

Functionalized Ordered Mesoporous Composites as Potential Ammonia Storage Material



Ming Zhu

Ph.D.

Assistant Professor

Department of Chemical
Engineering

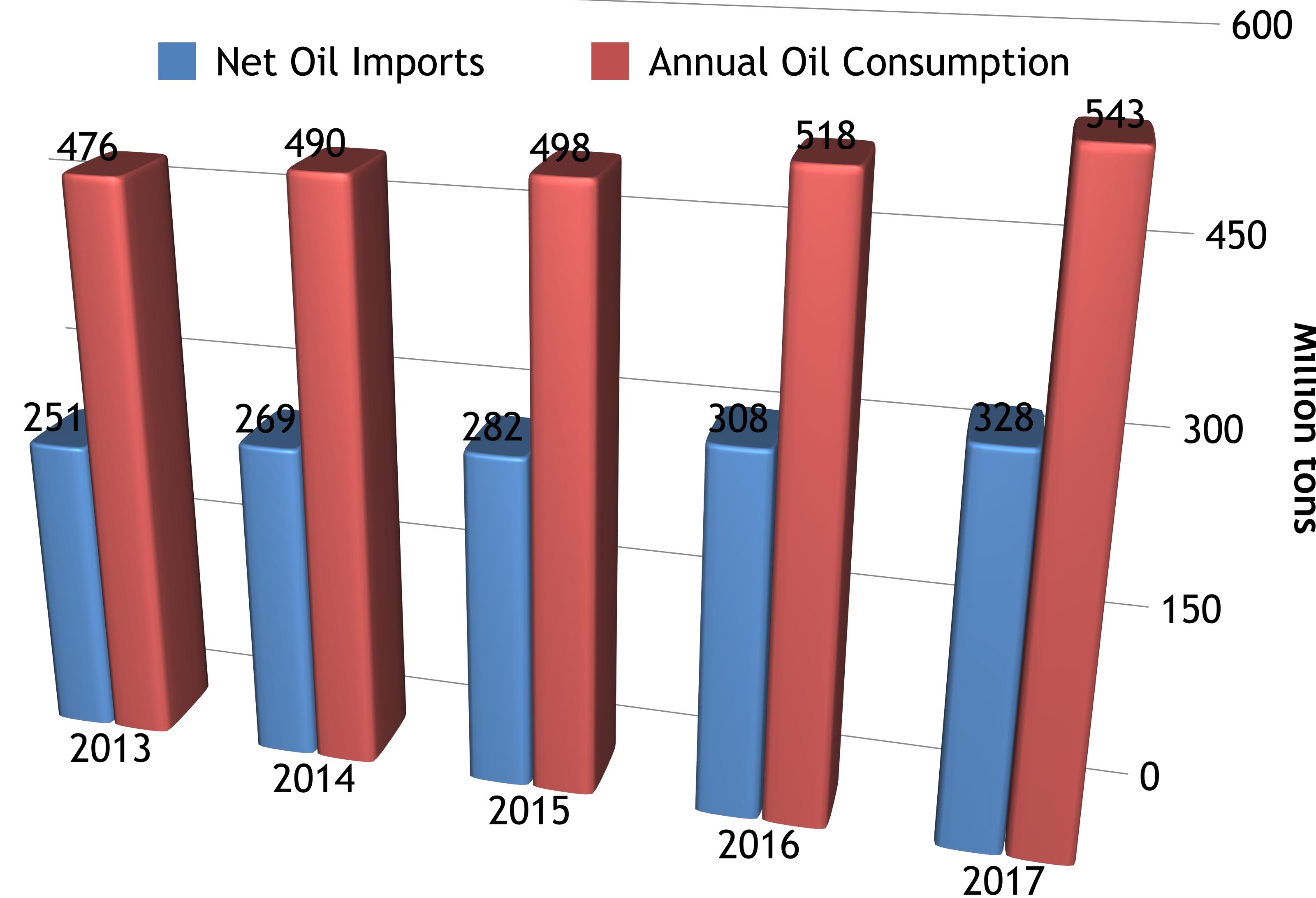
Nanjing University of Technology

5 Xin Mofan RD, Nanjing, China

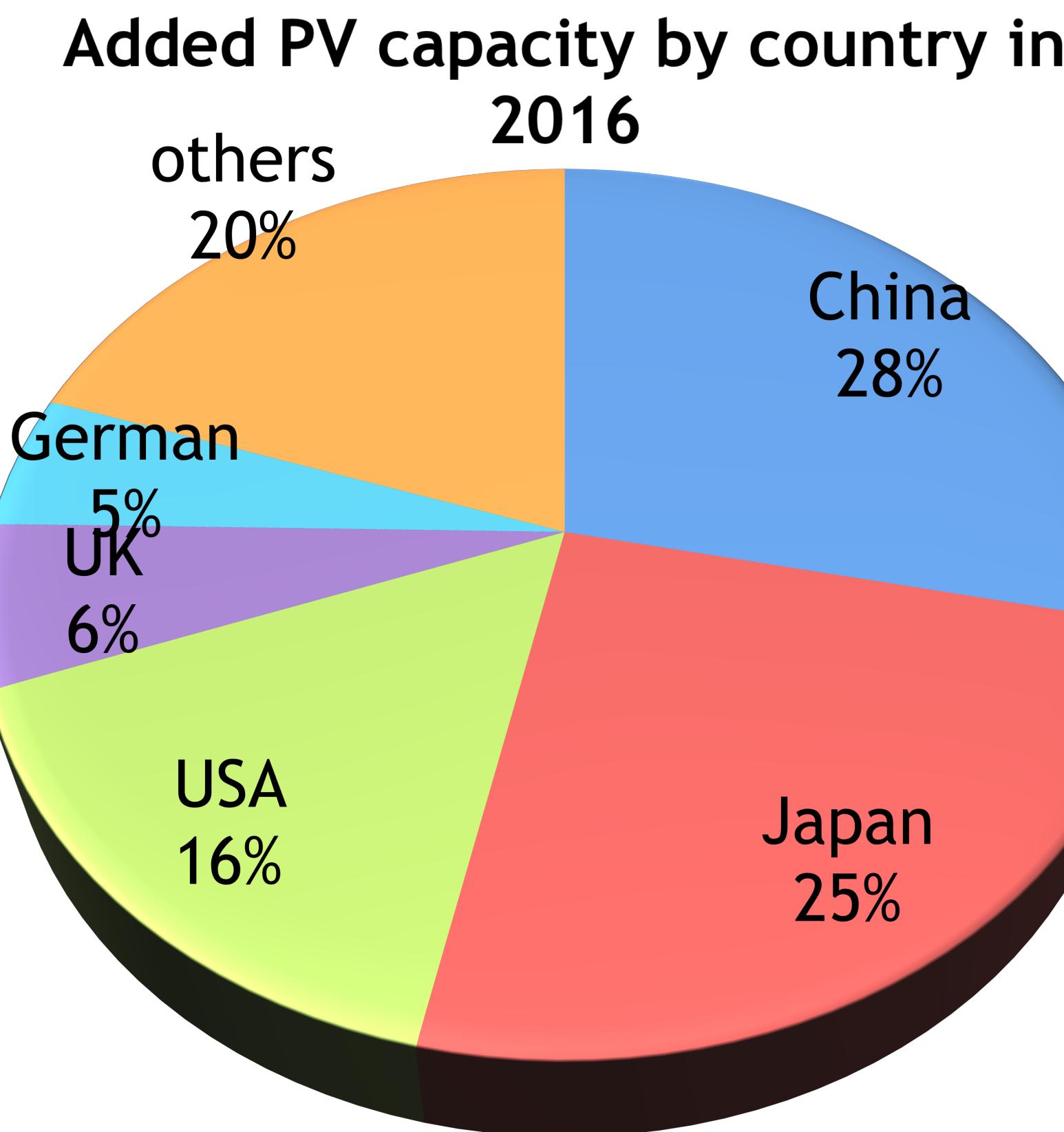
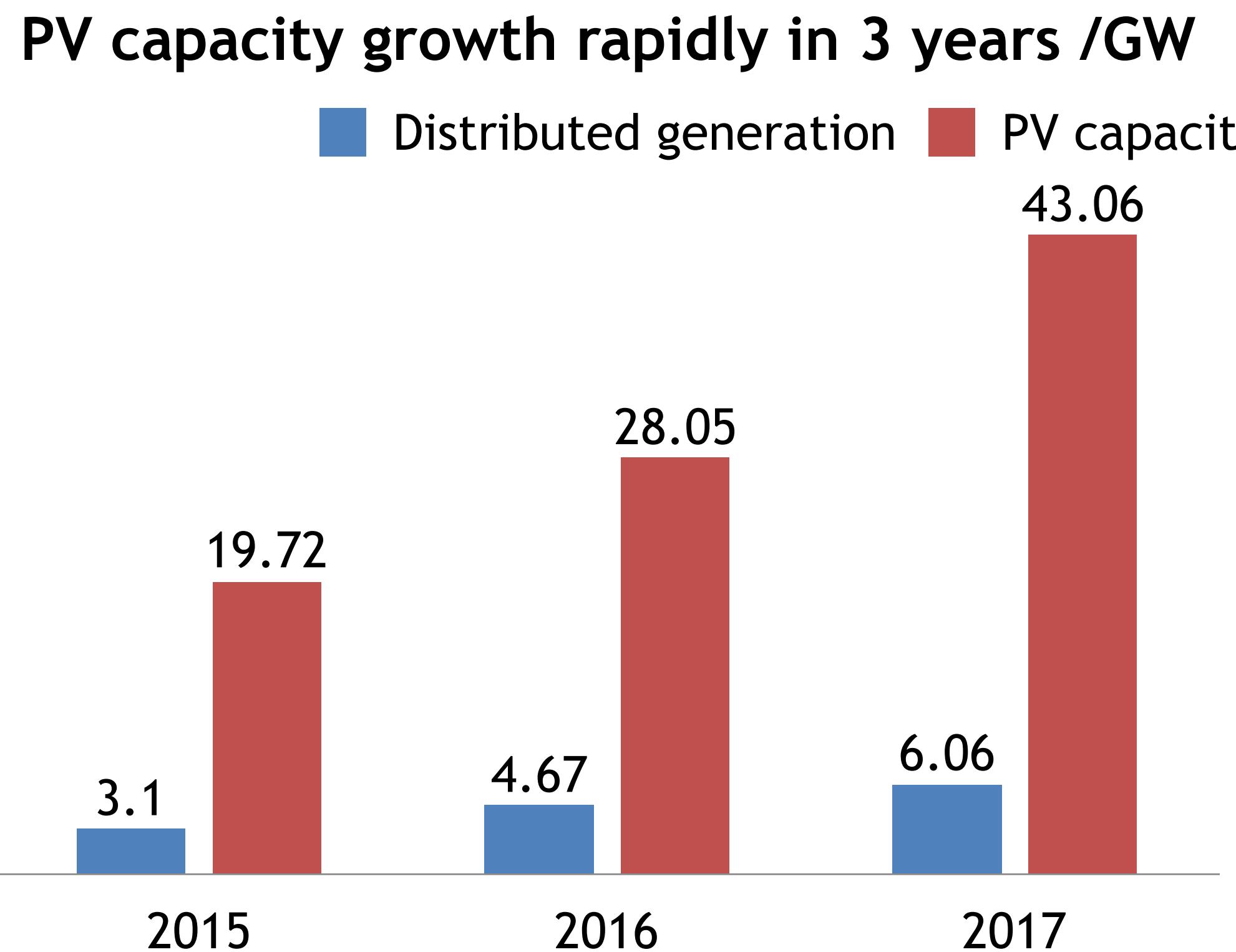
Phone: (86)18205182971

