



Screening binary redox pairs for solar thermochemical ammonia synthesis using machine learned predictions of the Gibbs formation energies at finite temperatures

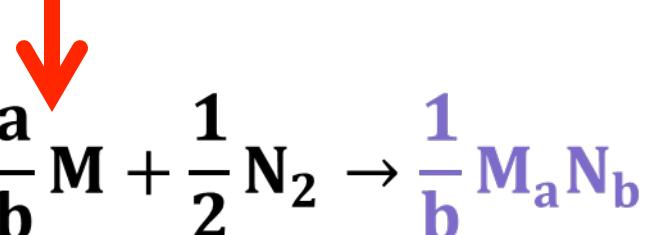
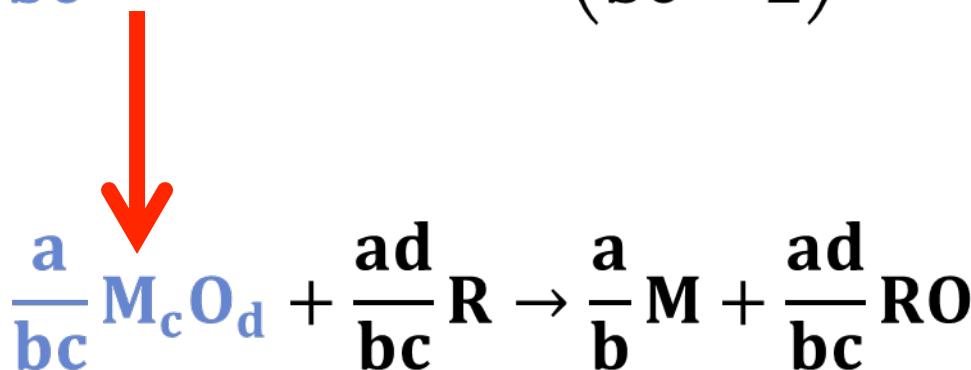
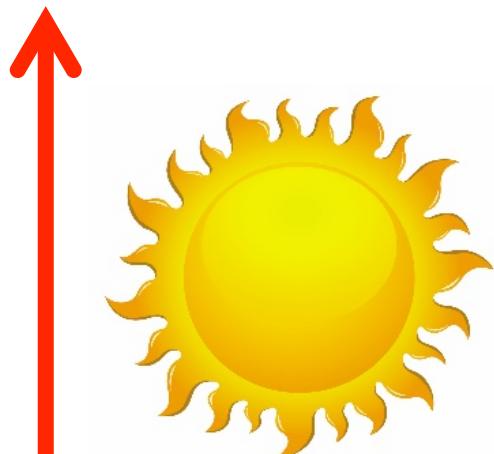
Christopher J. Bartel

John R. Rumpz, Aaron M. Holder, Alan W. Weimer, Charles B. Musgrave

AIChE Annual Meeting

Minneapolis, MN Nov 2, 2017

Solar thermochemical NH₃ synthesis (STAS)

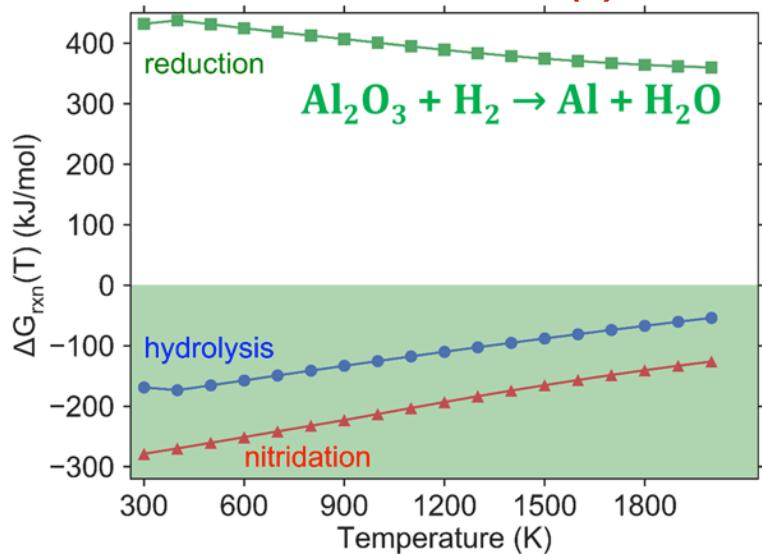


Reduction/oxidation of metal oxide/metal nitride pair driven by concentrated solar radiation

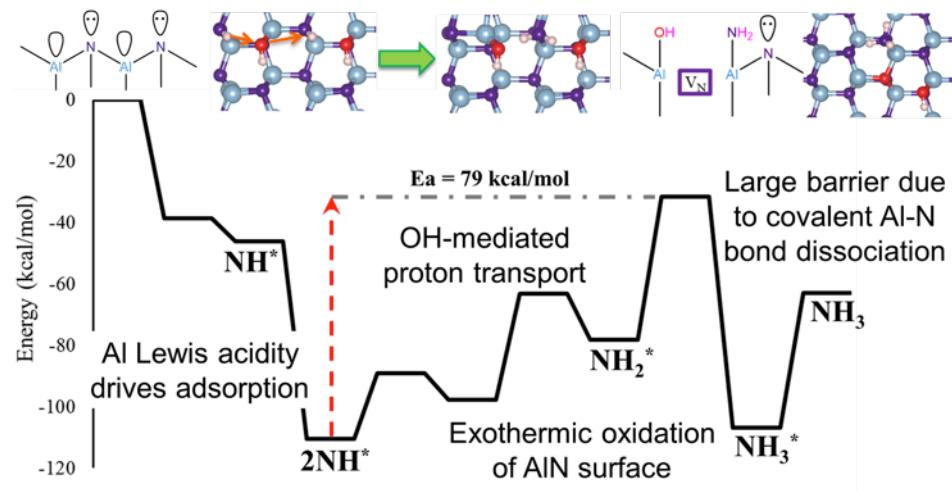
AlN/Al₂O₃ the first proposed redox pair

AlN/Al₂O₃ not the ideal redox pair

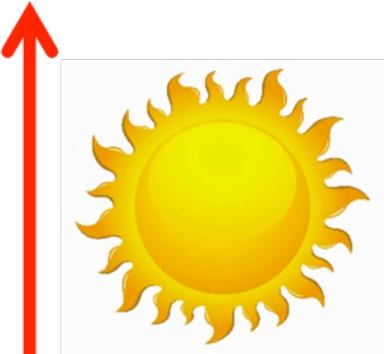
Reduction of Al₂O₃ requires C_(s)



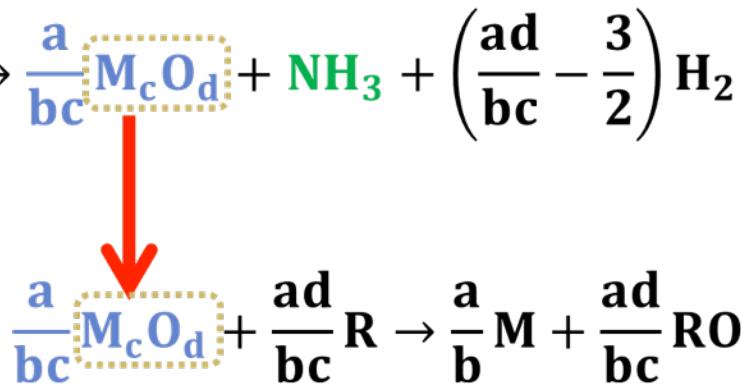
Kinetics of hydrolysis are challenging



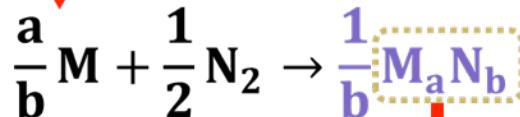
Identifying viable pairs (MN/MO)



Reduction/oxidation of metal oxide/metal nitride pair driven by concentrated solar radiation



What about other materials?!



What makes a good pair (based on thermo)?

- Rxns are spontaneous and high yield
- MN and MO are thermodynamically stable

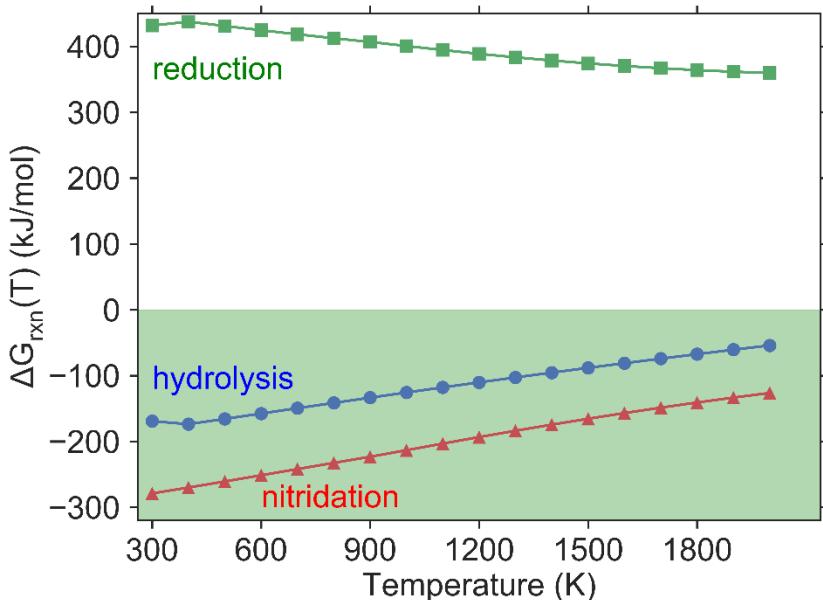
Identifying viable pairs (MN/MO)

What makes a good pair?

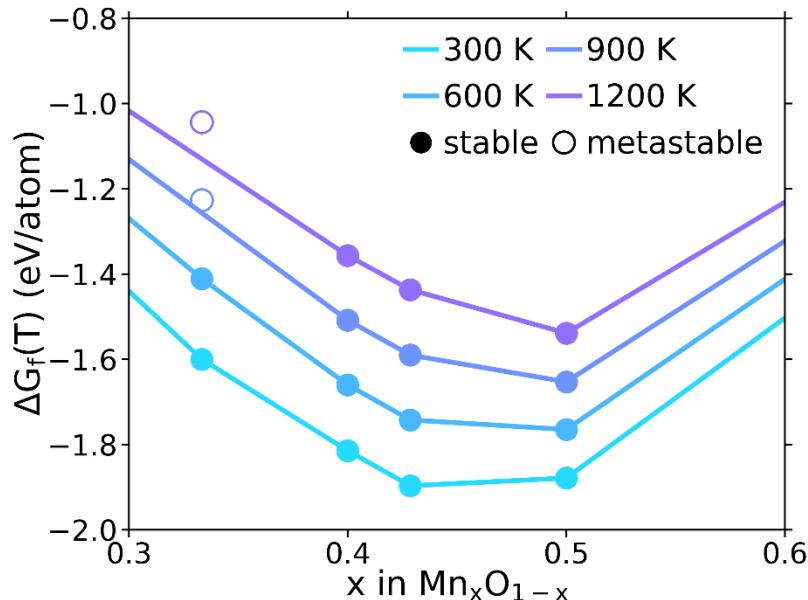
- Rxns are spontaneous and high yield
- MN and MO are thermodynamically stable

$$\Delta G_f(T)$$


$$\Delta G_{rxn}(T) < 0$$



$$\Delta G_d(T) < 0$$



Acquiring Gibbs formation energies

Experimental data is incomplete (and difficult)



~100s of experimental $\Delta G_f(T)$
(~20 MN)

