CO 80863, U.S.A.

ABSTRACT

The Digital Hydraulic Variable Valve Actuation (DHVVA) - one of the enabling technologies for the reduction of exhaust emissions utilizing flexible valve lift and timing.

The timings of intake valve close (IVC) are significant to increase volumetric efficiency

*VVA is one of the effective technologies
for the next step of emissions reduction and fuel consumption
improvement for diesel engines.*

DHVA simplicity



JSAE 20077207
SAE 2007-01-1930

US 2010 Emissions Capable Camless Heavy-Duty On-Highway Natural Gas Engine

James P. Chiu
Southwest Research Institute
Joshua D. Taylor
National Renewable Energy Laboratory
Chun Tai
Todd Reppert
Volvo Powertrain North America
Lane Christensen
Sturman Industries, Inc.

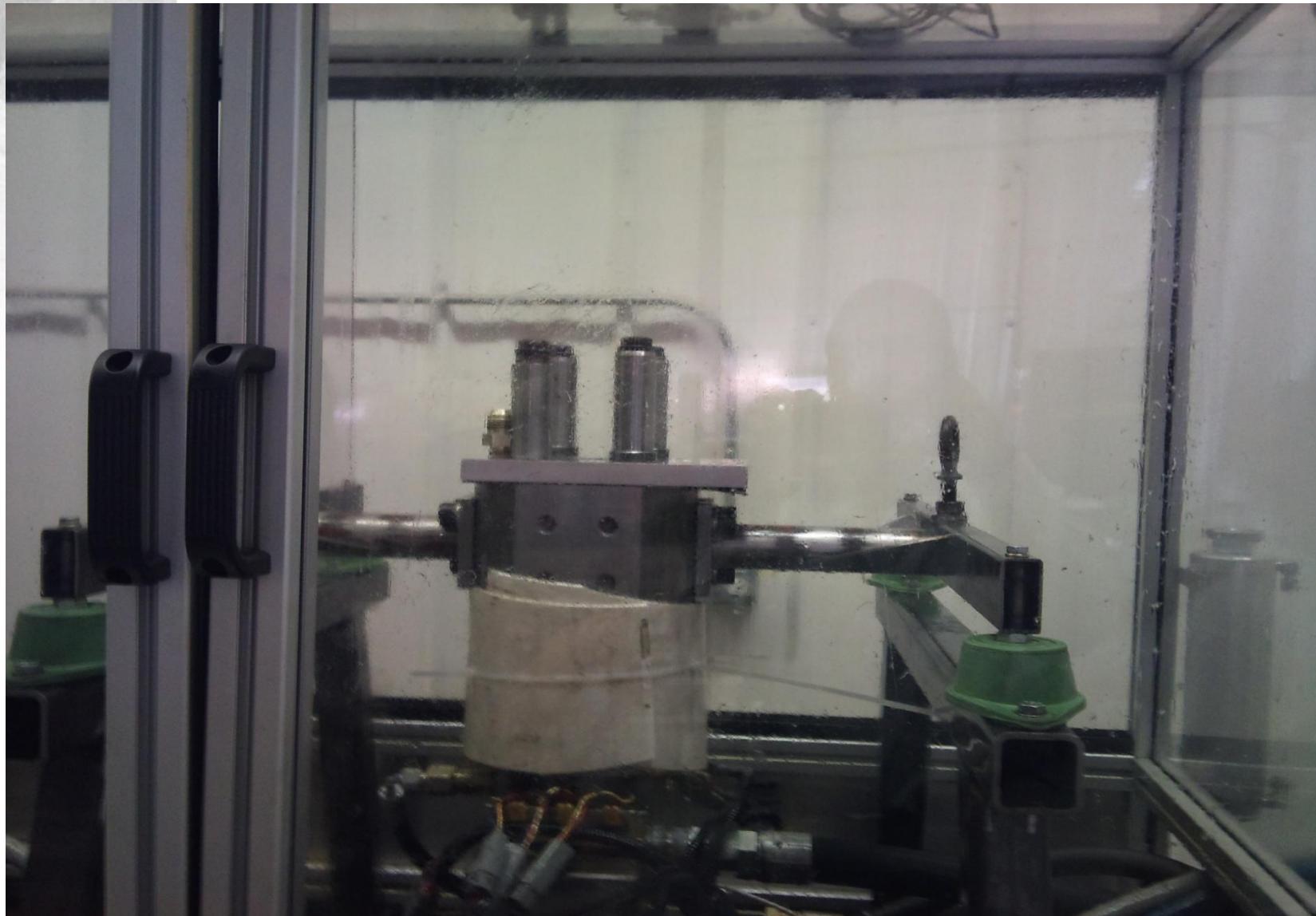
*High conversion efficiencies are
possible through proper control of air-fuel ratio.*