Email: zhux0447@hotmail.com

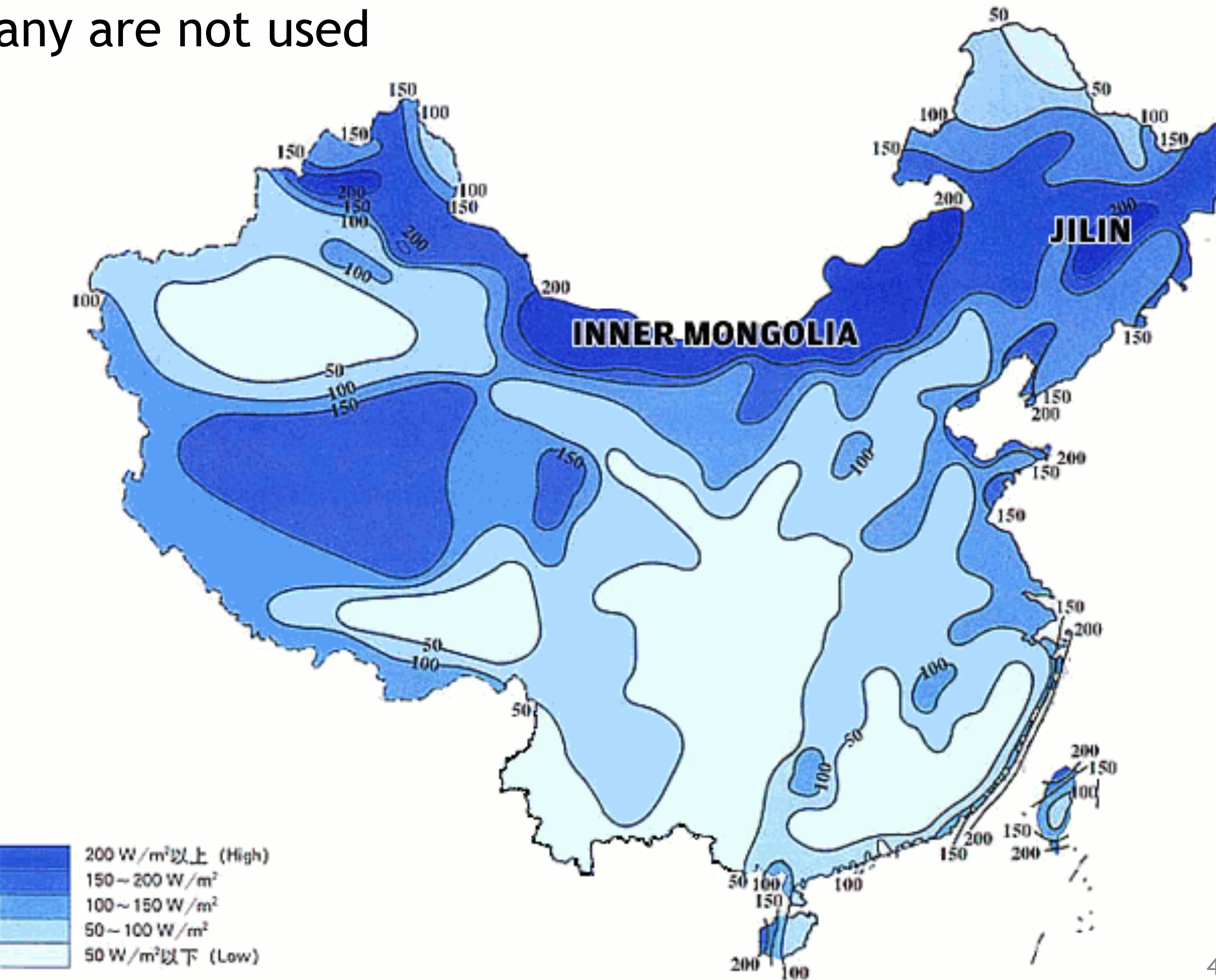
China's demand for oil energy is unsustainable