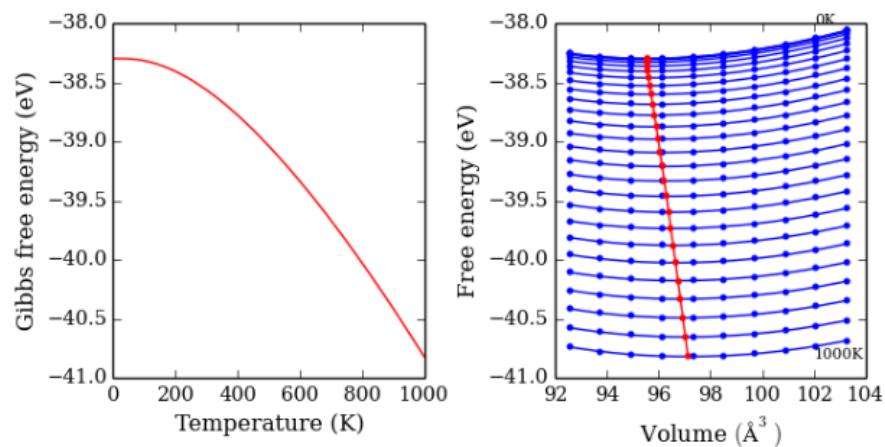
T/K	C_p°		S°	$-(G^\circ - H^\circ(T_r))/T$	$H^\circ(T_r)$	$\Delta_f H^\circ$	$\Delta_f G^\circ$	$\log K_f$
	$J \cdot K^{-1} \cdot mol^{-1}$	$kJ \cdot mol^{-1}$						
0	0.	0.	INFINITE	-10.020	-1663.608	-1663.608	INFINITE	
100	12.855	4.295	101.230	-9.693	-1668.606	-1641.642	857.506	
200	51.120	24.880	57.381	-6.500	-1673.383	-1612.656	421.183	
298.15	79.015	50.950	50.950	0.	-1675.692	-1582.275	277.208	
300	79.416	51.440	50.951	0.147	-1675.717	-1581.696	275.398	
400	96.086	76.779	54.293	8.995	-1676.342	-1550.226	202.439	
500	106.131	99.388	61.098	19.145	-1676.045	-1518.718	158.659	

Calculation data is incomplete (and difficult)



phonondb

~100s of calculated $G(T)$



Acquiring Gibbs formation energies

Experimental data is incomplete (and difficult)



~100s of experimental $\Delta G_f(T)$
(~20 MN)

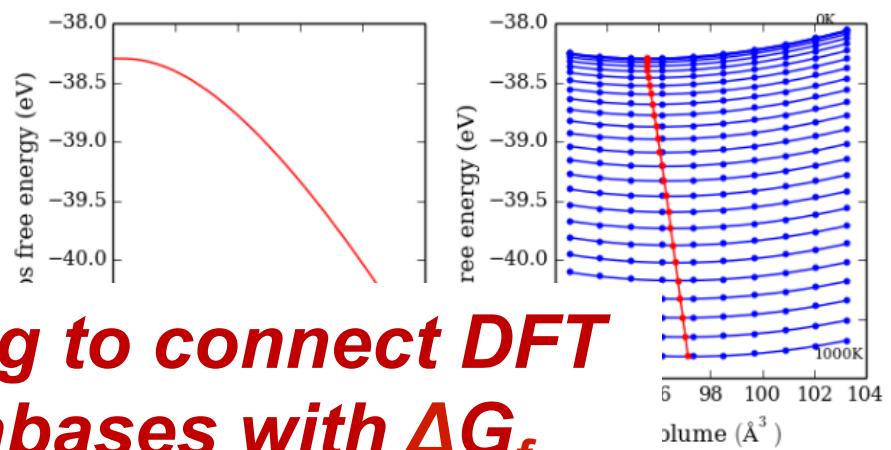
T/K	C_p°		$J \cdot K^{-1} \cdot mol^{-1}$		$Al_2O_3(cr)$		$\log K_f$
	0	298.15	Enthalpy Reference Temperature = $T_r = 298.15 \text{ K}$	Standard State Pressure = $p^\circ = 0.1 \text{ MPa}$	$\Delta_f H^\circ$	$\Delta_f G^\circ$	
0	0.	0.	INFINITE	-10.020	-1663.608	-1663.608	INFINITE
100	12.855	4.295	101.230	-9.693	-1668.606	-1641.642	857.506
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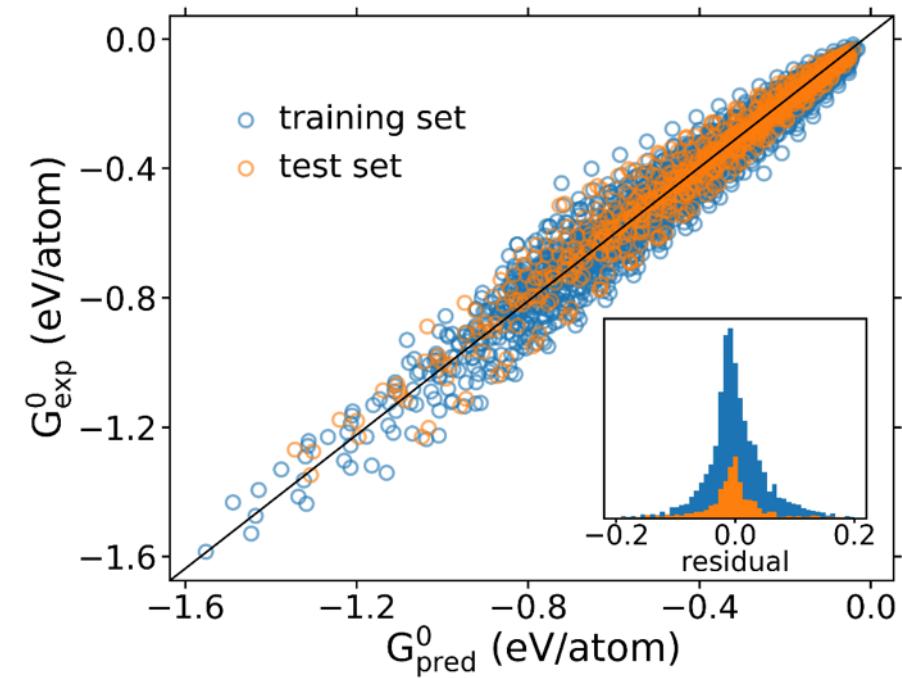
~100s of calculated $G(T)$



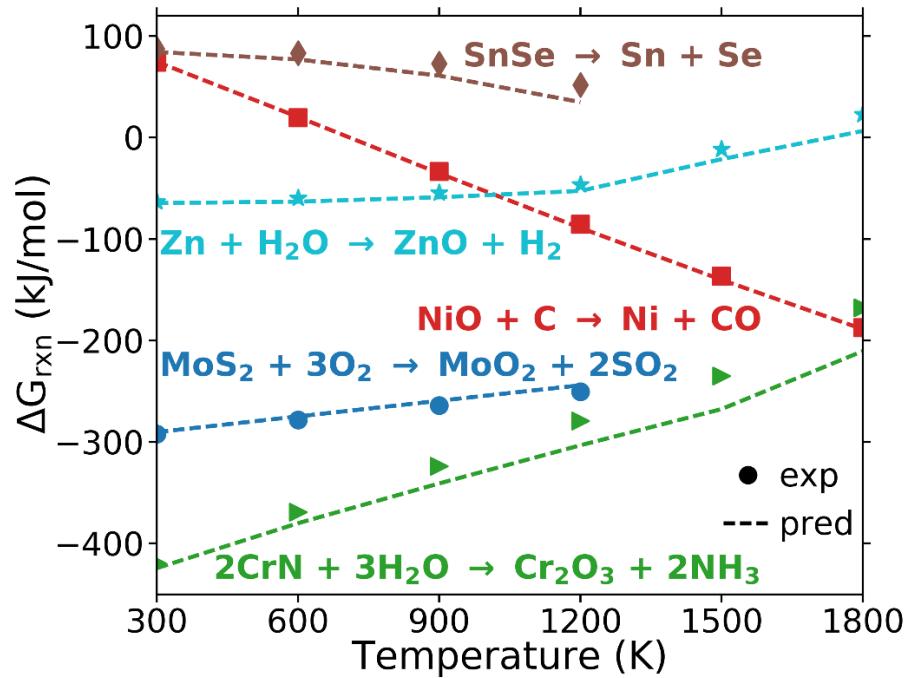
Machine learning to connect DFT materials databases with ΔG_f

Some evidence that ML model works

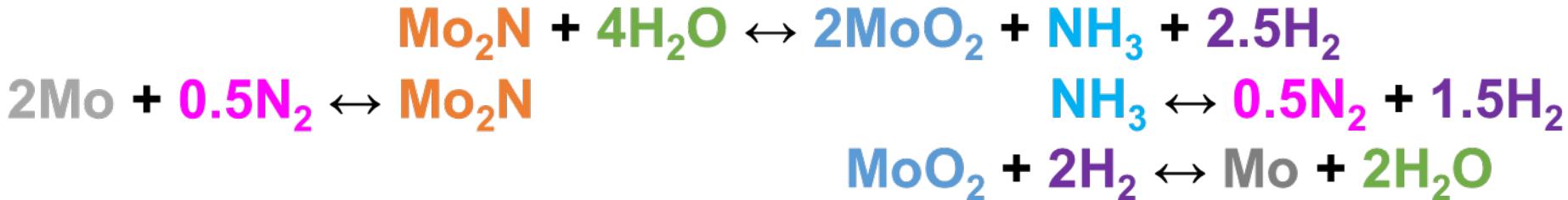
ML model performs similarly on training and test sets



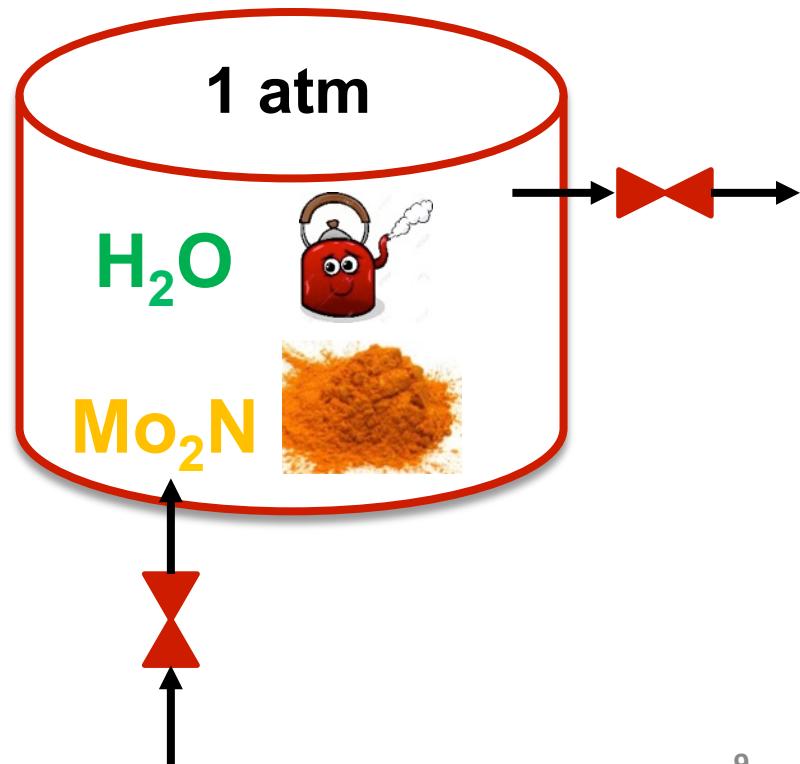
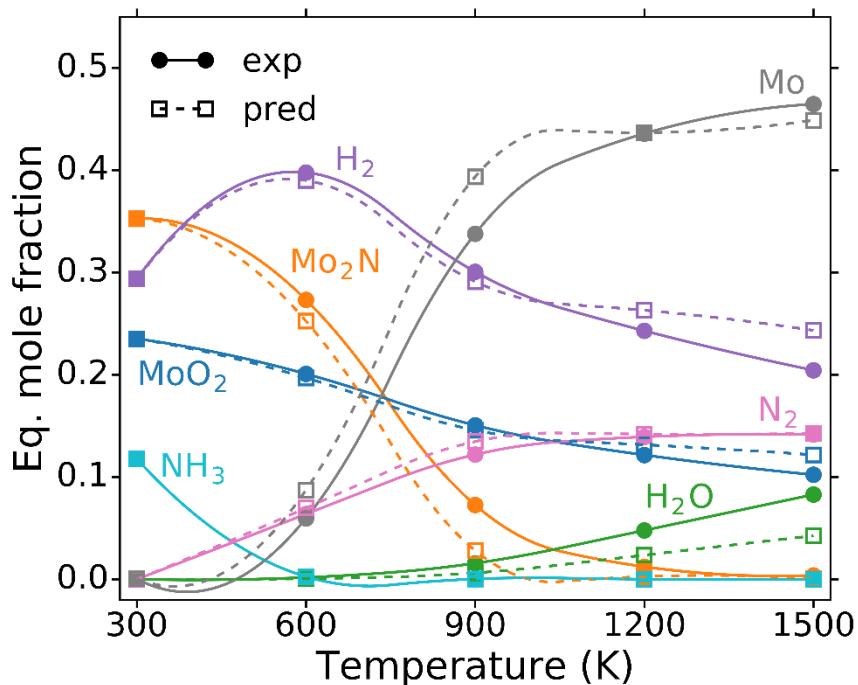
ML model captures reaction energetics well