*The HVA system
can also enable the use of high compression ratio pistons*

*The results show a weighted 13-mode NOx
emission level of 0.005 g/kW-hr, which easily meets
the NOx emissions target of 0.27 g/kW-hr (0.2 g/bhphr).*



Adaptive Digital Power™





ADPt™ – Auto Ignition

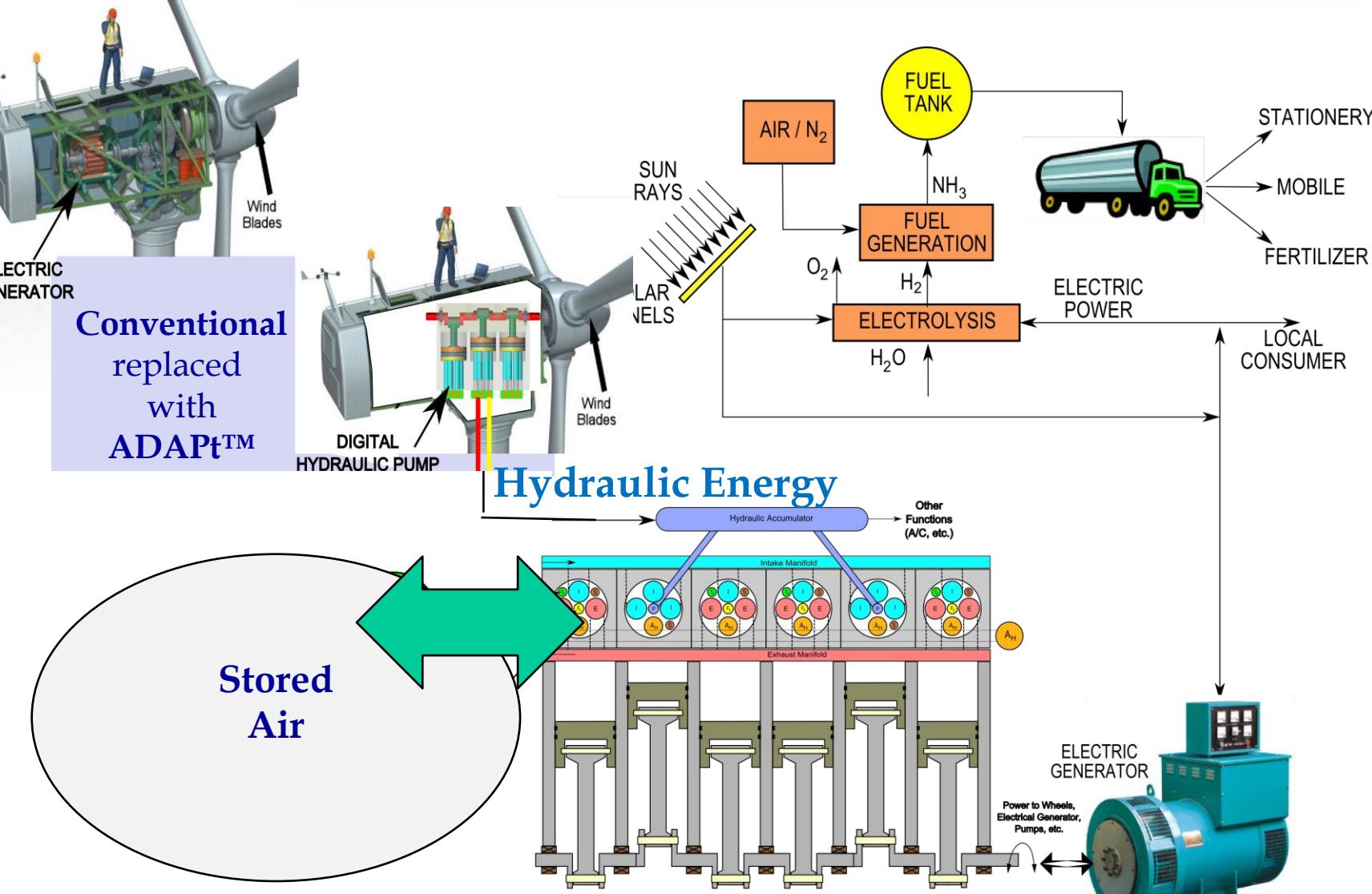


ADPt_033011 Bench 30 sec_revB_HD.wmv





Digital Hydraulic NH3 System Solution



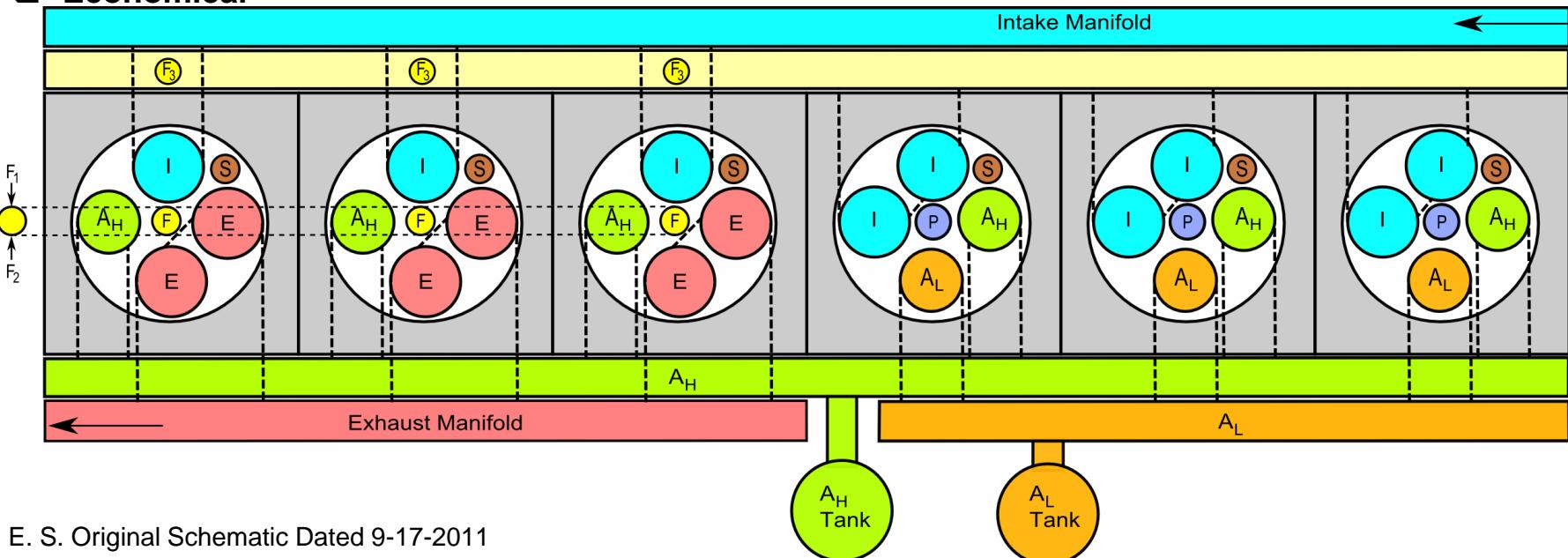


Sturman Air Controlled Engine

Alternative Configuration for the “A.C.E.”

- Hydraulic Hybrid
- Air Hybrid
- Multi Fuels
- Integrated Hydraulic Pump
- Sturman Cycle
- Camless
- Digital Valves
- New or Retrofit
- Low Emissions
- High Efficiency
- Economical

- S = Pressure Sensor
- P = Hydraulic Pump
- I = Intake Valve
- F = Injector for Fuels 1 & 2
- F₁ = Fuel 1 Feed
- F₂ = Fuel 2 Feed
- F₃ = Injector for Fuel 3
- A_L = Air Low Pressure
- A_H = Air High Pressure
- E = Exhaust Valve