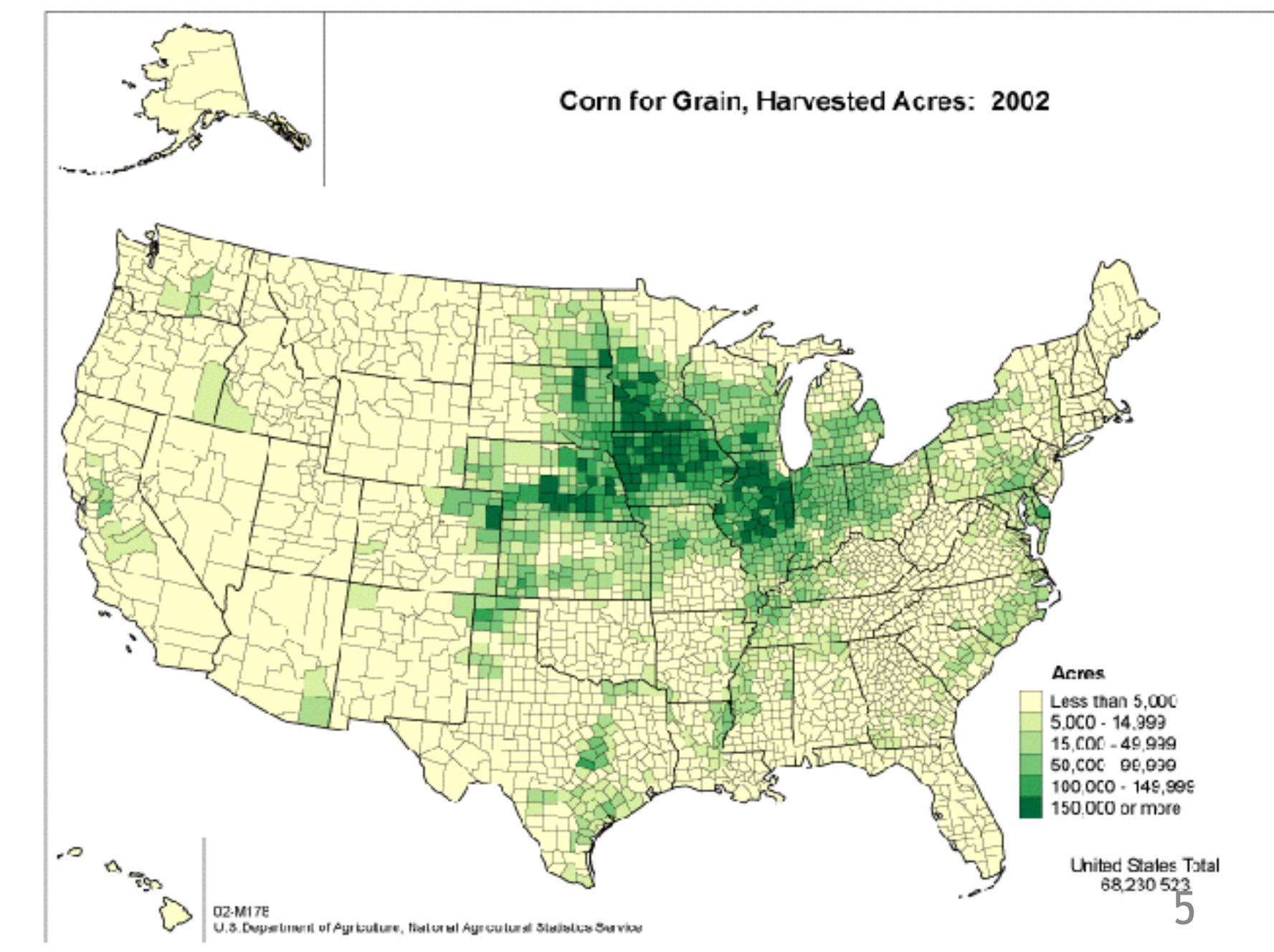
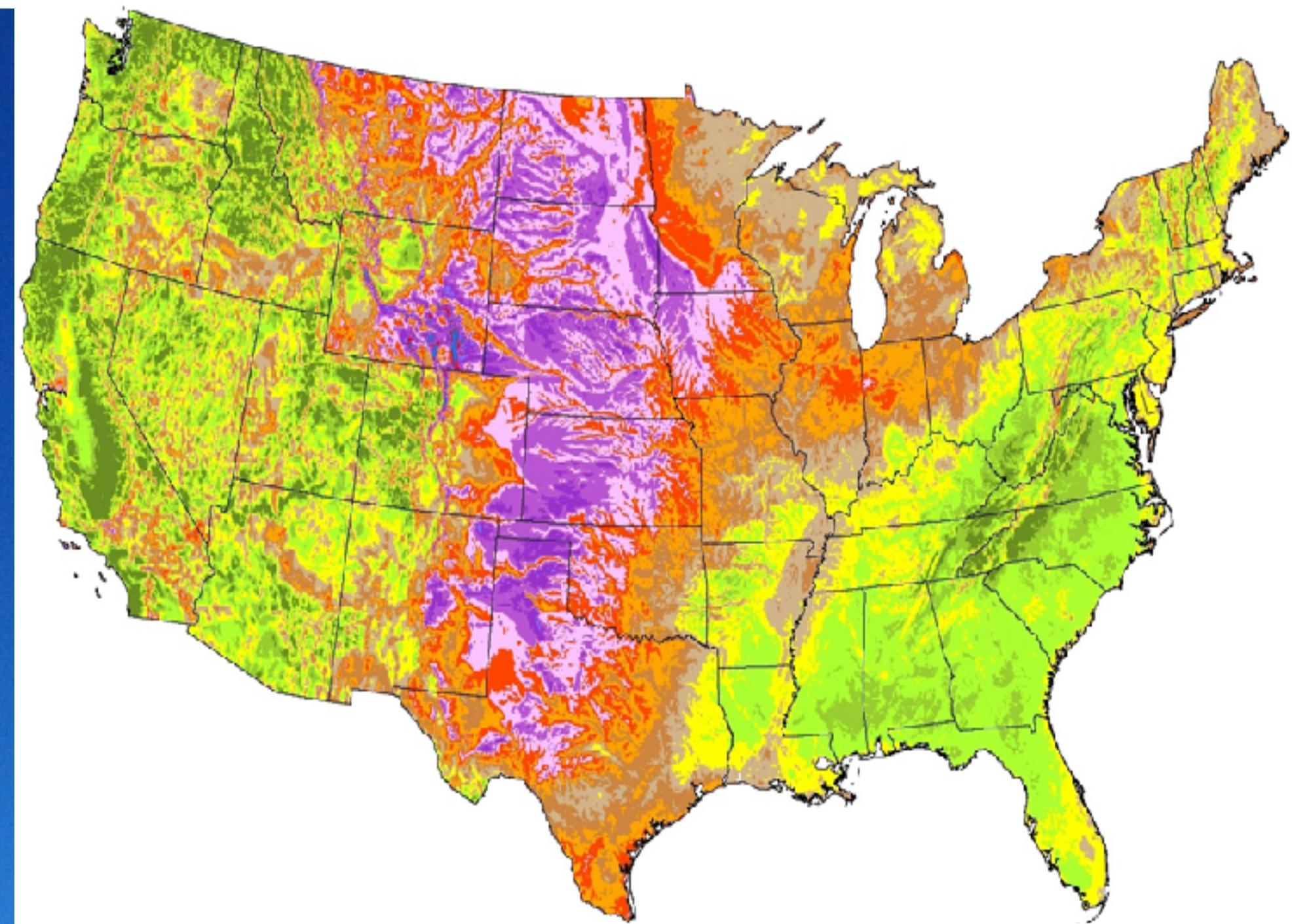
China has become one of important renewable energy markets in the world



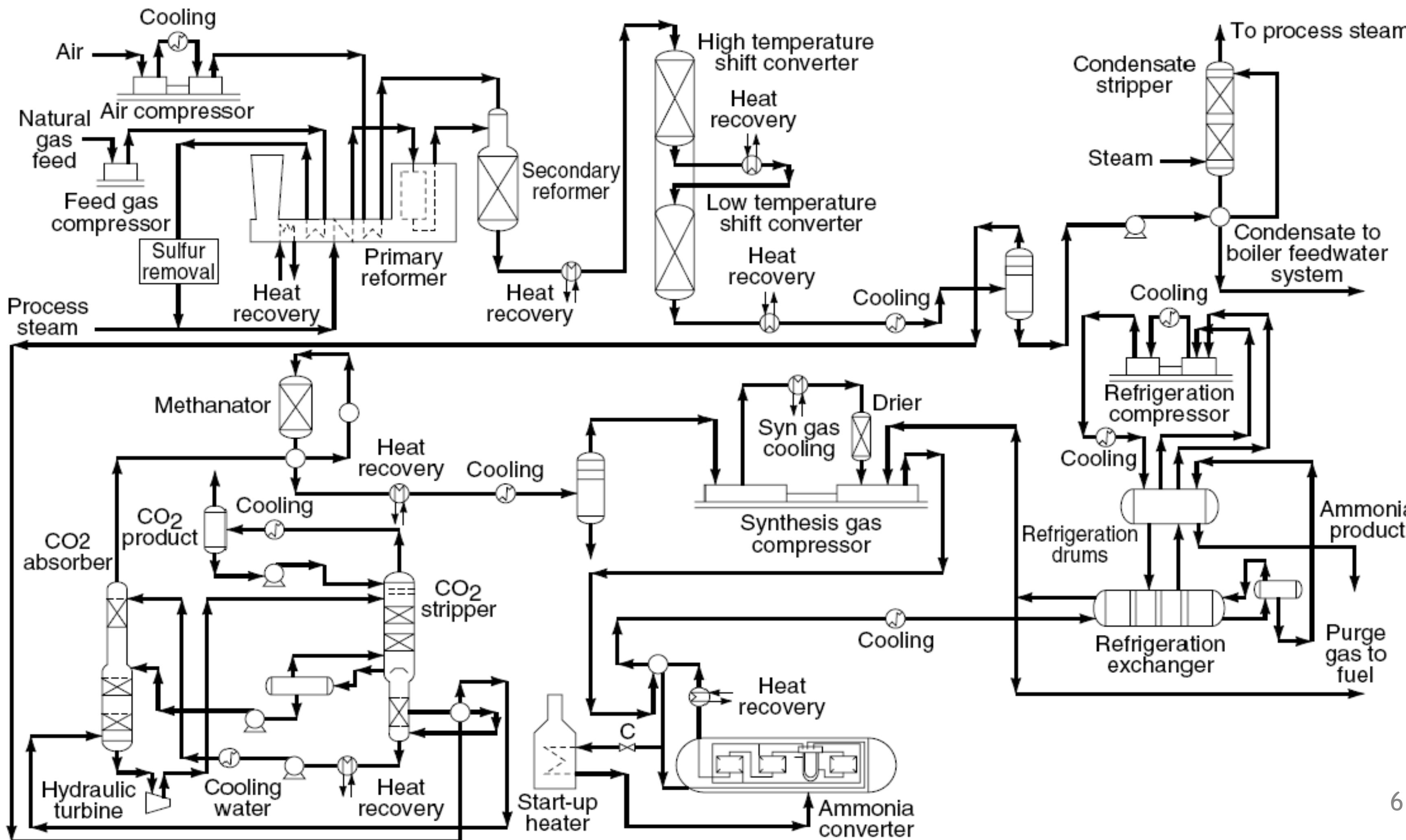
China contains large quantity of wind resources
But many are not used



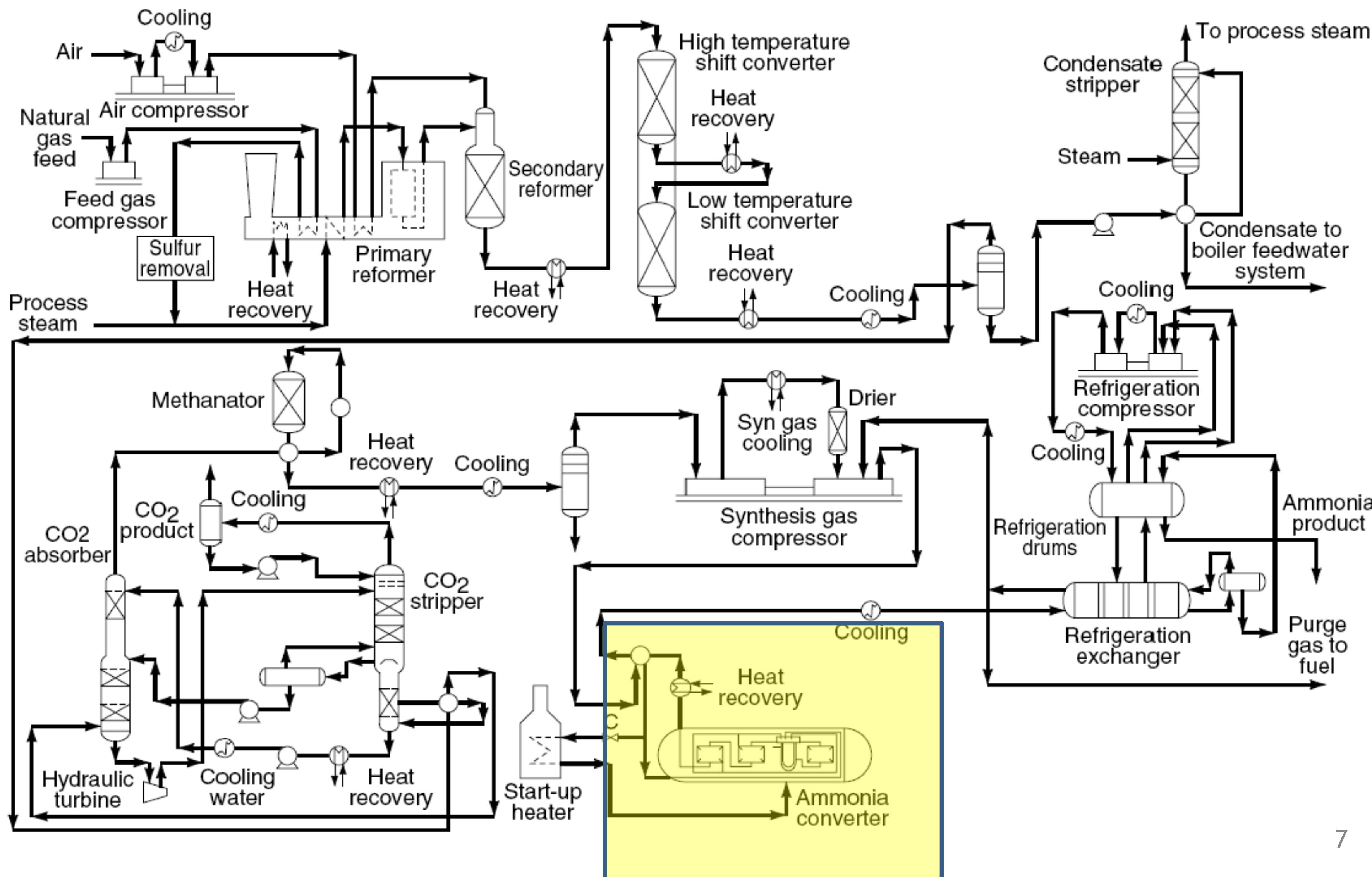
United States: Wind resource overlaps the area that need fertilizer