Some evidence that ML model works



Complex thermodynamic equilibrium well predicted

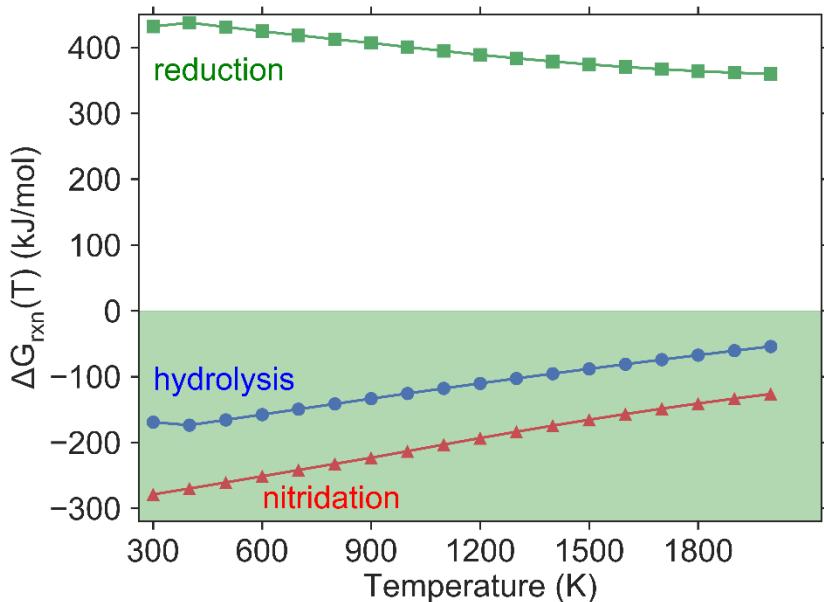


Identifying viable pairs (MN/MO)

What makes a good pair?

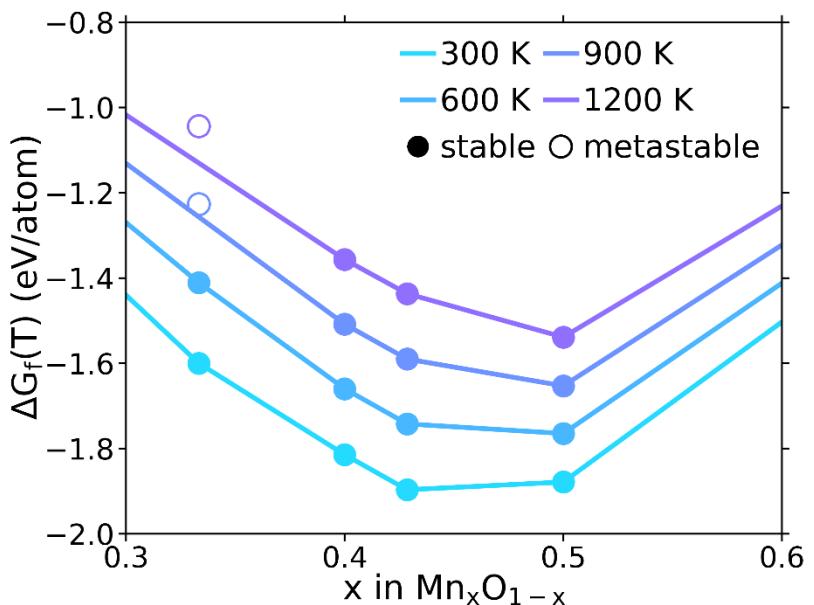
- Rxns are spontaneous and high yield
- MN and MO are thermodynamically stable