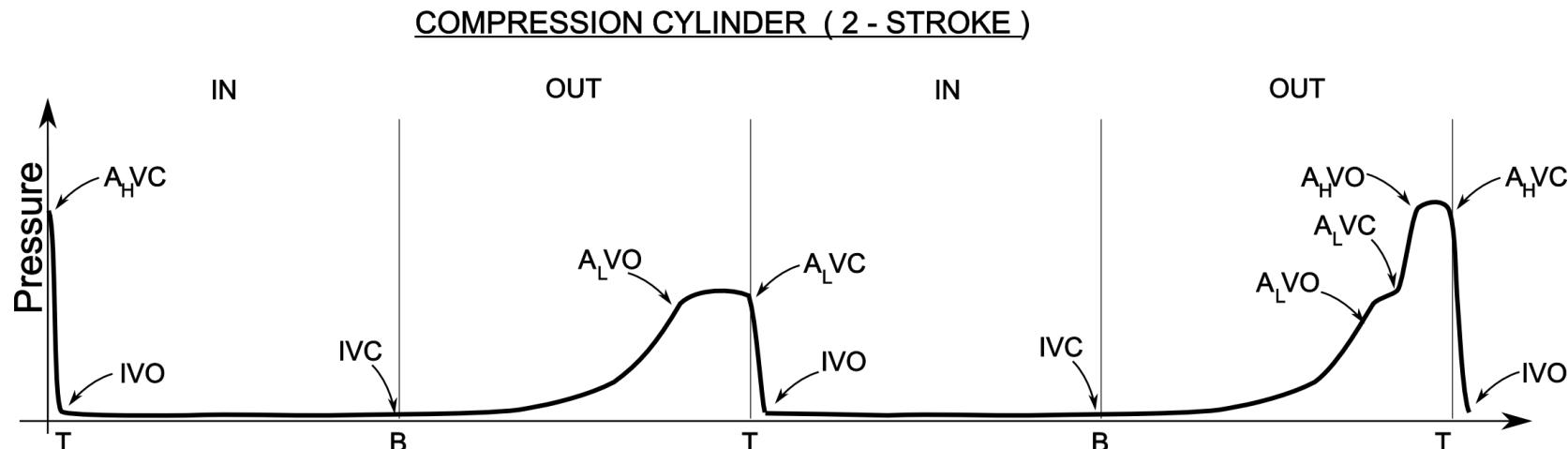
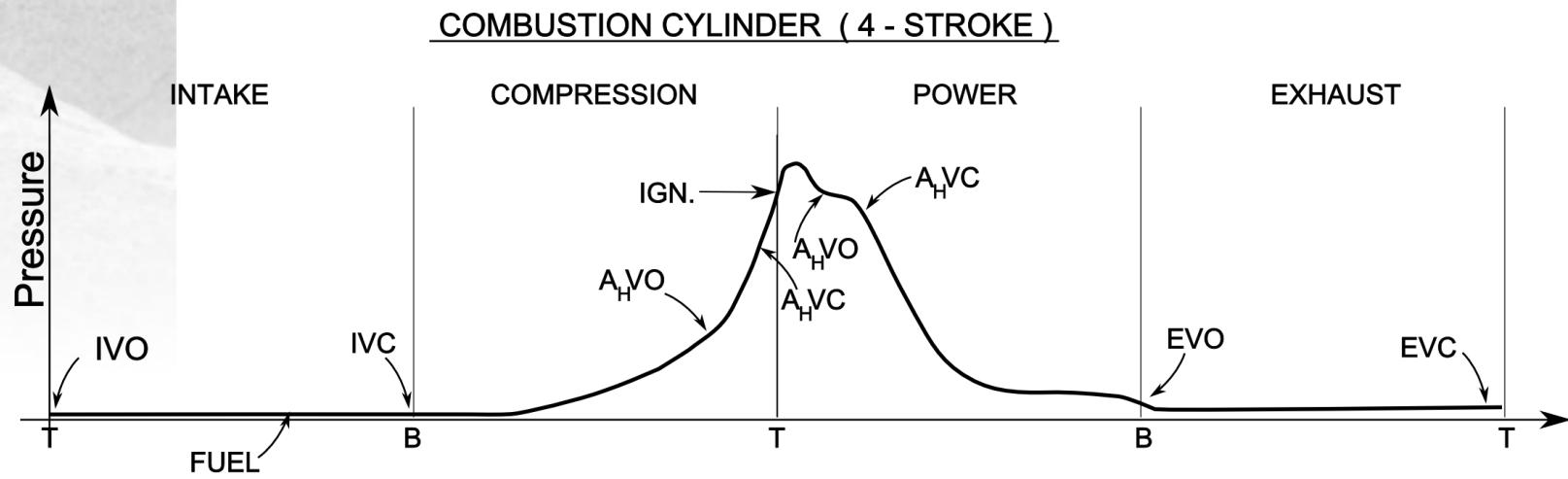
O. E. S. Original Schematic Dated 9-17-2011



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Work of Sturman Advanced Products Group

Thermodynamic Cycle for Above Configuration of “A.C.E.”



O. E. S. Original Schematic Dated 9-17-2011

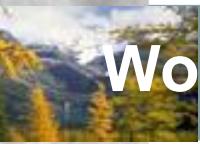


Saving Their Future Mike Bowman





Working Together for ECO-NOMIC SOLUTIONS



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