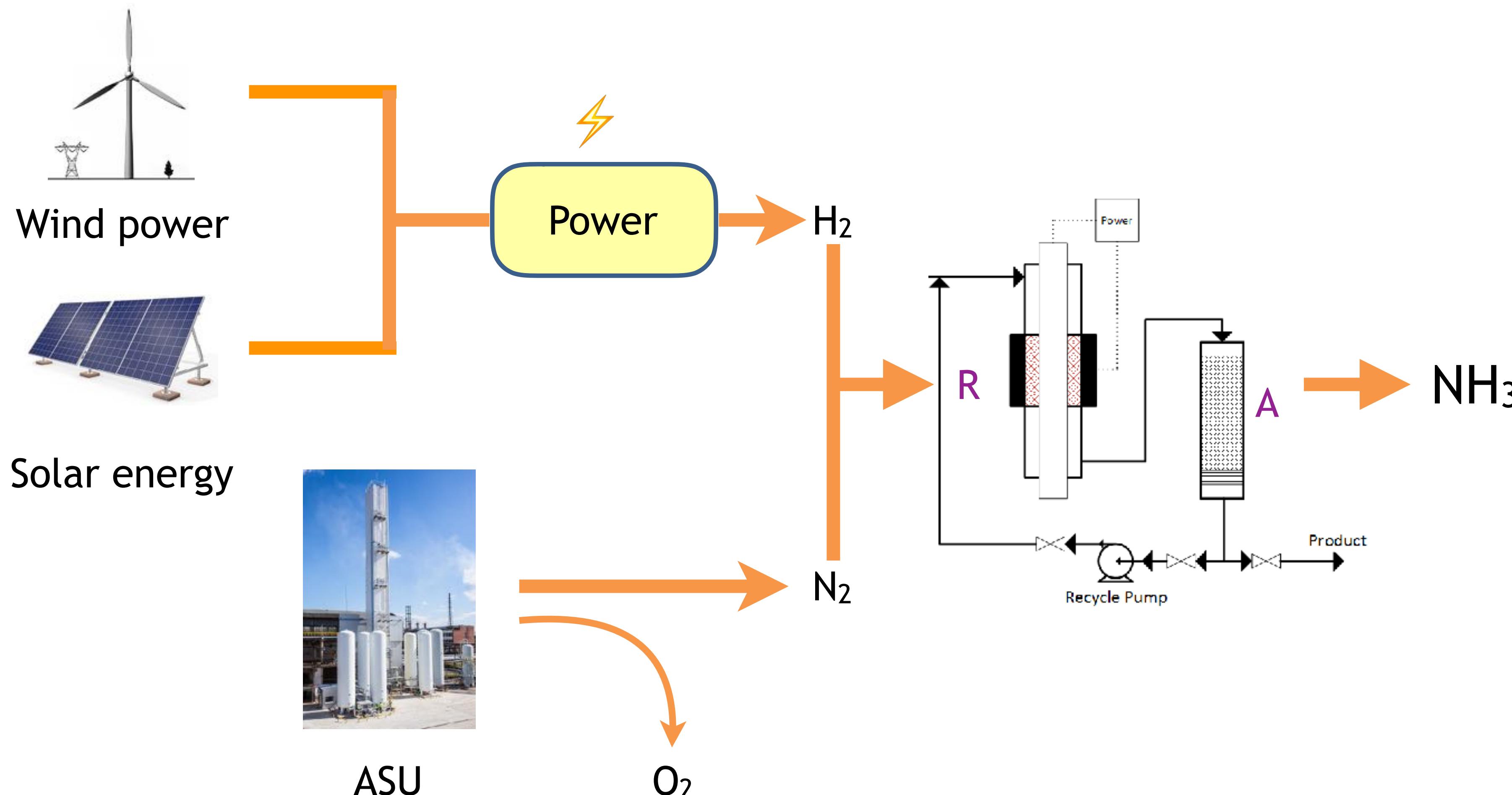
Traditional ammonia production causes larger carbon emission



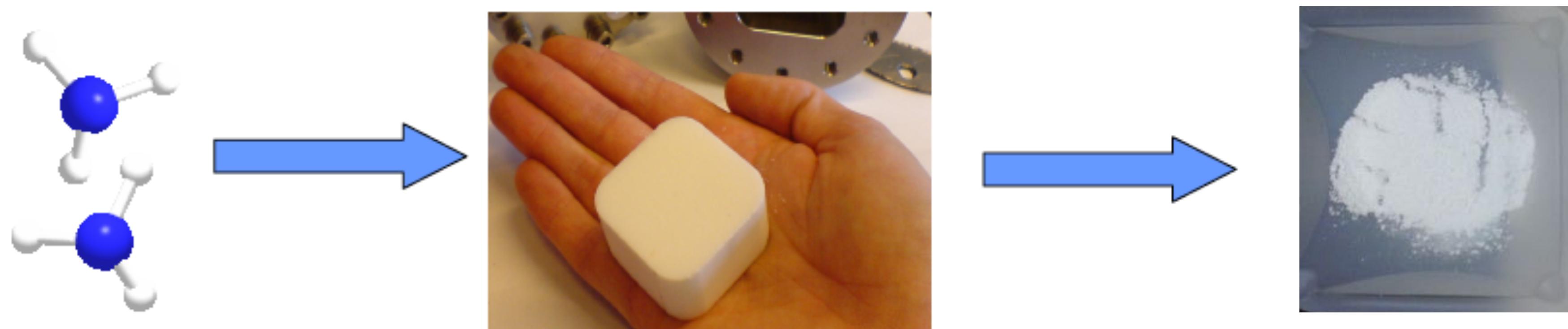
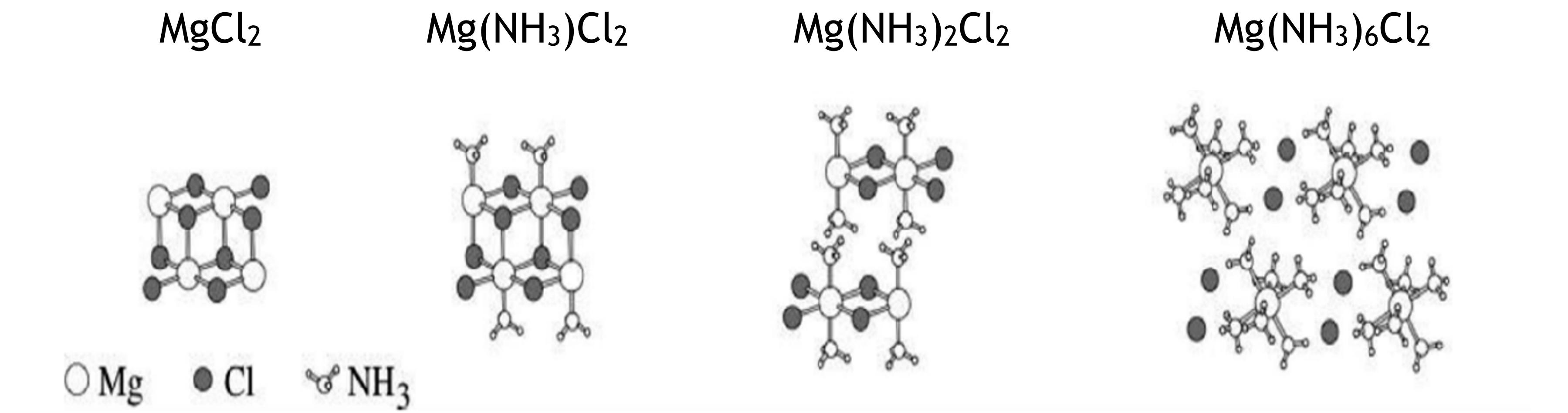
90 % of traditional production can be cut off