$$\Delta G_{rxn}(T) < 0$$

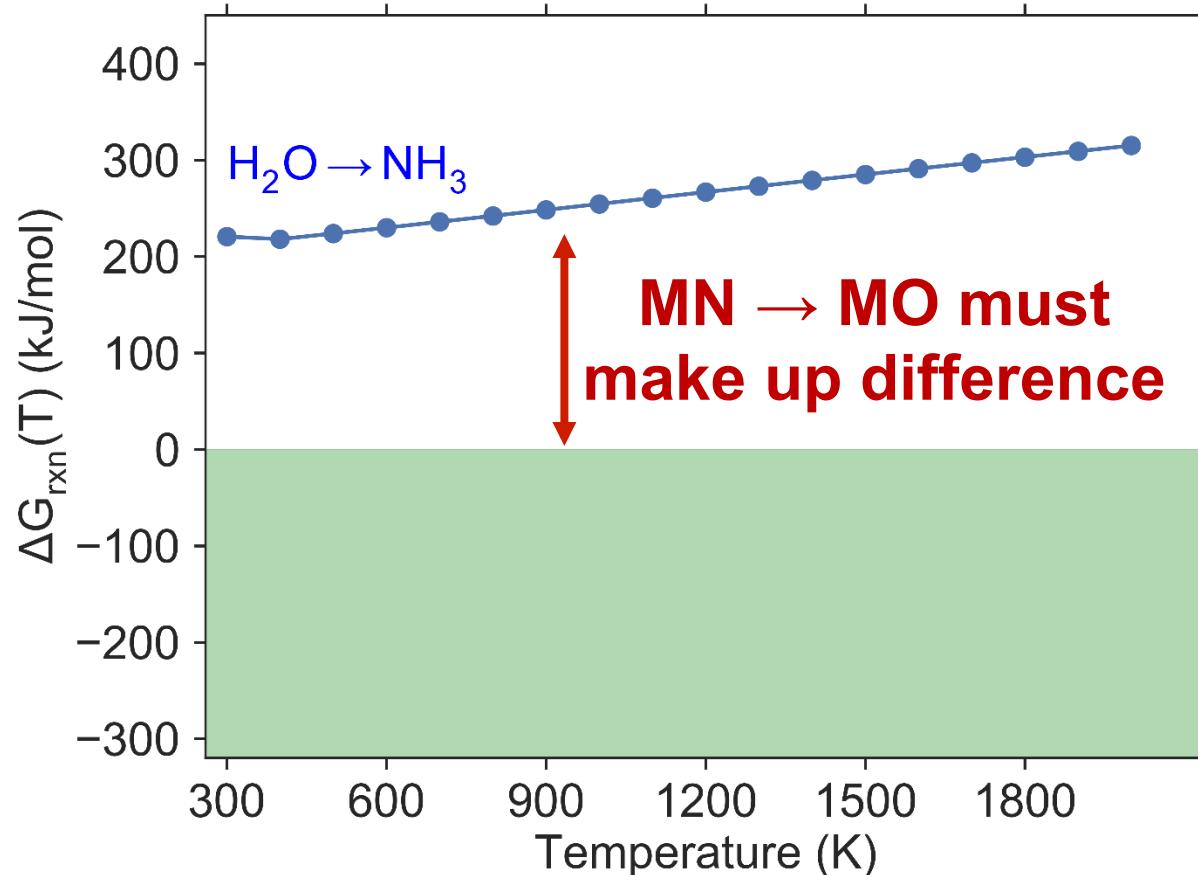


$$\Delta G_f(T) < 0$$

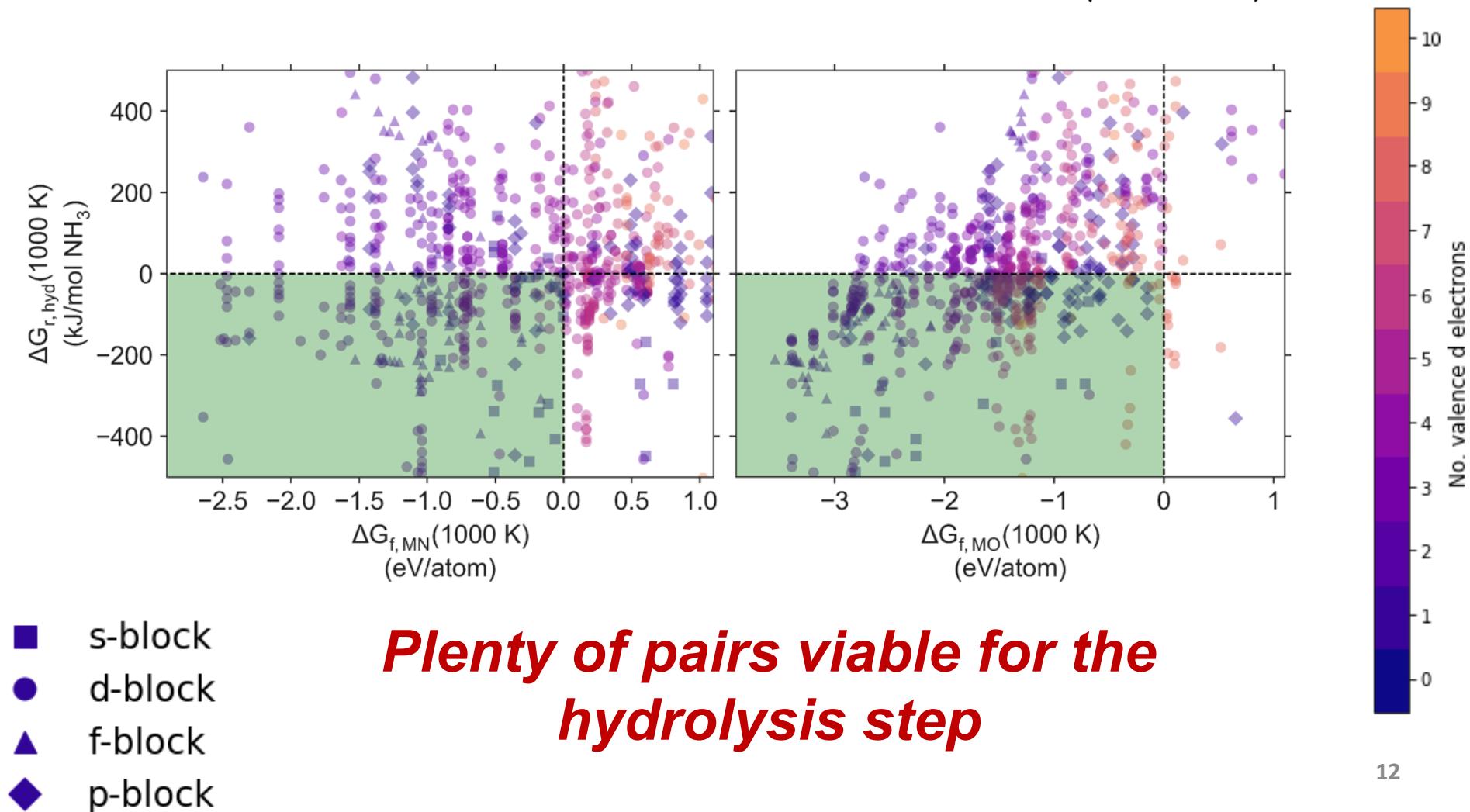
$$\Delta G_d(T) < 0$$



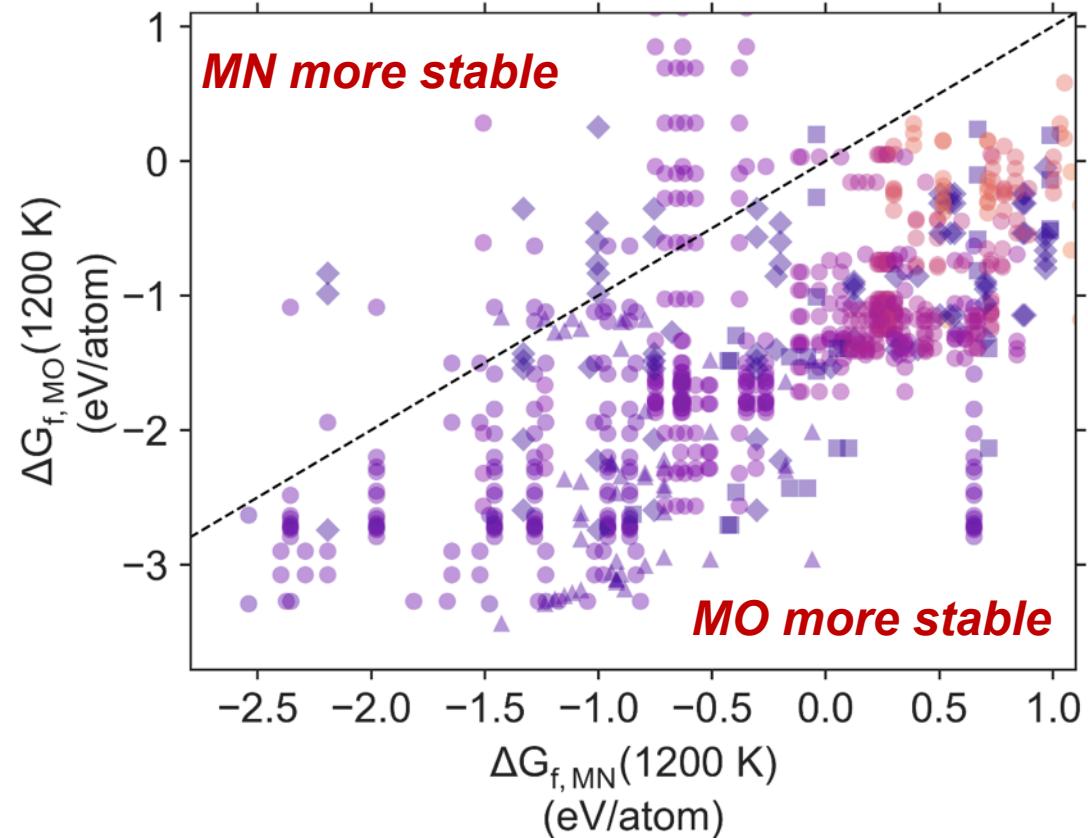
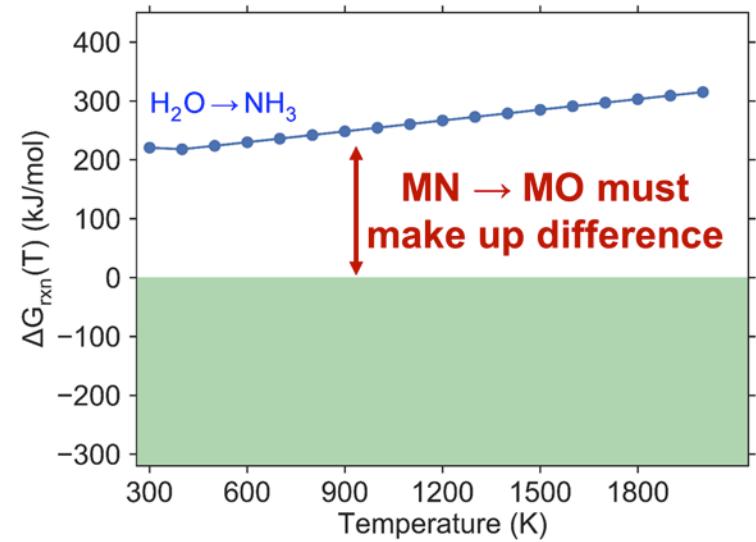
Viability of pairs for NH_3 generation



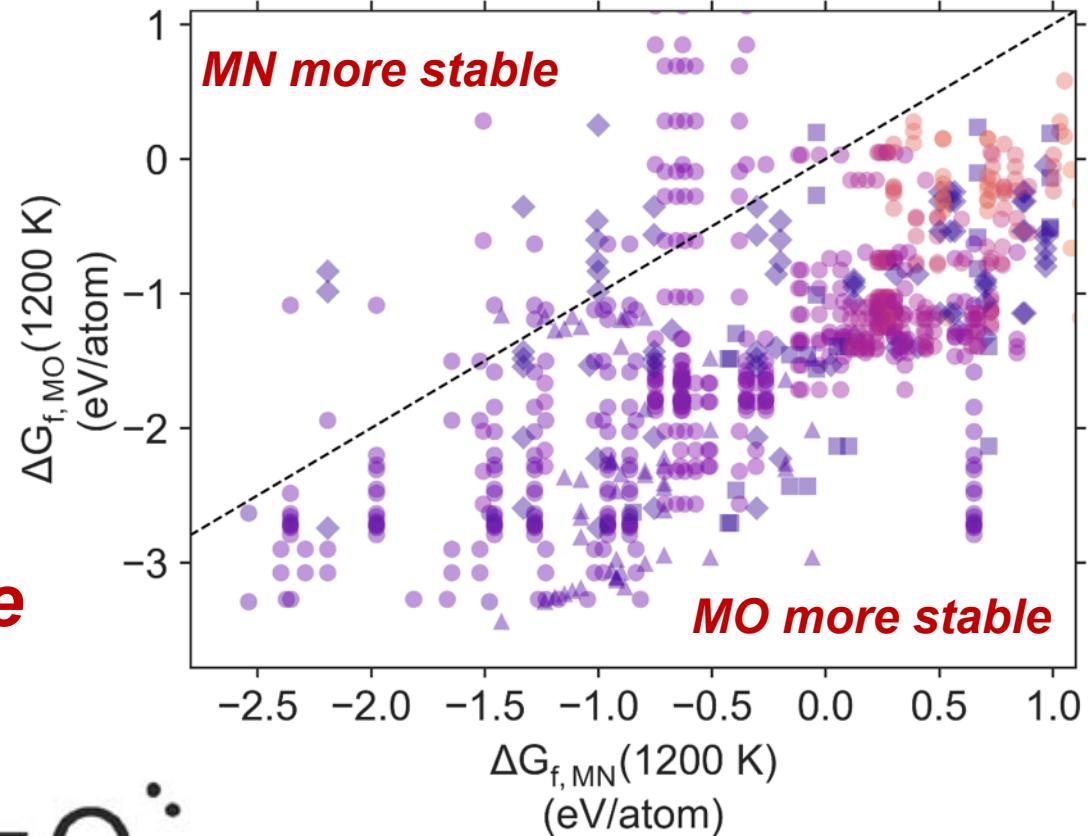
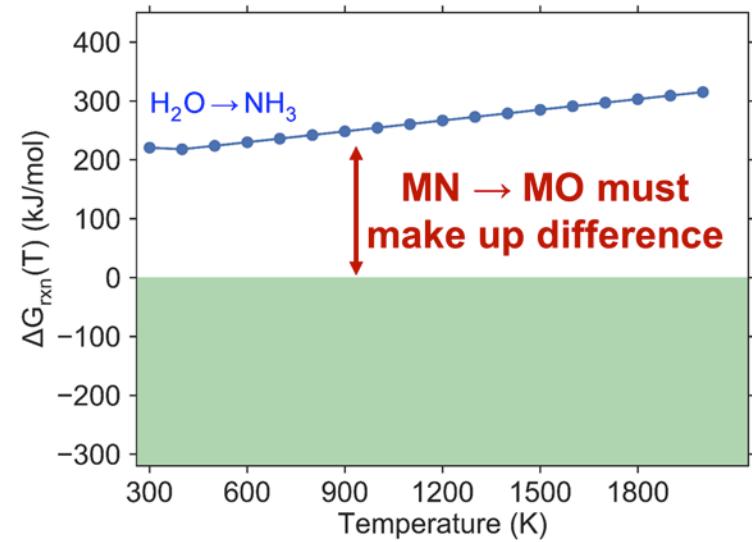
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Viability of pairs for NH_3 generation



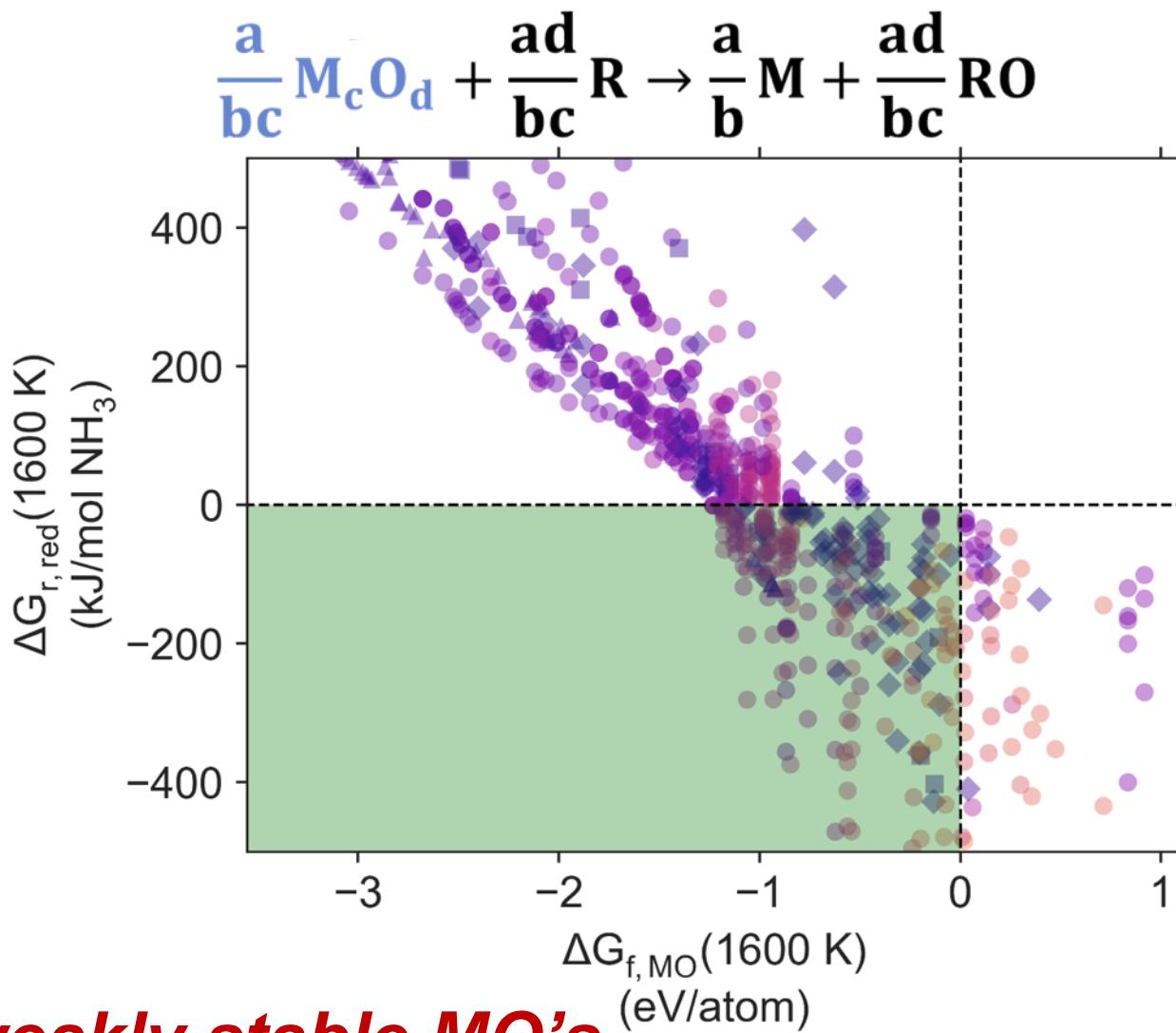
Viability of pairs for NH_3 generation



In general, MO more stable than MN

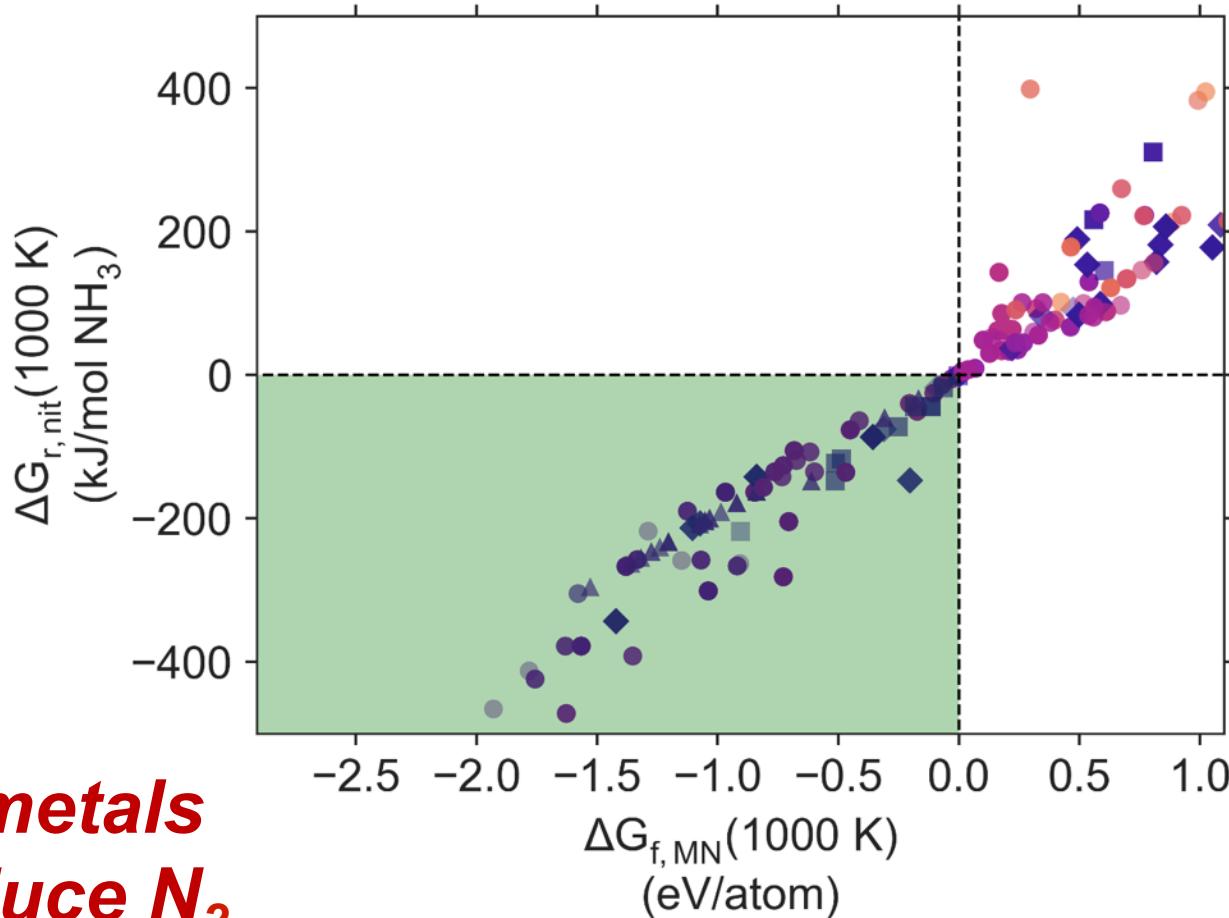
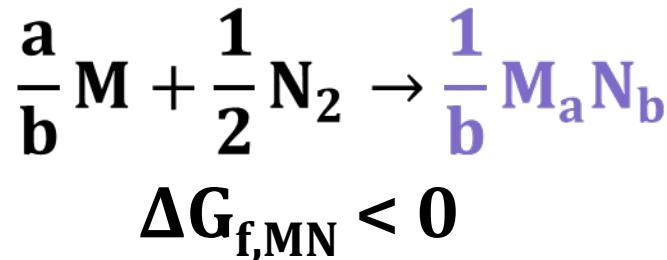


Viability of pairs for MO reduction by H₂



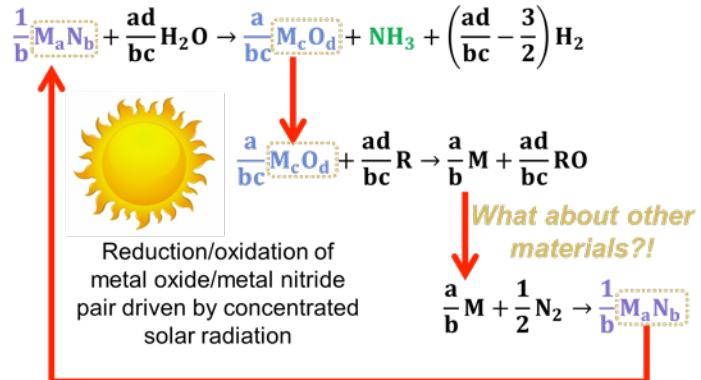
**Many weakly stable MO's
are reducible at 1600 K**

Viability of pairs for N fixation

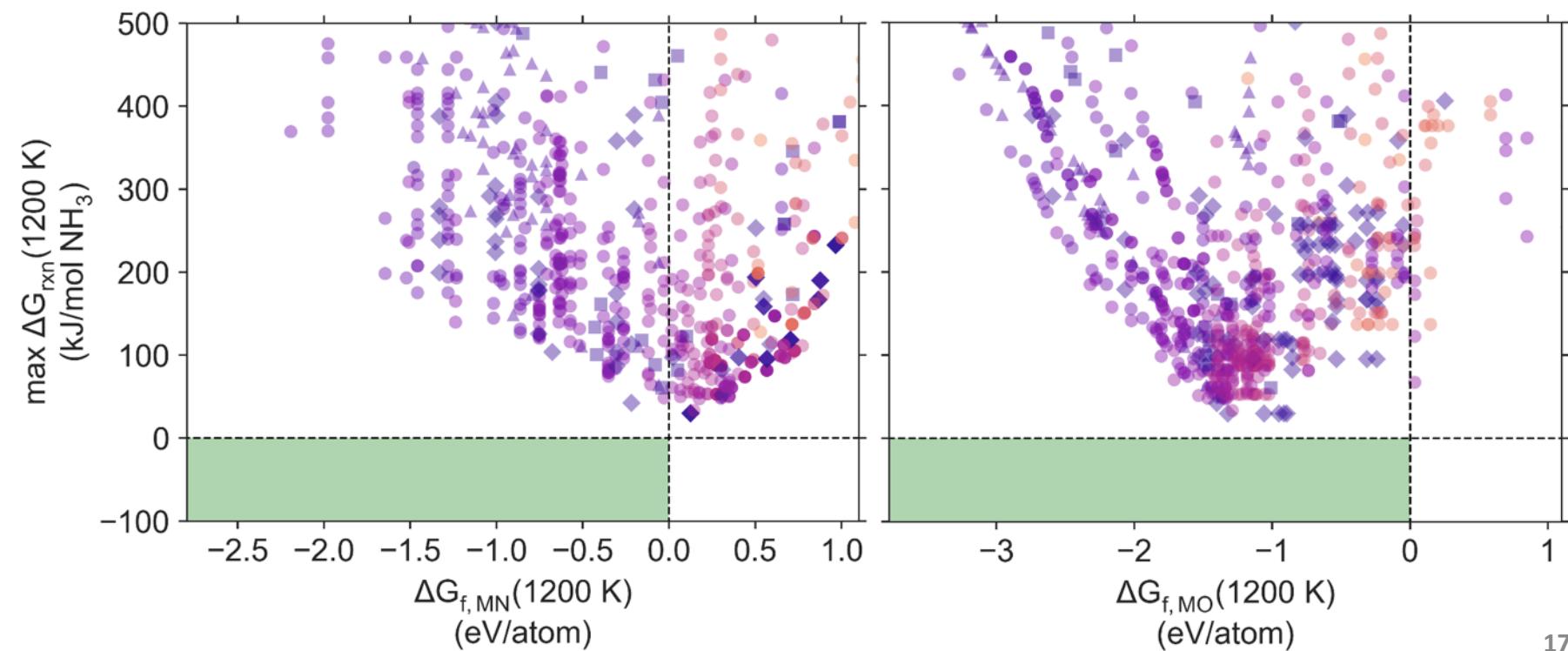


**Many metals
can reduce N_2**

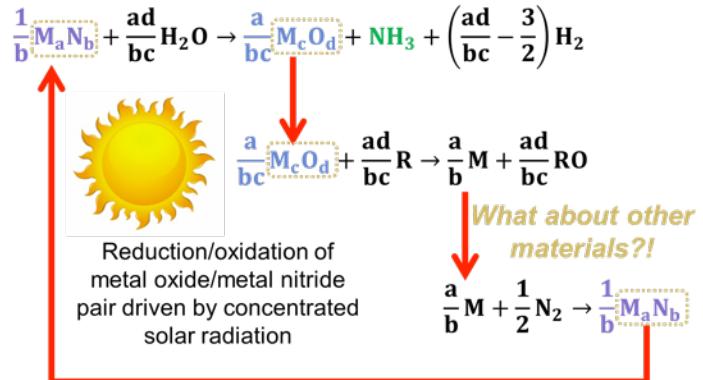
But what about the full cycle?



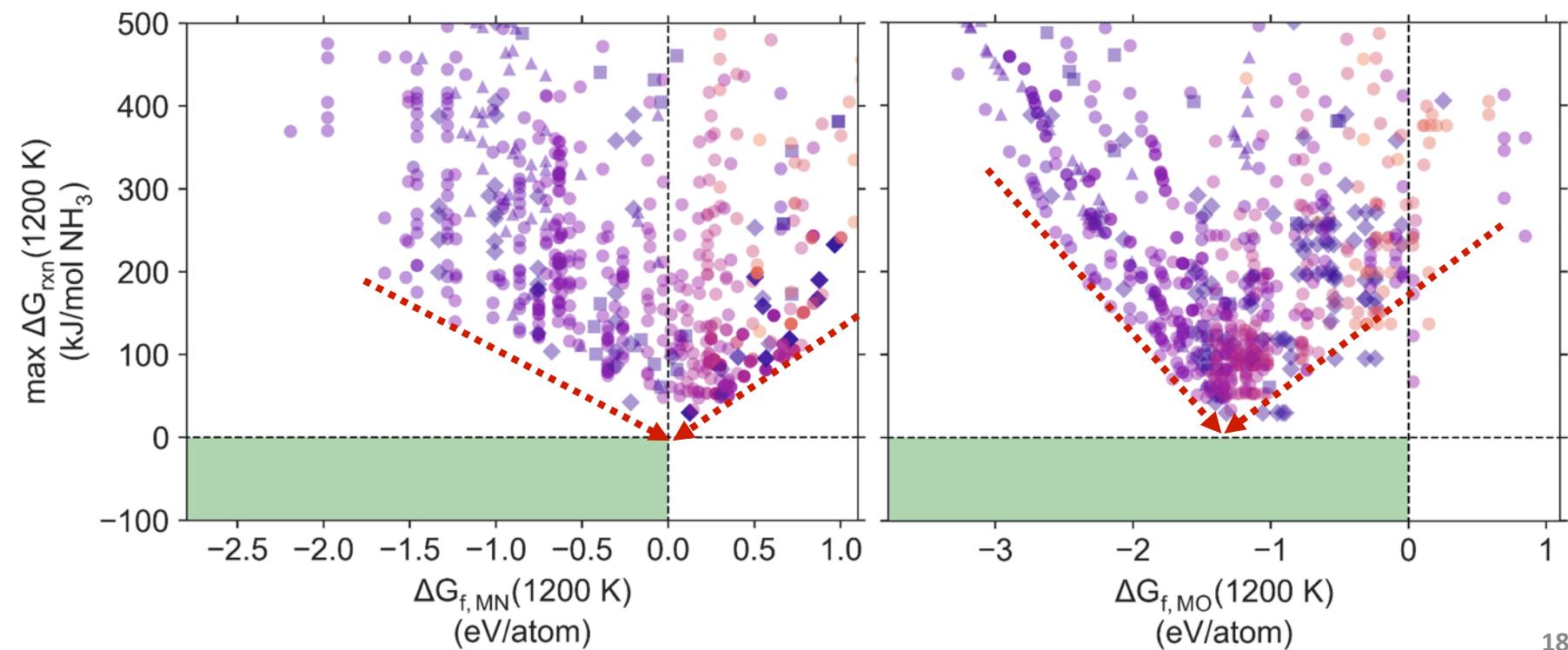
**Correlated stability of MN/
MO limits viability**