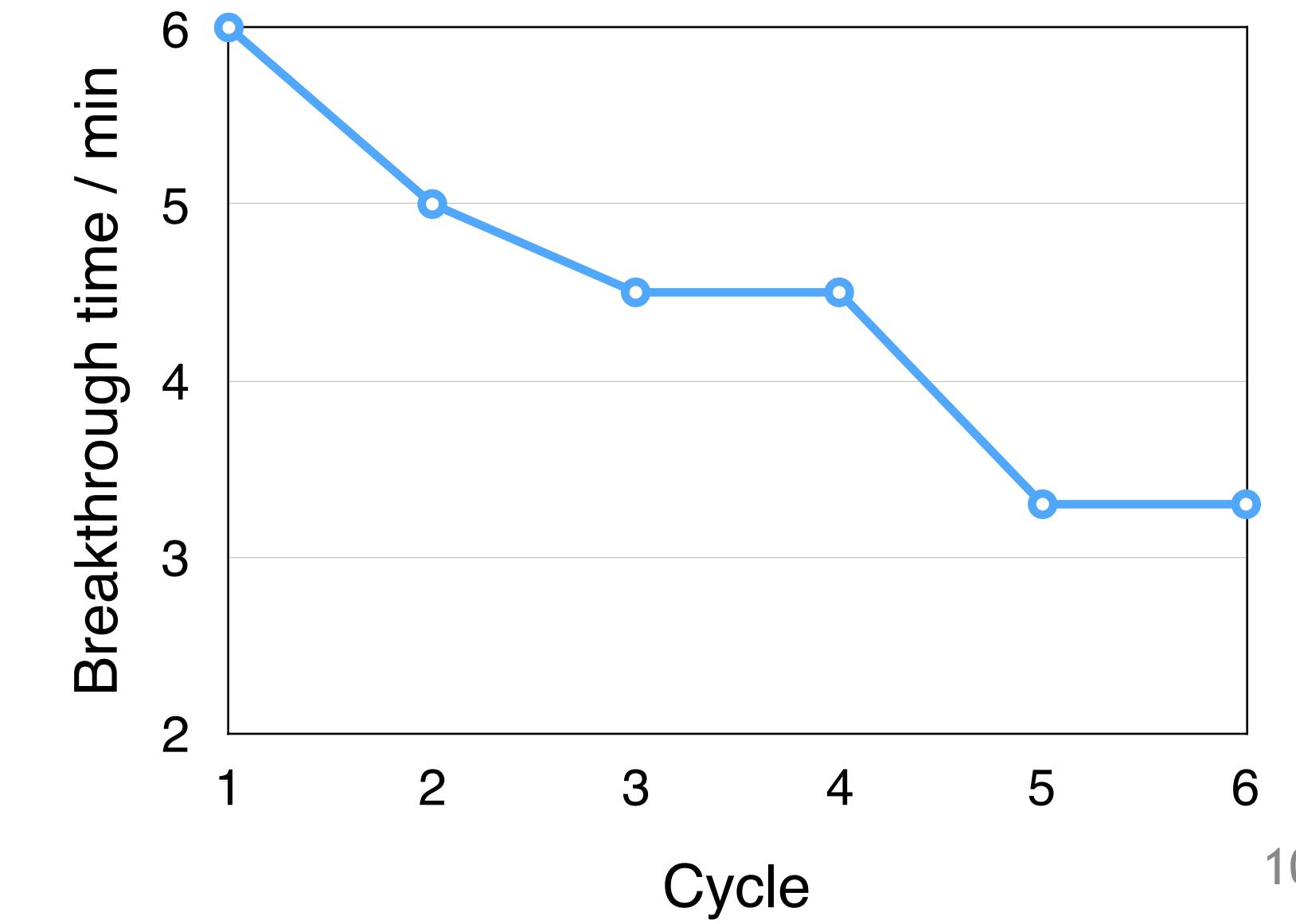
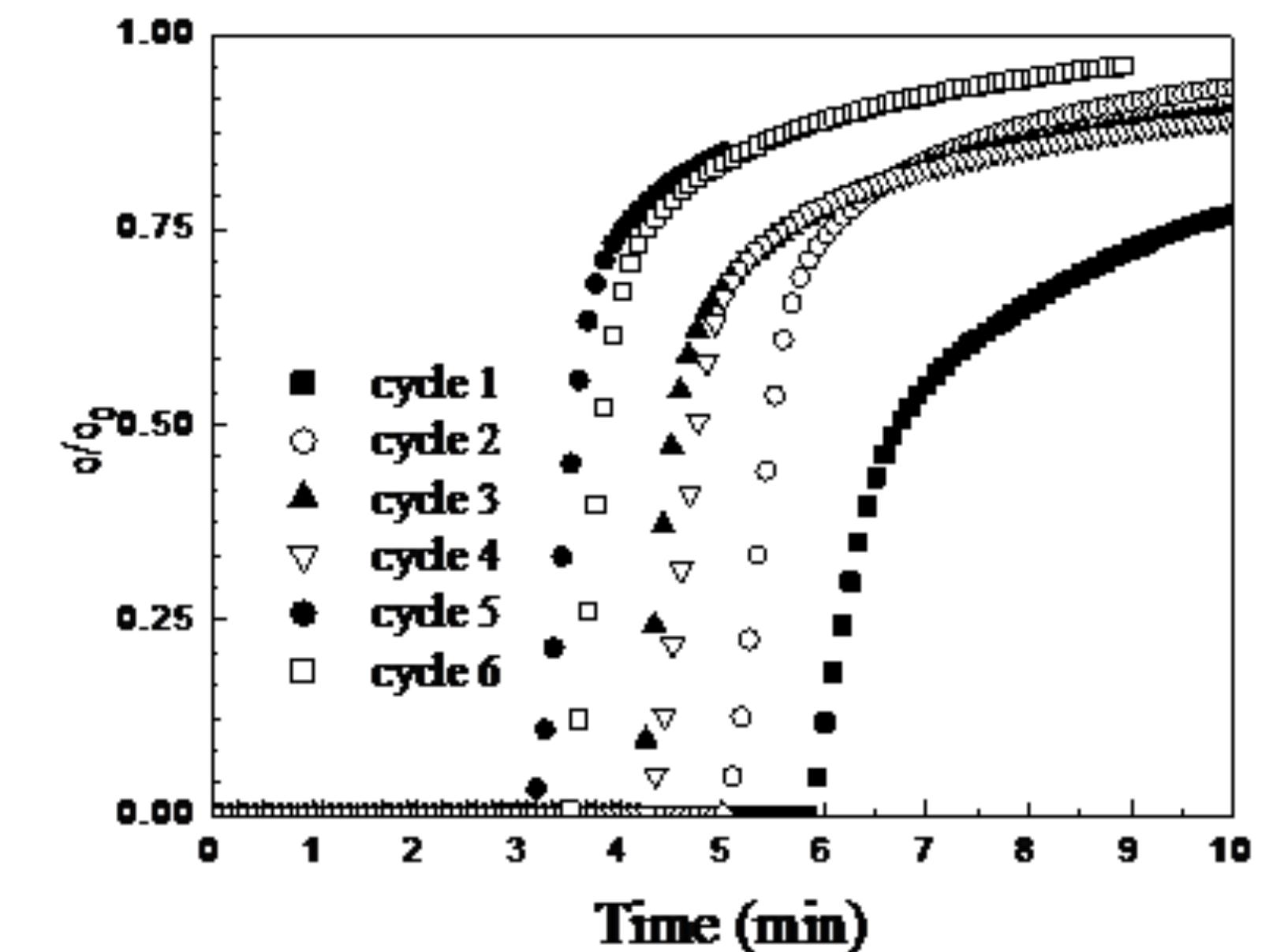
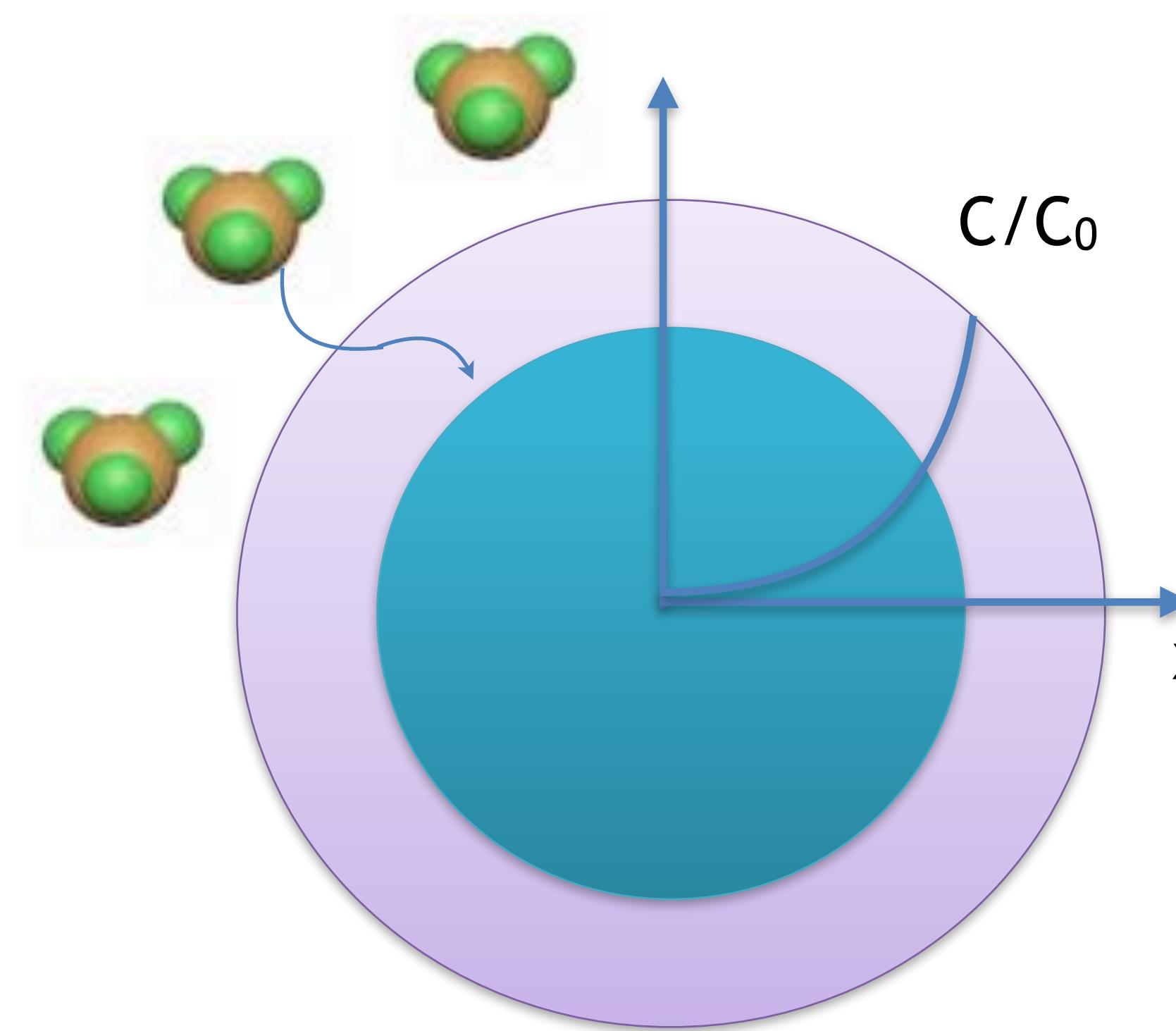
Ammonia can be produced locally via renewable energy