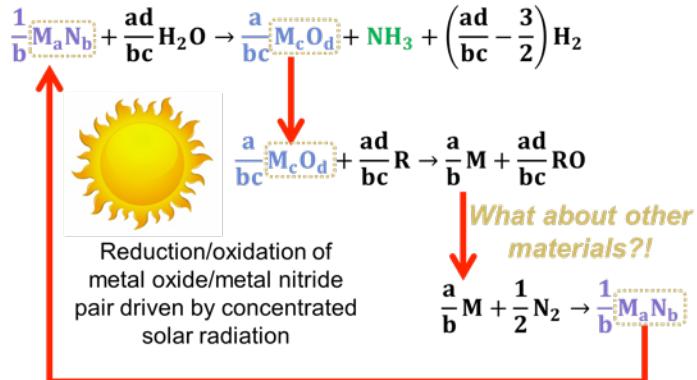
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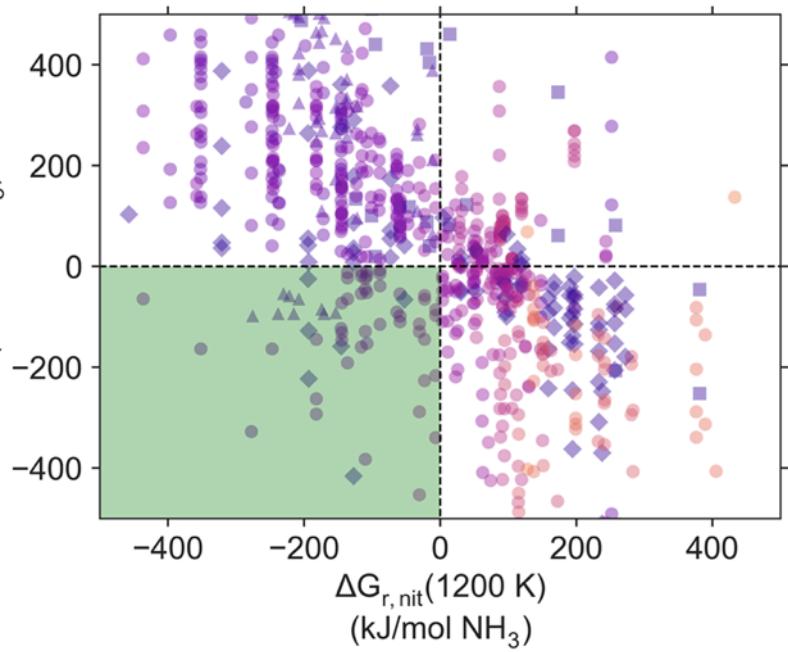
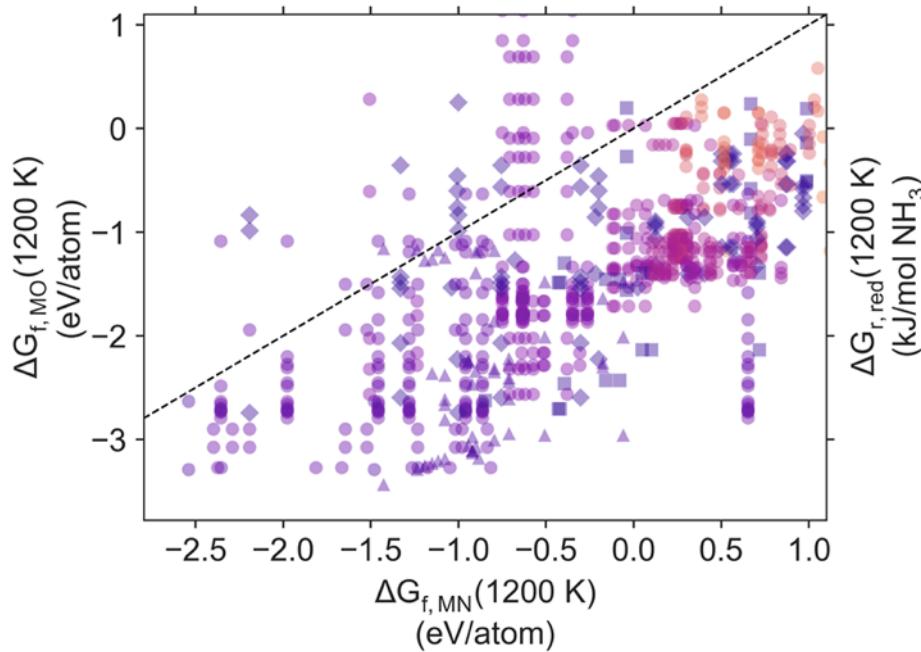
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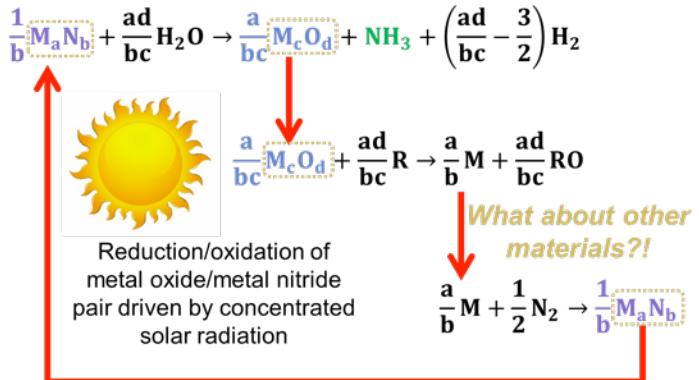
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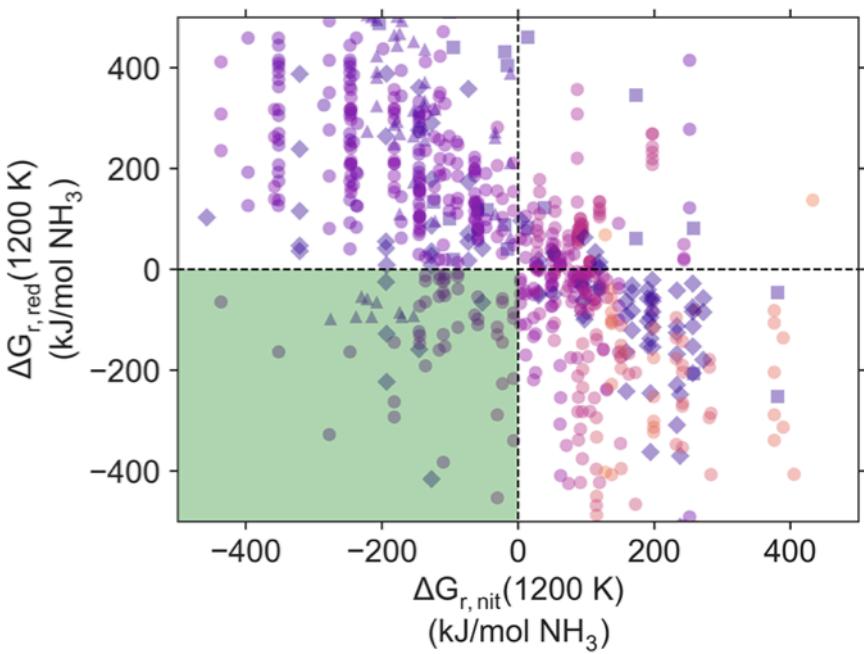
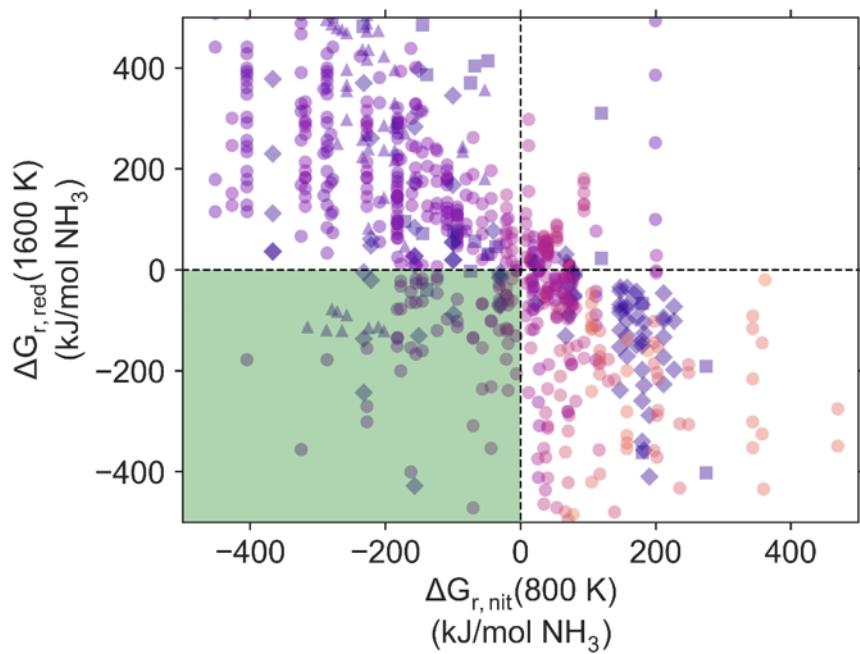
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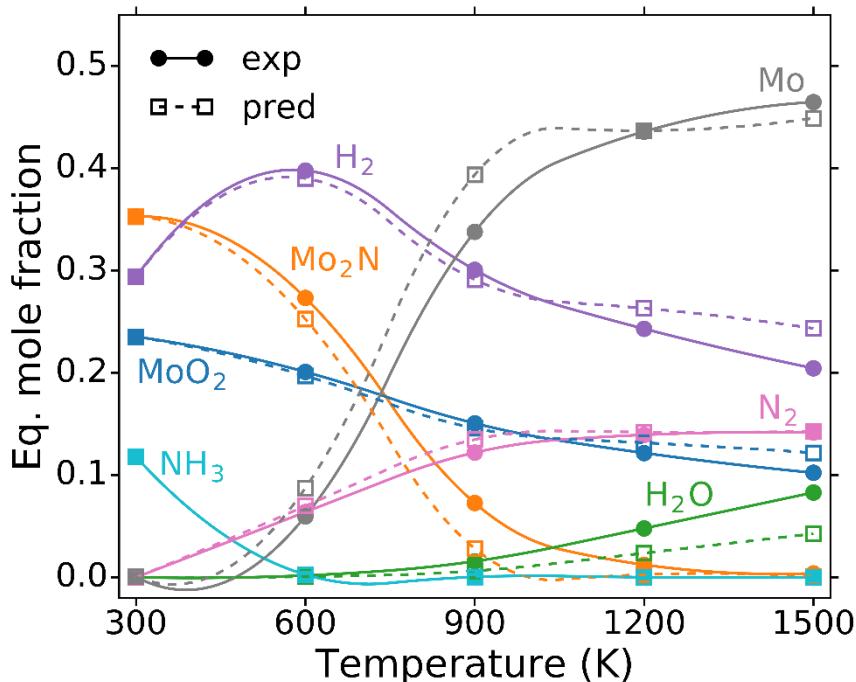
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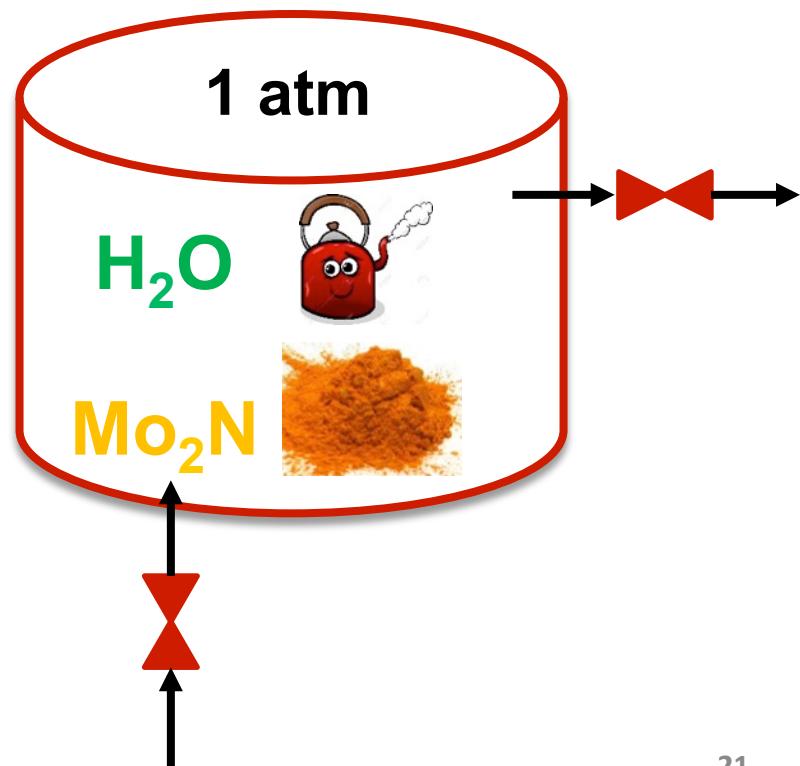
**Correlated stability of MN/
MO limits viability**



What about going beyond reaction energetics?



Implicitly considers stability in addition to reaction energetics



Benchmarking equilibrium analysis

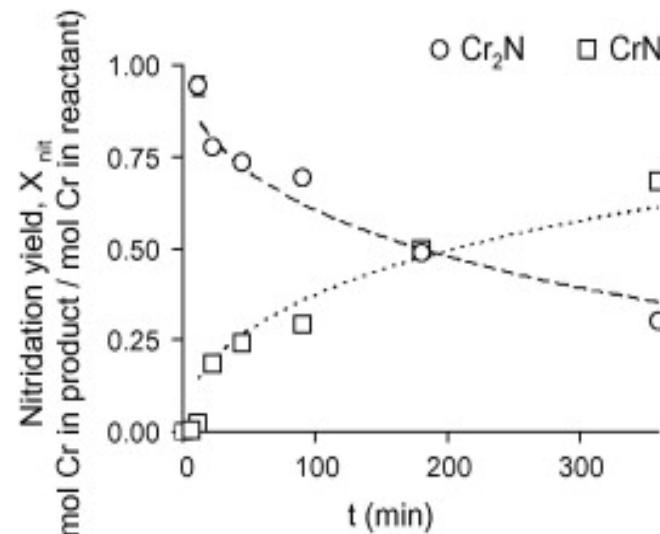
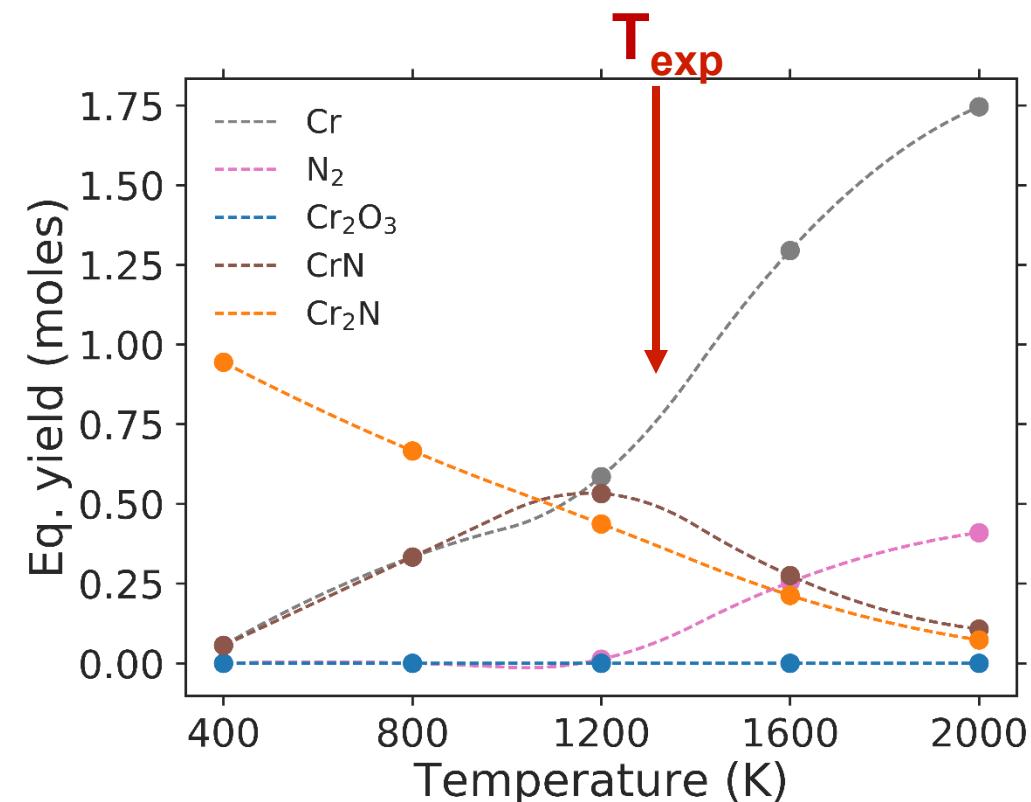
Cr

- $\text{Cr} + \text{N}_2 \rightarrow \text{Cr}_2\text{N}$ shown at 1000°C
- $\text{Cr}_2\text{N} + \text{H}_2\text{O} \rightarrow \text{Cr}_2\text{O}_3$ shown at 1000°C
- $\text{Cr}_2\text{O}_3 + \text{H}_2 \rightarrow \text{Cr}$ failed at 1600°C

Benchmarking equilibrium analysis

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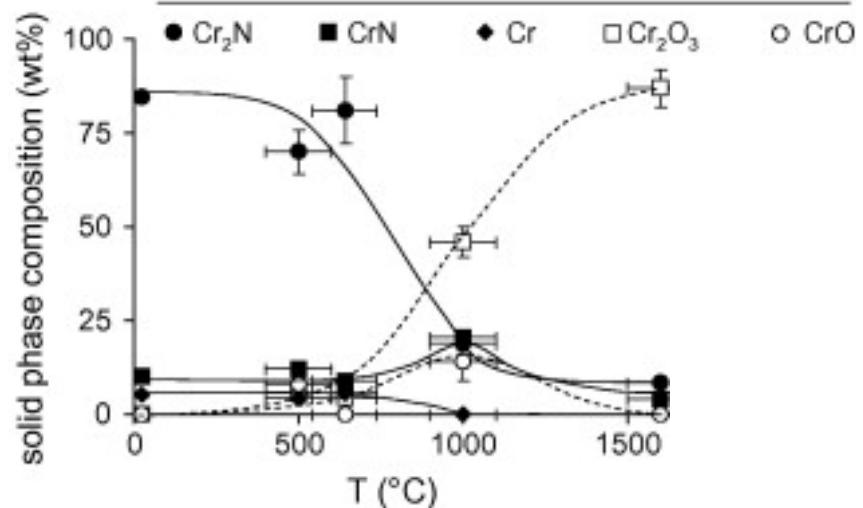
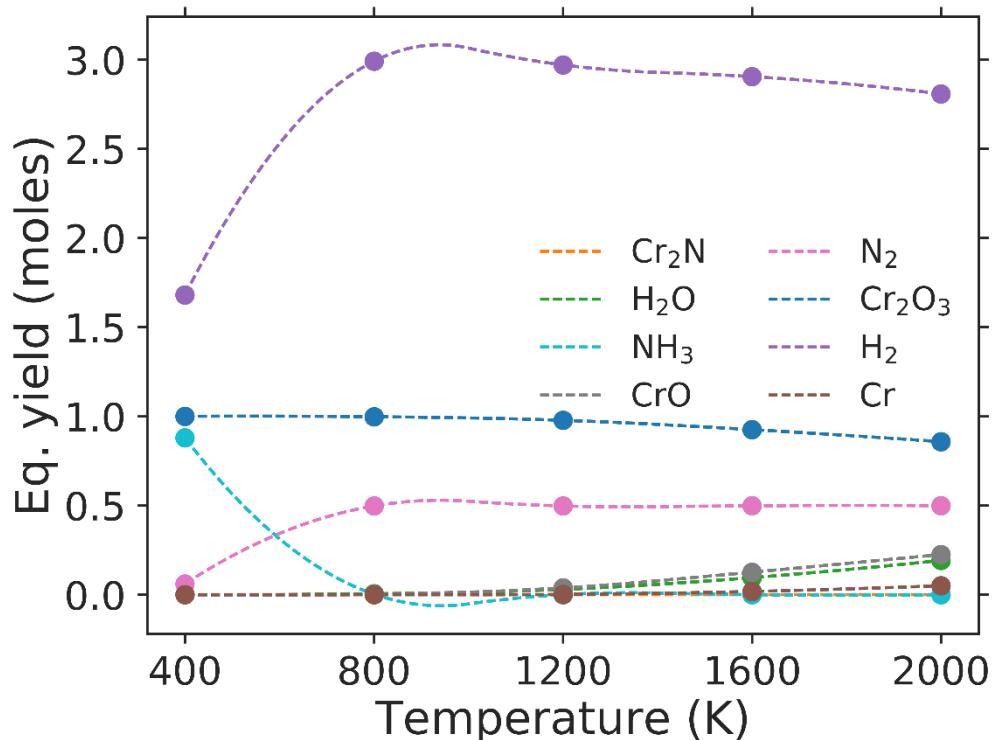


Mix of CrN/Cr₂N predicted and observed

Benchmarking equilibrium analysis

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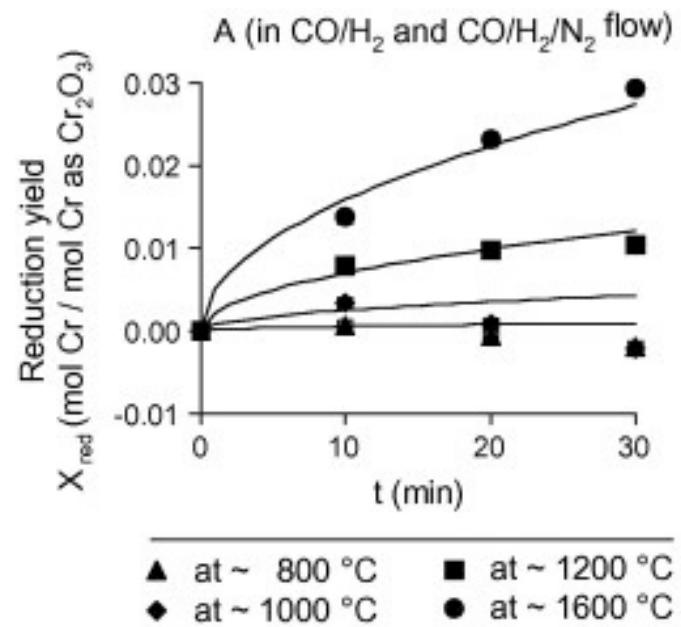
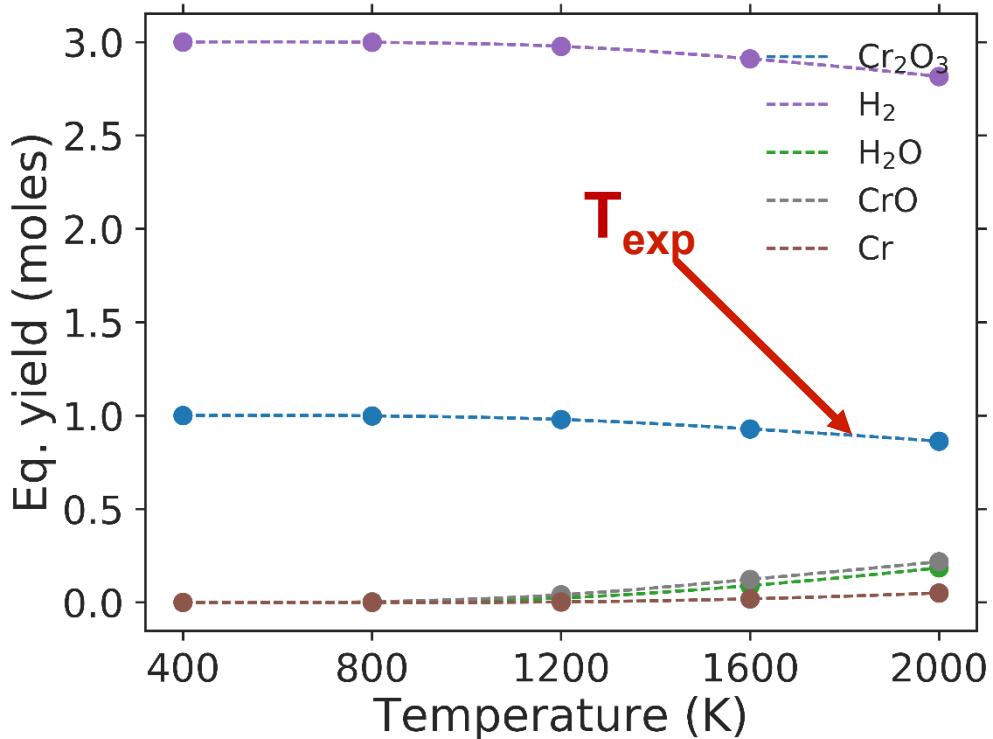


**Nitride corrosion
predicted and observed**

Benchmarking equilibrium analysis

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- $\text{Cr}_2\text{O}_3 + \text{H}_2 \rightarrow \text{Cr}$ failed at 1600°C