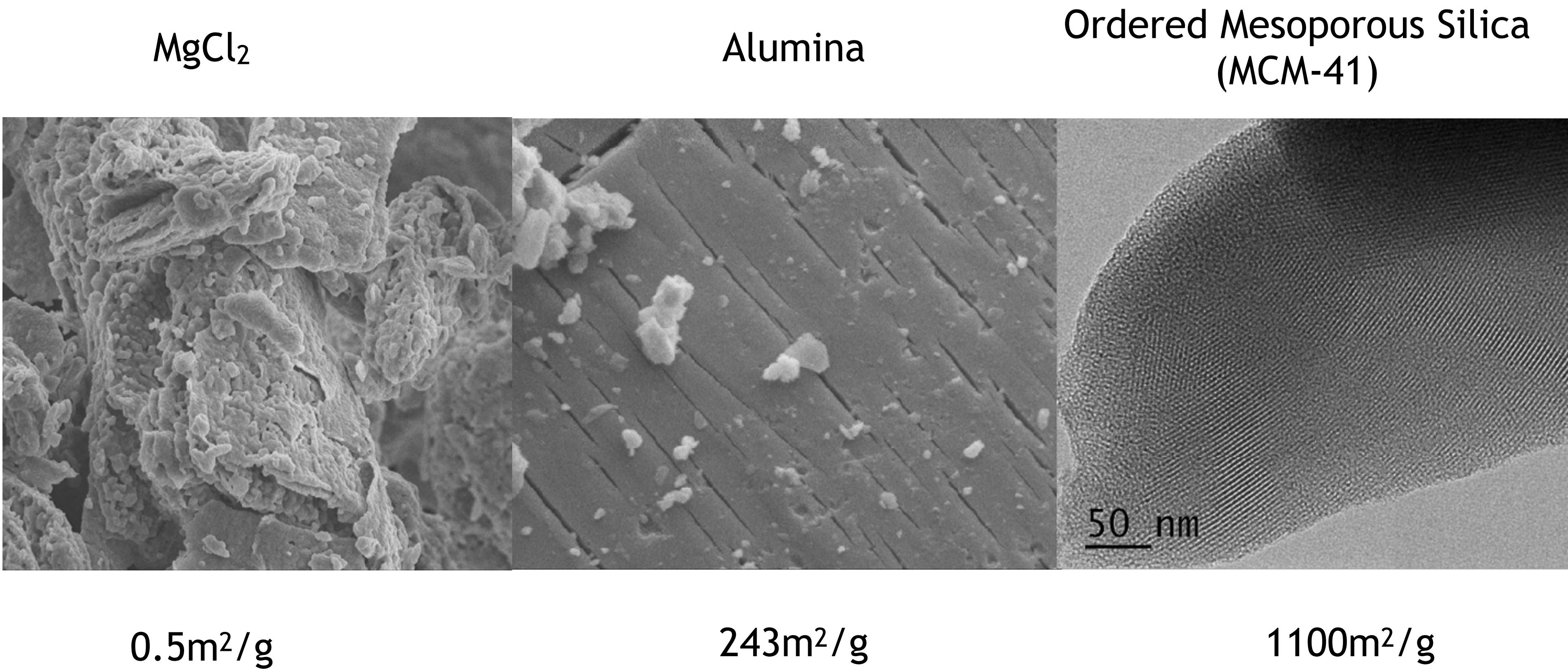
Structure changes on metal halide at higher temperature



NH_3 penetration into MgCl_2 depends on time

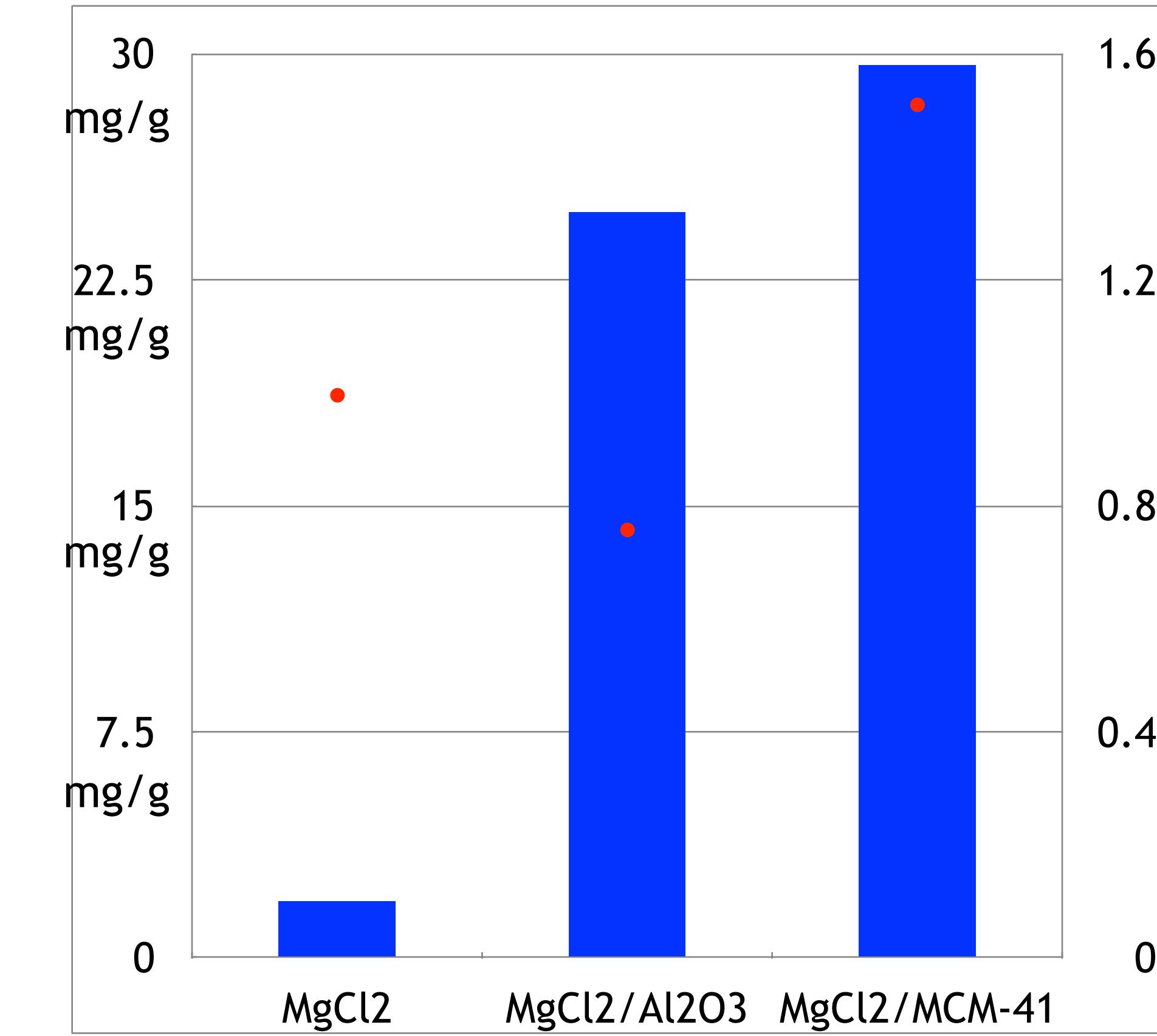


Sorbent performance gets evolved with ordered mesoporous material



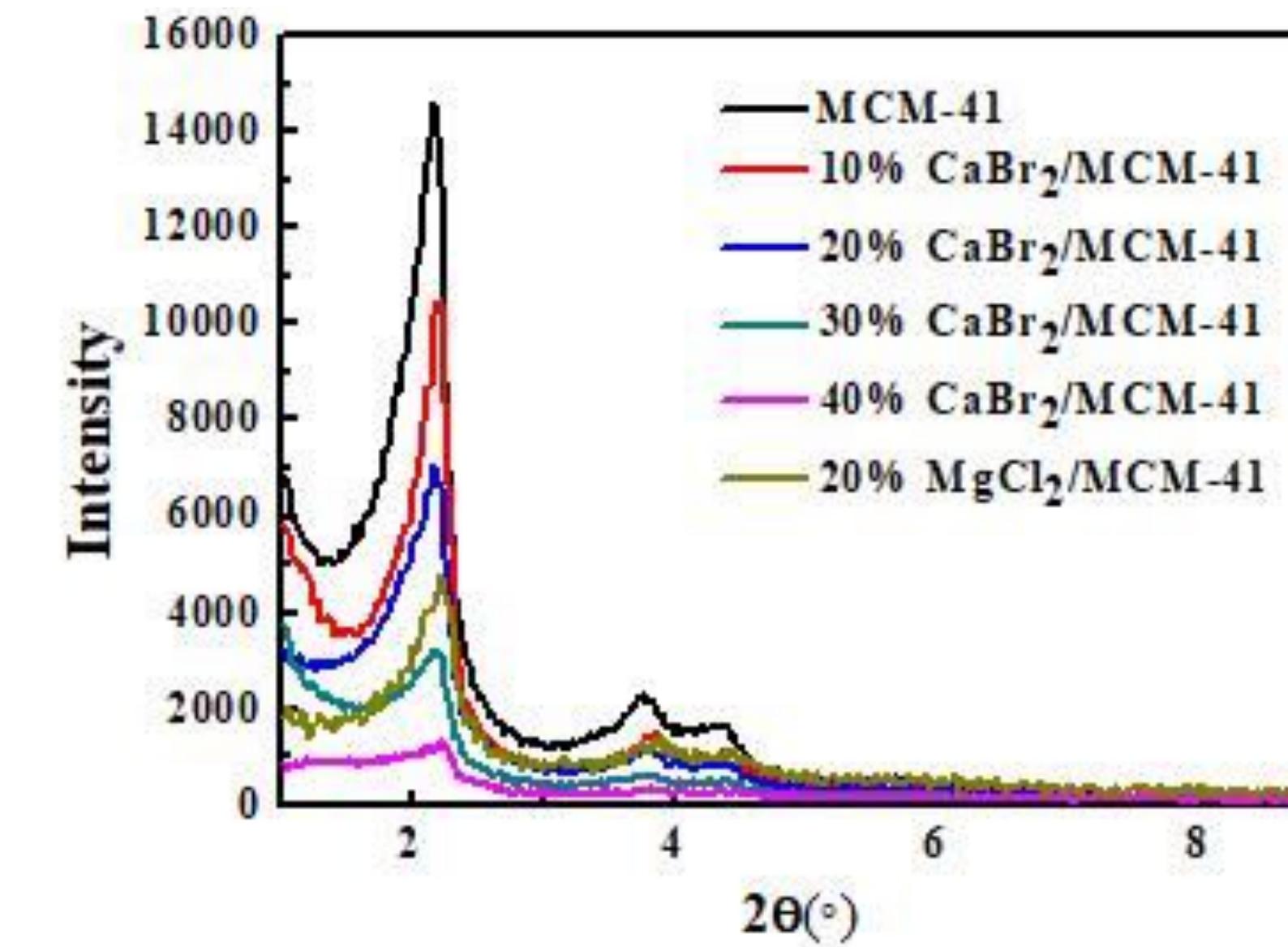
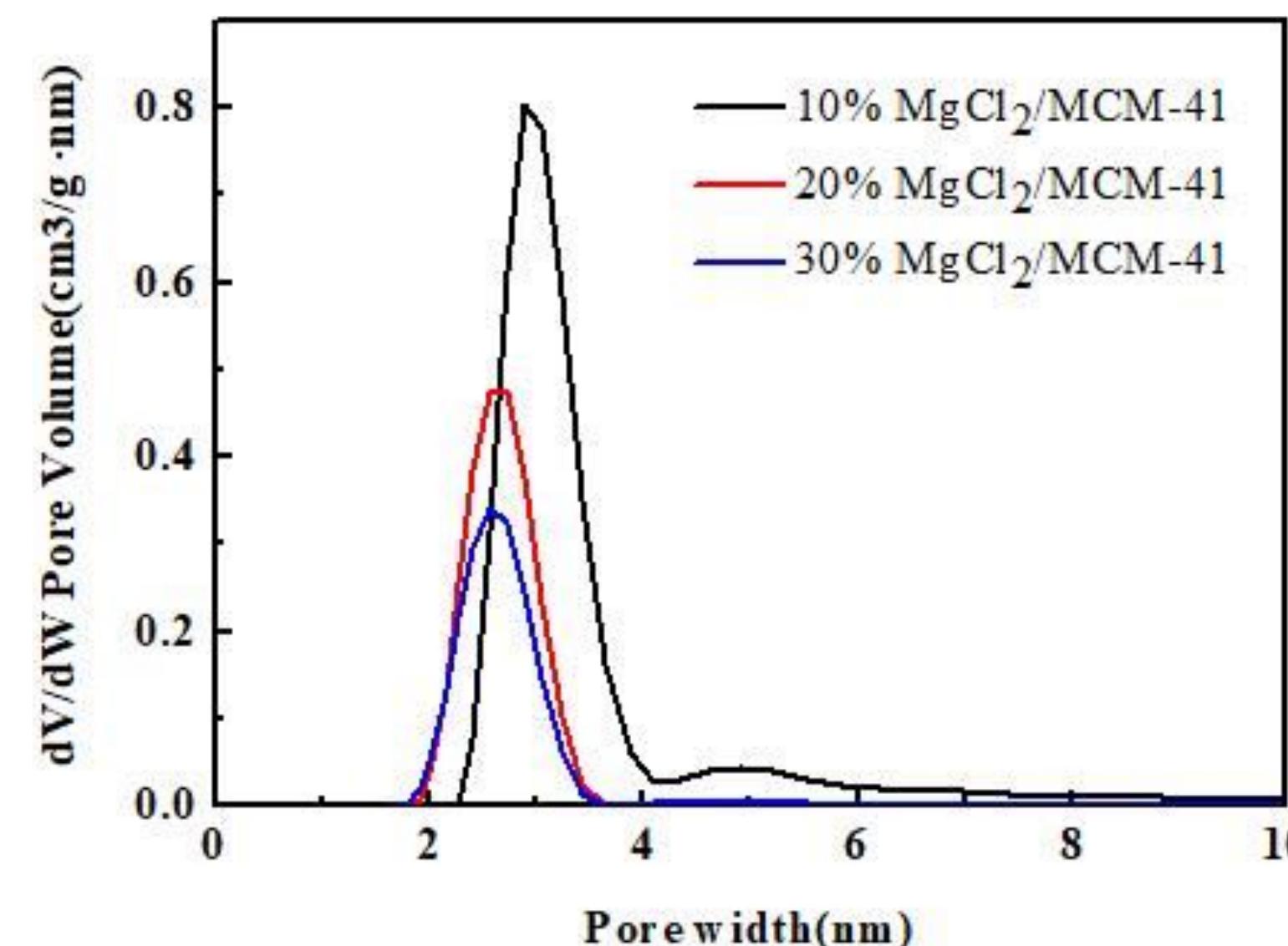
Ordered mesoporous material exhibits superiority at high temperature

	MgCl ₂	MgCl ₂ /Al ₂ O ₃	MgCl ₂ /MCM-41
Surface area (m ² /g)	0.5	155	992
Pore Volume (cm ³ /g)	-	0.3242	0.847
Average pore size (nm)	-	8.64	2.95