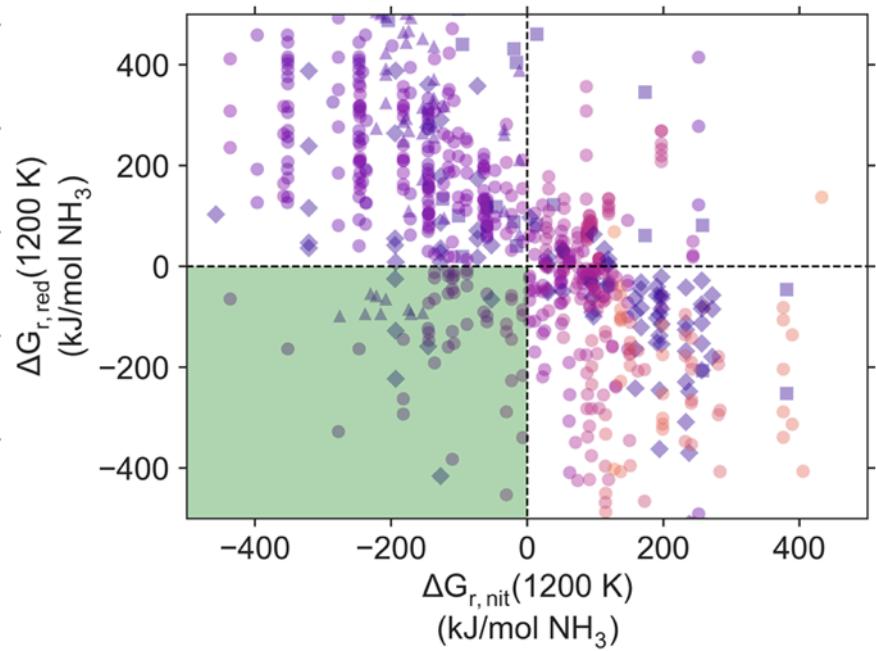
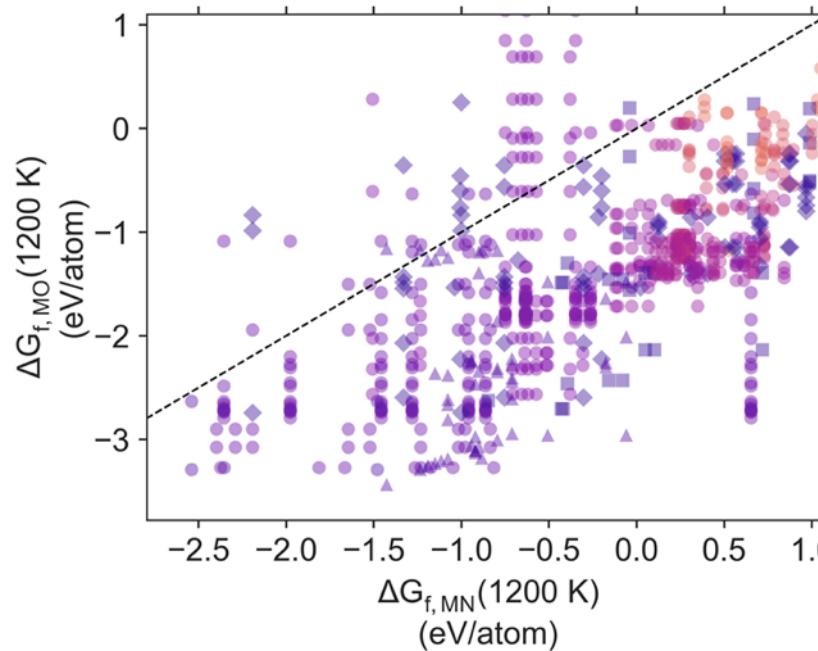


Minimal reduction yield predicted and observed

Systematic thermodynamic screening of MN/MO



✓ STAS limited by correlated MO/MN stability

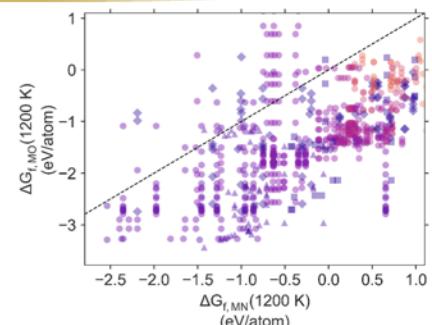
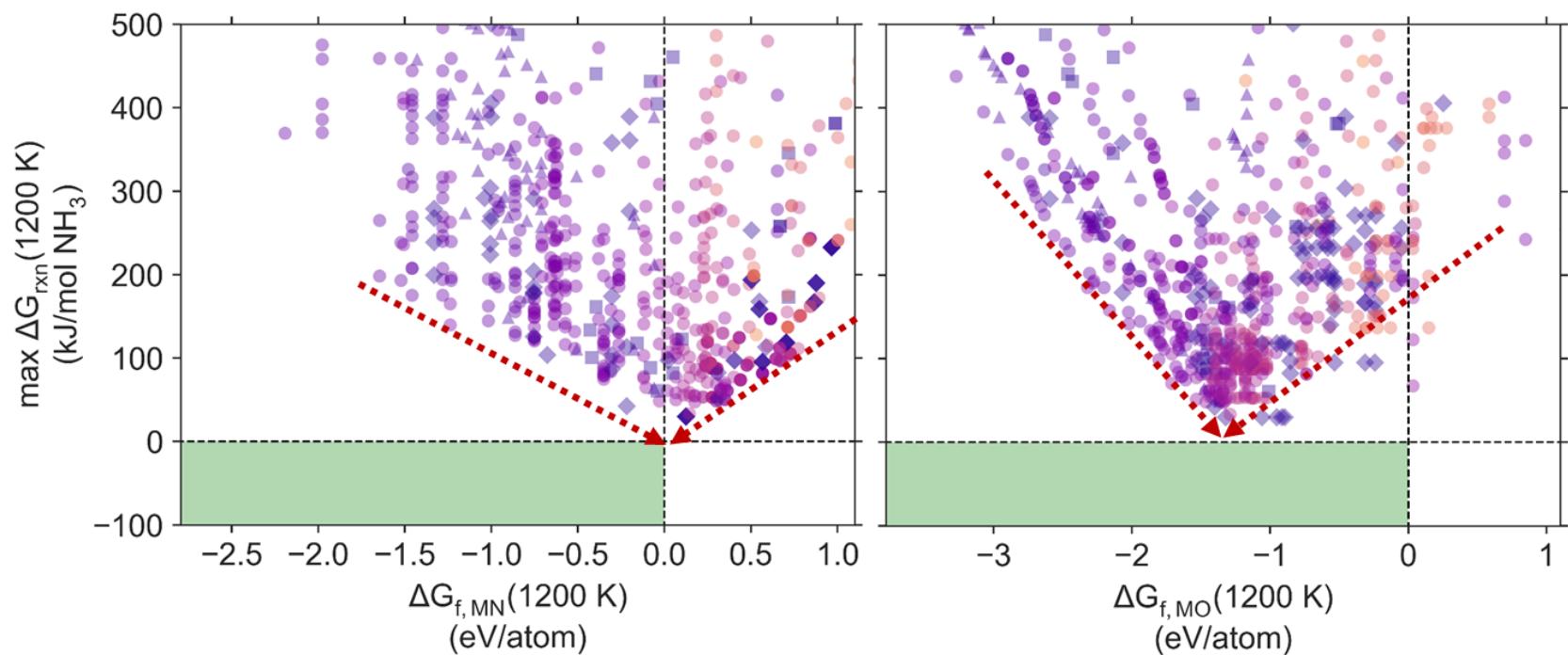


Systematic thermodynamic screening of MN/MO



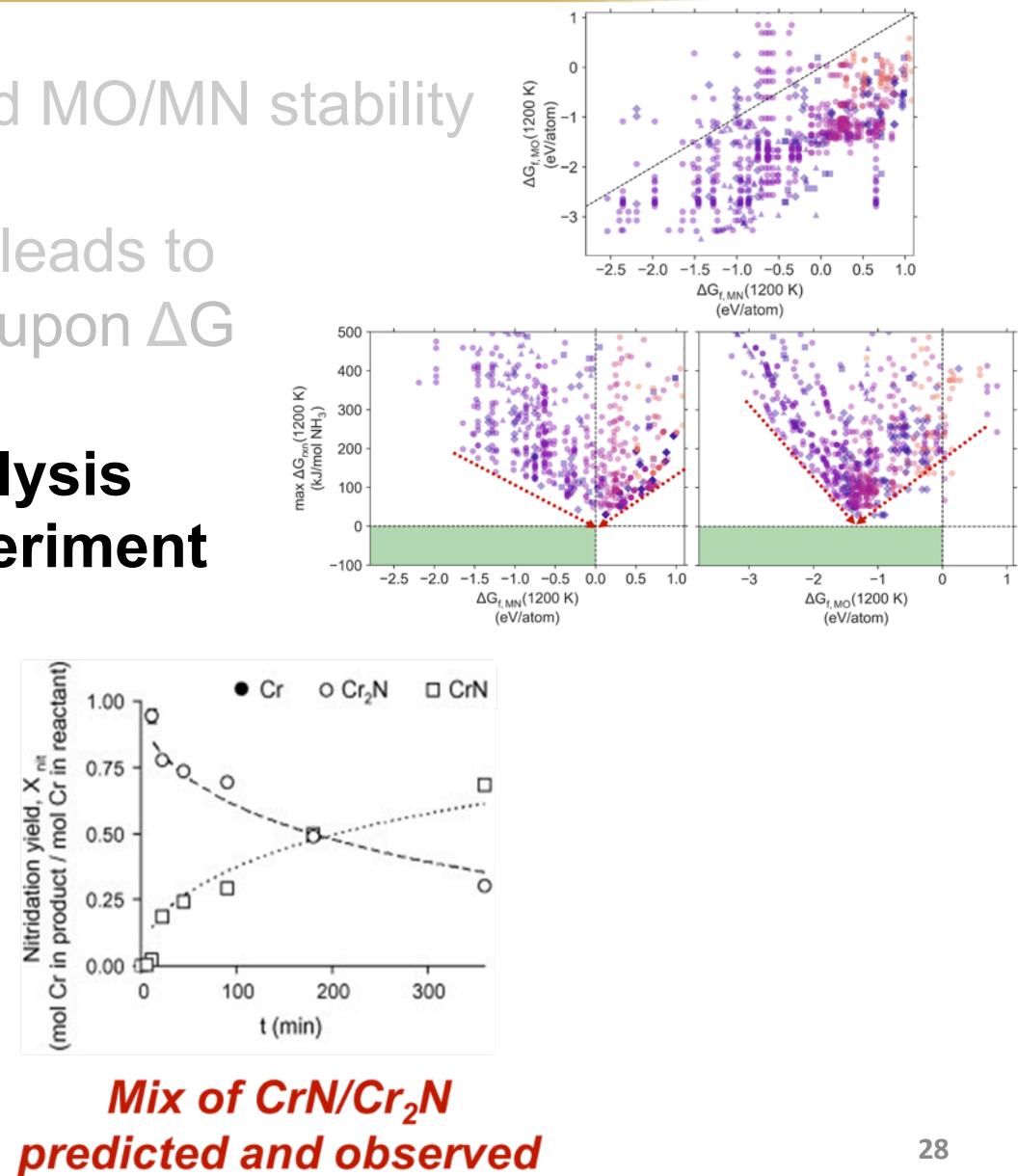
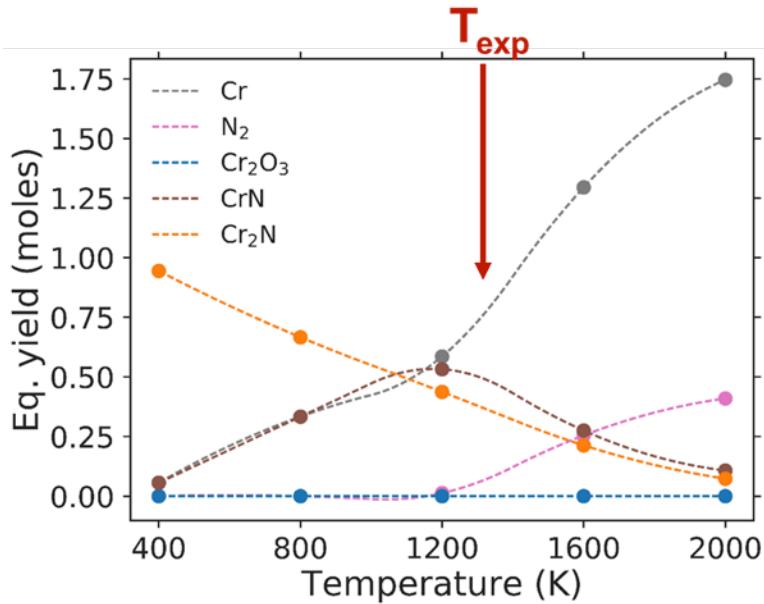
✓ STAS limited by correlated MO/MN stability

✓ **Nature of the redox cycle leads to volcano-like dependence upon ΔG**



Systematic thermodynamic screening of MN/MO

- ✓ STAS limited by correlated MO/MN stability
- ✓ Nature of the redox cycle leads to volcano-like dependence upon ΔG
- ✓ **Machine-learned eq analysis compares well with experiment**



Systematic thermodynamic screening of MN/MO

- ✓ STAS limited by correlated MO/MN stability
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QUESTIONS?