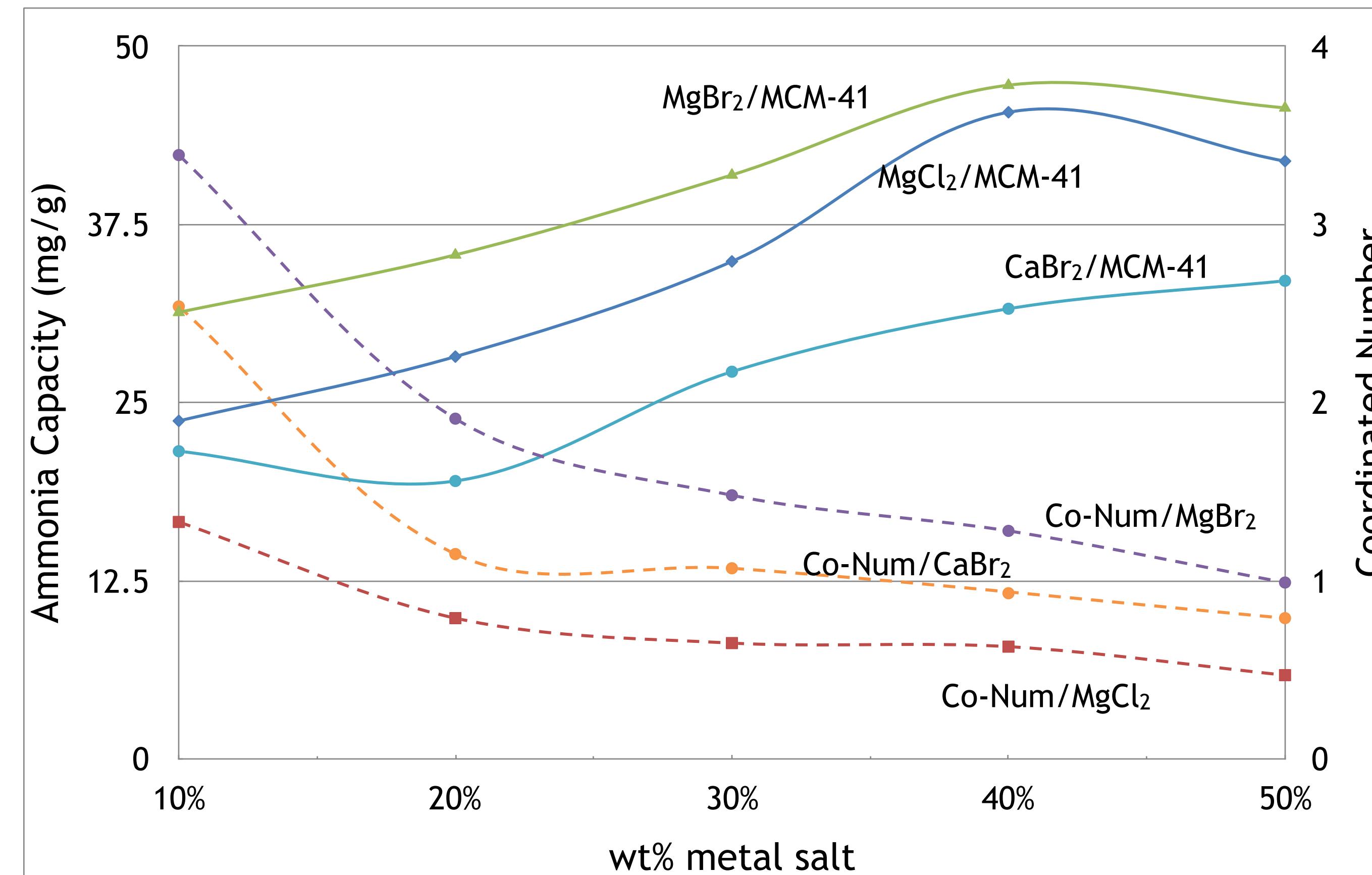


Various concentration of metal salts are impregnated to the ordered mesoporous framework

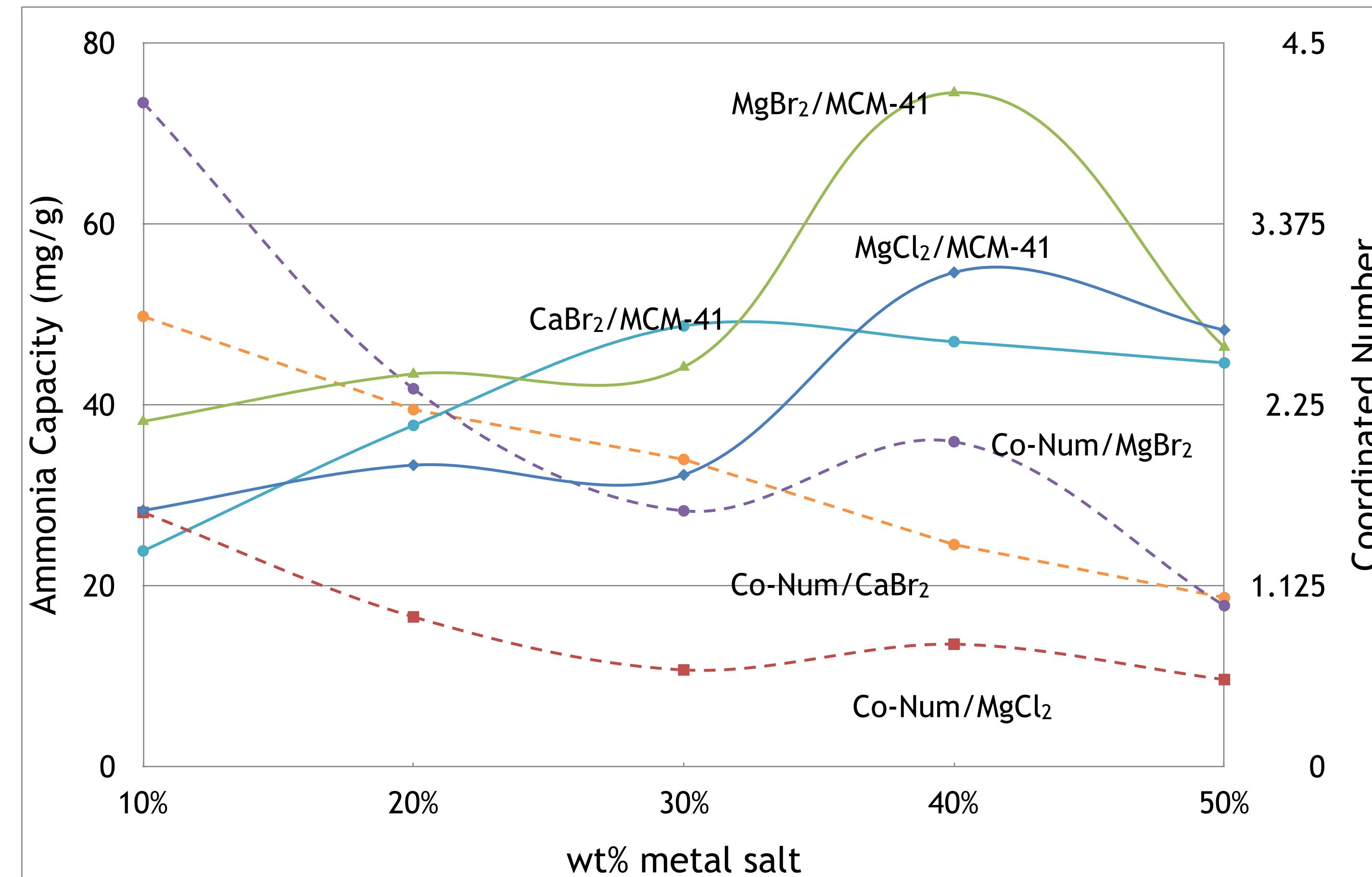
MgCl ₂ /MCM-41	10%	16%	30%	40%	50%
Surface area m ² /g	992	853	529	398	116
Pore volume cm ³ /g	0.847	0.714	0.431	0.328	0.212



Sorbent performances at 300°C, 4bar



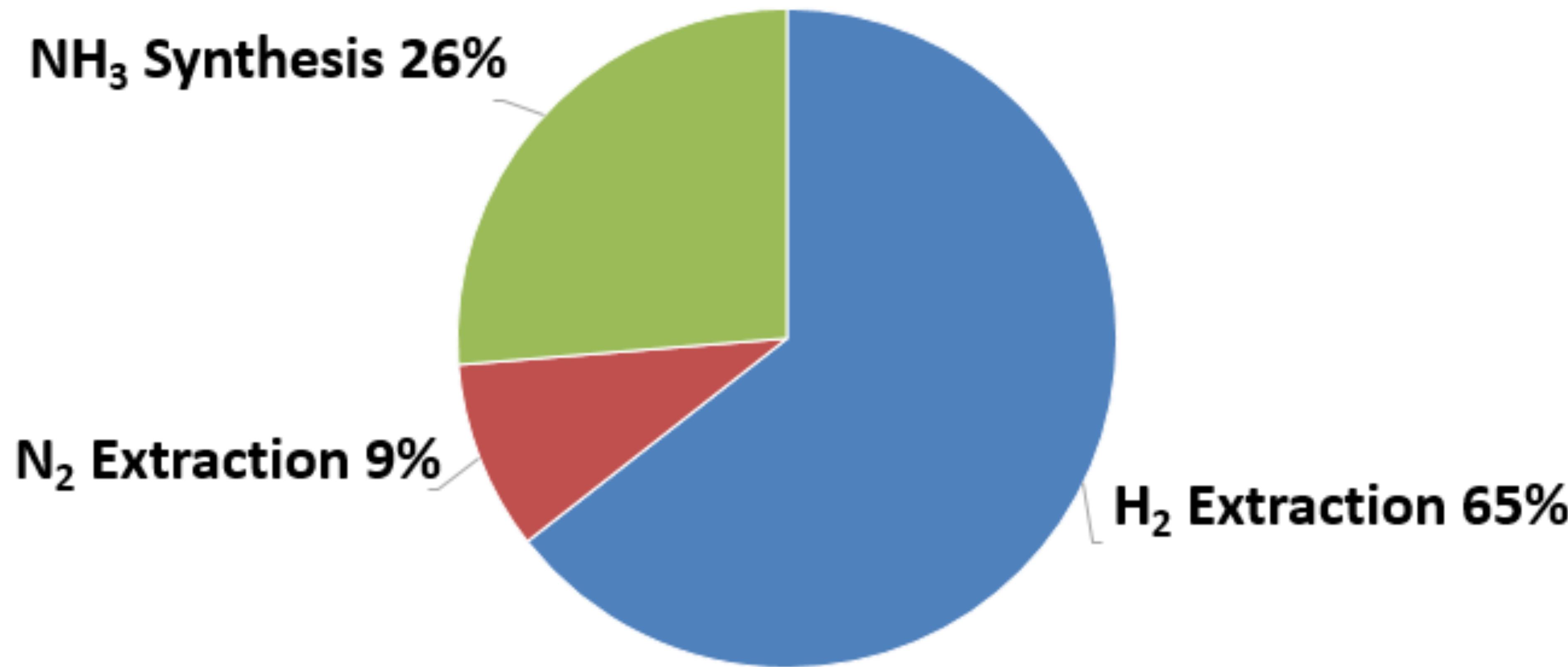
Sorbent performances at 200°C, 4bar



With absorbent coupled ammonia synthesis
pressure can be reduced to 2.45MPa

	T	V _{cat.}	kmol NH ₃ /hr	Pressure
R+A	492°C	2.5cm ³	0.00177	2.45MPa
R	492°C	2.5cm ³	0.00177	30MPa

Hydrogen extraction posses
most energy consumption



For a Distributed Ammonia Production

1. Functionalized ordered mesoporous silica can be used as NH_3 storage material at high temperature.
2. With ordered mesoporous material coupled, ammonia synthesis pressure can be reduced to 2.45 MPa (lower consumption).
3. H_2 extraction calls for further development.

Thank you for your attention



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Assistant Professor

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Engineering**

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Phone: (86)18205182971

Email: zhux0447@hotmail.com